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BUSHMASTER… The Best - by a Long Shot!



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BUSHMASTER ...the Best By a Long Shot!

Made with Pride in the U.S.A.

Year 2001 brought events that have tested the character of our people and country. We have been victims of unbelievable acts of hate and cowardice. Those acts have been answered with deeds of great heroism, courage and selflessness - by Americans both at home and abroad. Bushmaster has never been more proud of our country, and of the products we manufacture to help in her defense. Our rifles and carbines are in use by Special Forces Units; Seals; Rangers; Green Berets; the U.S. Secret Service; U.S. Marshalls Service; U.S. Customs; U.S. Drug Enforcement Agency; U.S. Border Patrol; the Dept. of Defense; Dept. of Energy; Dept. of Parks & Recreation, Police and Law Enforcement organizations throughout the country. In fact, Bushmaster has grown to manufacture more AR15 type rifles and carbines for the U.S. commercial market than any other maker - by a wide margin.

We again thank all our great customers for making Bushmaster your first choice - for defense; for competition; for the highest quality AR15 type rifles.

In this catalog of 2002, we rededicate our commitment:

• to manufacturing the highest quality, most accurate AR15 type Rifles, Carbines and Parts...

• to serve the needs of our customers with dedicated and knowledgeable Sales Professionals...

• to provide the best possible Customer Service and Technical Support for our products.

So be safe, shoot carefully, and thanks again for choosing ***Bushmaster... The Best - by a Long Shot!***

The complete contents of this catalog - plus a lot more - can be found on the Web at ***www.bushmaster.com*** *And, ordering from the website offers the quickest service possible because of computer efficiencies. Many of Bushmaster's Internet orders are processed and shipped the same day they are received. Orders that include e-mail addresses automatically get a return e-mail confirmation of shipment - including the type of shipping service, a UPS tracking number (if applicable), C.O.D. costs (if applicable), and notification of multiple packages. Customer Service and Technical Support inquiries can also be handled quickly and efficiently by e-mail.*

NDIA NATIONAL DEFENSE INDUSTRIAL ASSOCIATION STRENGTH THROUGH INDUSTRY & TECHNOLOGY — Member - National Defense Industrial Association

NASGW NATIONAL ASSOCIATION OF SPORTING GOODS WHOLESALERS — Member - National Association of Sporting Goods Wholesalers



See this great new Bushmaster model, the Varminter, on Pg. 3

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FIRST CHOICE FOR DEFENSE.

The top quality parts and materials used to manufacture all ***BUSHMASTER Rifles and Carbines*** *meet or exceed U. S. Gov't. Military Specifications. All AR15 type rifles are not the same, so choose carefully - specify* ***BUSHMASTER.***

Outlined below are the superior quality FEATURES common to Bushmaster rifles and carbines…the reasons we say Bushmaster is Best... By a Long Shot!

Forged Front Sights: Bushmaster uses only steel forgings for the front sight base - far superior to castings in tensile strength. Your rifle won't be disabled if your sight takes a knock!

Manganese Phosphate: We apply the recommended mil. spec. finish to our steel parts to protect against corrosion and rust, and to produce a correct black matte military surface color. We do not paint any of our parts.

Rear Sights: We use the standard mil. spec. A2 Dual Aperture Rear Sight. It features adjusting knobs for windage and elevation. Windage adjustment is 1/2 inch incremental at 100 yards instead of the older version which offered only 1 inch increments.

The adjustment knobs on the new A2 rear sight eliminate the need for a sight tool. The beauty of the dual aperture flip-up is that the same sight can offer both quick target acquisition (field aperture) and fine distance sight picture (with the target aperture).



Barrels: We machine our barrels from the best grade Chrome-Moly Vanadium Steel - to military specification - and we offer more than 85 different configurations. Our heavy profile barrels (standard on most models) are .750" diameter from barrel nut to front sight base to improve heat dissipation and decrease barrel whip. We button rifle most of our barrels right hand twist; 1 turn in 9", as we've found that the 1 in 9" twist gives optimum accuracy results with a broad range of ammunition, and will stabilize bullets up to 69 grains. (DCM shooters prefer our 1 in 8" twist to stabilize the very heavy bullets they use in long range competitions).

Chrome Lined Bore & Chamber: A chromed bore and chamber effectively doubles the barrel's life. It protects against corrosion, and because the chrome is more than twice as hard as the barrel steel, it reduces friction, increases velocity, and aids in chambering and ejection. This helps your rifle function better, and longer. Our barrels also clean up easier because lead, copper and powder fouling simply does not adhere as easily to the chrome lining - so you'll spend less time cleaning after a day at the range. With any chrome lined barrel, you should avoid leaving ammonia based solvents and bore cleaners or pastes in long term contact (i.e. over-night soakings) with the chrome lining as the ammonia can react with the chrome to cause oxidation. Regular session cleaning will ensure proper barrel care and long life.

Receiver Features: We machine all our receivers from high tensile strength 7075T6 aircraft quality aluminum forgings. Some manufacturers use castings - which is not mil. spec. - or even safe, when dealing with firing chamber pressures averaging 60,000 psi. Bushmaster upper and lower receivers fit tightly together with two "captivated" push pins (meaning they won't fall out and get lost). This makes for simple "tool-less" take down in the field - no need for two screwdrivers as with some other brands. We incorporate a brass deflector into the upper receiver for ejected shell control and, on the lower, a raised "fence" area around the magazine catch button prevents accidental release of the magazine - all per latest military design specifications. For long wear in the upper receiver (where the bolt carrier rides), we apply a baked dry-lube film, and for protection against corrosion, the receivers are Hard Anodized (Military A8625, Type III, Class II finish - lusterless), with a Nickel Acetate final seal coat.

Handguards, Stock and Grip: The standard mil. spec. handguards are molded of black thermoplastic (carbine length) or fiberglass (full length) respectively, and include aluminum heatshields to help dissipate barrel heat. Pistol grips are molded of the same black thermoplastic, and have a finger groove, checkered side panels and a serrated back for ergonomic comfort and a solid grasp.

With the exception of our M4 Postban Carbine model (shown in full here), we install the latest A2 style Trapdoor Buttstock (as shown far left) on most models which is 5/8" longer than the original A1 version - for a mil. spec. trigger pull length of 13.5 inches. The trapdoor compartment offers storage for a cleaning kit or small parts. Our new BATF approved, fixed length "Tele-Style" stock offers the military look of the original collapsible carbine telestock. Both stocks shown include sling loops.

Made with Pride in the U.S.A.

ORDERS 24 hrs.
1 800 998 7928

Introduced in 2001. Bushmaster's New "Varminter"...

This specialized Bushmaster is built with our superb DCM Competition Barrel, and all the "goodies" requested by the varmint specialist. Check out these features…

- ***24" Fluted Extra Heavy Varmint Barrel*** - .223 Remington caliber / 4140 chrome moly steel / full 1" diameter under the handguard / 11 competition crowned muzzle / 1 in 9" twist for optimum performance with most varmint cartridges / full length fluting for increased cooling and reduced weight / machined to same tight specifications as our DCM Competition Barrel with tolerances twice as tight as regular barrels.
- ***Bushmaster Competition Trigger*** - a smooth, two stage, 4 1/2 lb. pull focuses the shooter's attention on the target
- ***V Match Vented Tubular Forend*** - "free-floats" the barrel from the action all the way forward / special cooling vents for increased barrel heat dissipation / bipod stud installed for easy mounting of most bipods
- ***Custom Rubberized Pistolgrip*** - comfortable textured surface / ambidextrous ergonomic design / finger grooved for correct trigger finger placement
- ***Bushmaster Modular Accessories System Mini-Risers*** - add 1/2" height to scope mounting on the flat-top receiver for correct sight picture and comfortable "cheek-weld" on the stock
- ***Controlled Ejection Path*** - shell ejection from the receiver has been modified so as to drop them all in the same place - a convenience for the reloader!
- ***5 Round Magazine*** - legal for hunting in most states
- ***Shipped in Lockable Hard Case*** - with "egg crate" foam padding for protection



Three shots, 1/4" group @ 100 yards by Jeff Quinn GunBlast.com

SPECIFICATIONS:
BUSHMASTER
LR-24V 24" Bbl.
"VARMINTER" RIFLE

Caliber	.223 Rem. (5.56 mm)
Mag. Capacity	Shipped with 5 round (accepts all M16 type)
Overall Length	42.25 inches (107.3 cm)
Barrel Length	24" (60.9 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	8.75 Lbs. (3.96 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Bushmaster LR-24V VARMINTER (PCWVMS 24FVAR9)
Call your FFL Dealer for Price. Shipped with a Bushmaster 5 Round Magazine, and Operator's Manual in our lockable hard case

The target at left, (yes, that's a dime. Three shots, 1/4" group @ 100 yards) was printed during a Test & Evaluation conducted by Jeff Quinn of GunBlast.com of Bushmaster's new Varminter. He declared that the Varminter was "one seriously accurate rifle!" He went on to say "This Bushmaster Varminter is the most accurate .223 that I have ever fired..." Thanks, Jeff!

Note to Law Enforcement Officers: This new model is proving to be very popular as a Counter-Sniper Rifle. Complete Rifles are available in "Restricted Law Enforcement/Government Use Only" configurations to Law Enforcement Agencies, FFL Licensed Law Enforcemnt Dealers and Distributors, and Governments. Contact our Sales Representatives for further information.

Bushmaster Value!… Bushmaster Rifles are shipped in this foam lined, hard plastic, lockable case. ***A $14.95 Value!***

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1 800 998 7928

Bushmaster XM15 M4 Type 16" Post-Ban Carbine...

M4 Profile Barrel • Mini Y Comp Muzzle Brake • Fixed length BATF Approved Tele-style Stock

A new model from Bushmaster in 2001, this XM15 E2S M4 Type Post-Ban Carbine features a lightweight 14.5" Barrel machined in the distinctive M4 profile with a permanently attached Mini Y Comp muzzle brake. This configuration yields a total barrel length of 16" to comply with Post-Ban regulations. A BATF approved fixed tele-style buttstock is added to complete the military look of this new carbine. The 14.5" barrel is chrome lined in both bore and chamber for maximum longevity and ease of maintenance. The barrel's button rifling, in a 1 x 9" right hand twist, will stabilize a wide range of currently available ammunition with bullet weights up to 69 grains. The M16A2 dual aperture, rear sight system offers both windage and elevation adjustments - elevation is calibrated from 300 to 800 meters. The two different apertures give either a short range, quick target acquisition sight picture or a smaller "peep" aperture for long distance accuracy. The tele-stock style buttstock is pinned and fixed in an "open" position and has been BATF approved for use on Post-Ban manufactured carbines.

As with all other Bushmasters, the forged 7075T6 aircraft quality aluminum receivers are finished in a non-reflective mil. spec. hard anodize for durability, and include all M16A2 design improvements such as cartridge case deflector, last round bolt hold-open and raised ridges for magazine release button protection. A mil. spec. manganese phosphate coating insures complete protection against corrosion or rust on barrel and other exposed steel parts. The M4-16" Carbine is shipped in a lockable, hard plastic case - complete with 10 round



M4 Profile Chrome Lined Barrel & Mini Y Comp Muzzle Brake
(permanently pinned and welded in place)

SPECIFICATIONS:
XM15 M4 Type 16" Post-Ban Carbine

Caliber	.223 Rem. (5.56 mm)
Mag. Capacity	Shipped with 10 round (accepts all M16 type)
Overall Length	34.875 inches (88.6 cm)
Barrel Length	16" total w. Mini Y Comp (40.6 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	6.59 Lbs. (2.99 kg)
Mode of Operation	Gas Operated - Semi-Automatic

BATF Approved, Fixed Position, Tele-Style Buttstock

Bushmaster XM15 E2S M4 Type 16" Post-Ban Carbine
(Model Number PCWA2X 14M4MY)
Call your FFL Dealer for Price. Shipped with 10 Round Magazine, Sling and Operator's Manual in Bushmaster's lockable rifle case.

This new carbine is also available in an "A3" type model including the Bushmaster Flat-top Upper Receiver and Removable A3 Carry Handle to offer you the ultimate in sight and scope mounting versatility.
Call your FFL dealer for pricing on…
Model # PCWA3X 14M4MY

ORDERS 24 hrs.
1 800 998 7928

Bushmaster Value!…
All complete Bushmaster Rifles and Carbines are shipped in this foam lined, hard plastic, lockable case.
A $14.95 Value!



Bushmaster XM15 E2S SHORTY 16" Barrel Carbine...

When speed and light weight are needed, this "Shorty" carbine is the right choice. Carbine length ribbed handguards keep swing weight to a minimum and the handguards, pistol grip and trapdoor style A2 buttstock are all molded of rugged thermoset polymer composite material. The heavy profile barrel, with mil. spec. chrome lined bore and chamber, offers exceptional accuracy for its length and is externally manganese phosphate finished for complete protection against corrosion and rust - as are all critical steel parts of the carbine. The latest M16A2 sight system, fitted with a dual flip-up aperture for either short range shots at moving targets or long distance accuracy, offers adjustment for windage and elevation. The elevation knob is graduated from 300 to 800 meters so that range adjustments may be made without the need to calculate bullet drop. The forged, lightweight 7075T6 aircraft quality aluminum receivers have all M16A2 design improvements including cartridge case deflector, last round bolt hold-open and raised ridges for magazine release button protection. The XM15 E2S Shorty Carbine is shipped complete with 10 round magazine, instruction manual for operation and safety, and a carrying sling - all in our lockable, Bushmaster hard shipping case.

Tele-Style Stock Available…

As shown below, this Bushmaster carbine is available with our BATF approved, Post-Ban legal, fixed length stock.

$25 Additional

Note: *Complete Rifles are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).*

SPECIFICATIONS:
XM15 E2S SHORTY
16" Barrel CARBINE

Caliber	.223 Rem. (5.56 mm)
Mag. Capacity	Shipped with 10 round (accepts all M16 type)
Overall Length	34.75 inches (88.3 cm)
Barrel Length	16" total (40.6 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	7.22 Lbs. (3.27 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Bushmaster XM15 E2S SHORTY Model (PCWA2S 16)
Call your FFL Dealer for Price.
Shipped with 10 Round Magazine, Sling and Operator's Manual in Bushmaster's lockable rifle case.

Barrel Fluting available - $50.00 extra.

Optional Tele-Style Stock… $25.00 Additional

Post-Ban Muzzle Brakes available include:

AK Muzzle Brake (MMT-0012PB) $25.95



Y COMP (YHM-258P) $45.95 or



Mini Y COMP (YHM-259P) $29.95



See descriptions in Barrel Parts.

Bushmaster Value!…
All complete Bushmaster Rifles and Carbines are shipped in this foam lined, hard plastic, lockable case.
A $14.95 Value!



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Bushmaster XM15 E2S SHORTY A3 16" Barrel Carbine...

A special feature of this powerful, lightweight Shorty carbine model is the "Flat-top" (A3) type Upper Receiver which makes possible the attachment of a variety of sights, scopes or night vision optics - adding to the versatility of this carbine. Ribbed, short thermoset polymer composite handguards, pistol grip, and A2 standard buttstock keep weight down to a minimum. The heavy profile barrel, with chrome lined bore and chamber, is rifled 1 turn in 9" for accuracy with the widest variety of ammunition, and is externally manganese phosphate finished for complete protection against rust and corrosion. Forged, lightweight 7075T6 aircraft quality aluminum receivers have all M16A2 design improvements including cartridge case deflector, last round bolt hold-open and raised ridges for magazine release button protection. The XM15 E2S Shorty A3 Carbine is shipped in our Bushmaster hard case, complete with 10 round magazine, Operators Safety and Instruction Manual and carrying sling.

The A3 Removable Carry Handle shown in this photo is shipped with this rifle. It allows carry handle convenience and adds a 600 meter 1/2 Minute of Adjustment Competition Sight to the "flat-top" style upper receiver. Machined from a hard anodize finished aluminum forging, its two thumb-screws clamp it solidly on in seconds with no loss of zero.

Note: *Complete Rifles are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).*

SPECIFICATIONS:
XM15 E2S A3 SHORTY
16" Barrel CARBINE

Caliber	.223 Rem. (5.56 mm)
Mag. Capacity	Shipped with 10 round (accepts all M16 type)
Overall Length	34.75 inches (88.3 cm)
Barrel Length	16" total (40.6 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	6.7 Lbs. (3.0 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Tele-Style Stock Available…
As shown below, your Bushmaster carbine is available with this BATF approved, Post-Ban legal, fixed length stock.
$25 Additional

Bushmaster XM15 E2S A3 SHORTY Model (PCWA3S 16)
Call your FFL Dealer for Price.
Shipped with 10 Round Magazine, Sling and Operator's Manual in Bushmaster's lockable rifle case.

Barrel Fluting available - $50.00 extra.

Post-Ban Muzzle Brakes available include:

AK Muzzle Brake (MMT-0012PB) $25.95



Y COMP (YHM-258P) $45.95 or



Mini Y COMP (YHM-259P) $29.95



See descriptions in Barrel Parts.



Tele-Style Stock option… $25.00 Additional

Bushmaster Value!…
All complete Bushmaster Rifles and Carbines are shipped in this foam lined, hard plastic, lockable case. ***A $14.95 Value!***

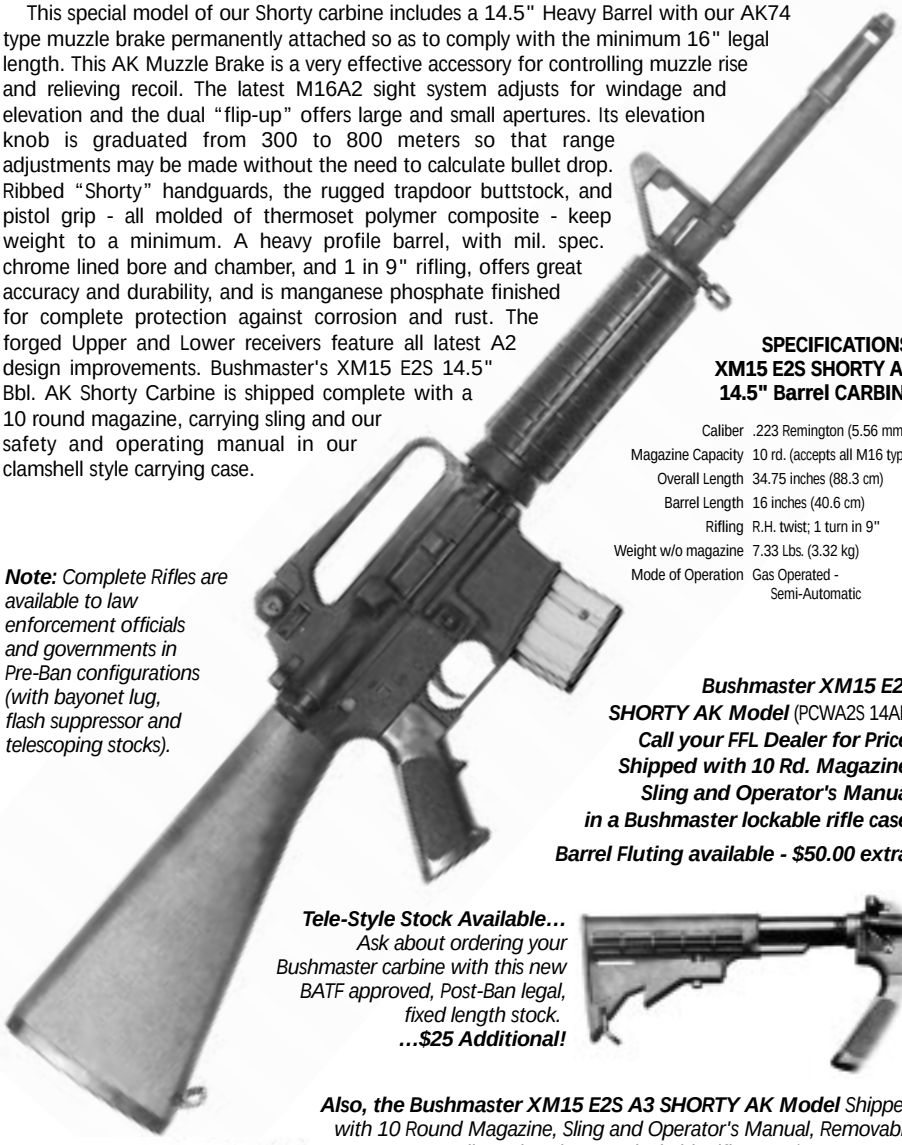
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The Bushmaster A3 Type Removable Carry Handle... included with rifle above but also available as an optional extra for any flat-top. **$99.95** (9349063-9)



Bushmaster XM15 E2S 14.5" Bbl. SHORTY AK Carbine...

This special model of our Shorty carbine includes a 14.5" Heavy Barrel with our AK74 type muzzle brake permanently attached so as to comply with the minimum 16" legal length. This AK Muzzle Brake is a very effective accessory for controlling muzzle rise and relieving recoil. The latest M16A2 sight system adjusts for windage and elevation and the dual "flip-up" offers large and small apertures. Its elevation knob is graduated from 300 to 800 meters so that range adjustments may be made without the need to calculate bullet drop. Ribbed "Shorty" handguards, the rugged trapdoor buttstock, and pistol grip - all molded of thermoset polymer composite - keep weight to a minimum. A heavy profile barrel, with mil. spec. chrome lined bore and chamber, and 1 in 9" rifling, offers great accuracy and durability, and is manganese phosphate finished for complete protection against corrosion and rust. The forged Upper and Lower receivers feature all latest A2 design improvements. Bushmaster's XM15 E2S 14.5" Bbl. AK Shorty Carbine is shipped complete with a 10 round magazine, carrying sling and our safety and operating manual in our clamshell style carrying case.



SPECIFICATIONS:
XM15 E2S SHORTY AK
14.5" Barrel CARBINE

Caliber	.223 Remington (5.56 mm)
Magazine Capacity	10 rd. (accepts all M16 type)
Overall Length	34.75 inches (88.3 cm)
Barrel Length	16 inches (40.6 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	7.33 Lbs. (3.32 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Note: *Complete Rifles are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).*

Bushmaster XM15 E2S SHORTY AK Model (PCWA2S 14AK)
Call your FFL Dealer for Price
Shipped with 10 Rd. Magazine, Sling and Operator's Manual in a Bushmaster lockable rifle case.

Barrel Fluting available - $50.00 extra.

Tele-Style Stock Available…
Ask about ordering your Bushmaster carbine with this new BATF approved, Post-Ban legal, fixed length stock.
…$25 Additional!

Also, the Bushmaster XM15 E2S A3 SHORTY AK Model *Shipped with 10 Round Magazine, Sling and Operator's Manual, Removable Carry Handle and Bushmaster lockable rifle case.* (PCWA3S 14AK)
Call your FFL Dealer for Price





Bushmaster Value!…
All complete Bushmaster Rifles and Carbines are shipped in this foam lined, hard plastic, lockable case.
A $14.95 Value!

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Bushmaster XM15 E2S Dissipator 16" Barrel Carbine...

This versatile carbine has features that make it unique in the Bushmaster XM15 family. It's operating system's gas block is located behind the front sight base and under the ribbed Dissipator handguards. The full length handguards and correct placement of the sight base allow for optimal use of the full sight radius designed into the M16A2 sight system. Handguards are molded of thermoset polymer composite, and their air vents and internal heat shields keep the barrel cool during periods of rapid fire. The 16" heavy barrel is externally manganese phosphate finished - and chrome lined in bore and chamber to offers excellent accuracy and long life in a carbine length. The M16A2 sight system offers adjustment for windage and elevation - the elevation knob is graduated from 300 to 800 meters so that range adjustments may be made without the need to calculate bullet drop. The two apertures of the flip-up sight are designed for either short range/quick acquisition targets or long distance target accuracy. Forged, lightweight, aircraft aluminum receivers have all the latest A2 design improvements. The XM15 E2S Dissipator Carbine is shipped in our lockable, plastic carrying case with a 10 round magazine, instructional manual and carrying sling.

Note: *Complete Rifles are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).*



SPECIFICATIONS:
XM15 E2S DISSIPATOR
16" Barrel CARBINE

Caliber	.223 Remington (5.56 mm)
Magazine Capacity	10 rd. (accepts all M16 type)
Overall Length	34.75 inches (88.3 cm)
Barrel Length	16 inches (40.6 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	7.68 Lbs. (3.48 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Bushmaster XM15 E2S DISSIPATOR Model (PCWA2S16D)
Call your FFL Dealer for Price.
Shipped with 10 Round Magazine, Sling and Operator's Manual in a Bushmaster lockable rifle case.

Barrel Fluting available - $50.00

Bushmaster Value… These Bushmasters are shipped in lockable, hard plastic cases. ***A $14.95 value!***

Tele-Style Stocks Available…
Ask about ordering your Bushmaster carbine with this new BATF approved, PostBan legal, fixed length stock.
…only $25 Additional!

Post-Ban Muzzle Brakes options include:
AK Muzzle Brake (MMT-0012PB) $25.95
Y COMP (YHM-258P) $45.95
Mini Y COMP (YHM-259P) $29.95
See descriptions in Barrel Parts.



16" A3 Type DISSIPATOR Carbine…
Call your FFL Dealer for Price.

This A3 type model offers the same features as our A2 above but utilizes the versatile A3 type "flat-top" Upper Receiver for ultimate scope or optic mounting flexibility. The Removable Carry Handle shown is included with this rifle - a $99.95 value (Part #9349063-9). Shipped with 10 Round Magazine, Sling and Operator's Manual, Removeable Carry Handle and Bushmaster lockable rifle case. (Part #PCWA3S 16D)

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1 800 998 7928

Bushmaster XM15 E2S 20" Barrel Rifle...

National Match Target Model (also available in a 24" Barrel model)

Features of this lightweight, semi-automatic rifle include a heavy barrel with a gov't. mil. spec. chrome lining in both bore and chamber for optimum durability and accuracy. The 20" barrel, and all steel components, are manganese phosphate coated for complete protection against exterior corrosion or rust. The latest M16A2 rear sight system is incorporated offering dual flip-up apertures: the short range aperture (0-200 meters) has a larger opening for greater light gathering as well as better moving target visibility; the smaller aperture is designed for maximum accuracy at longer ranges. Knobs adjust the sight for windage and elevation - the elevation knob is graduated from 300 to 800 meters so that range adjustments may be made without the need to compensate for bullet drop. The receivers, of 7075T6 aircraft quality aluminum, are precision machined from forgings for maximum strength. The upper receiver includes an integral cartridge case deflector and a last round bolt hold open feature to alert the shooter of an empty magazine. The ribbed front handguard offers increased control and heat dissipation and is molded of mil. spec. polymer thermoset composite. The XM15 E2S 20" Rifle is shipped in our clamshell style hard case complete with 10 round magazine, our Operating and Safety Instruction Manual, and sling.

Note: *Complete Rifles are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).*



SPECIFICATIONS:
XM15 E2S - 20" Bbl. RIFLE

Caliber	.223 Remington (5.56 mm)
Magazine Capacity	10 rd. (accepts all M16 type)
Overall Length	38.25 inches (97 cm)
Barrel Length	20 inches (51 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	8.27 Lbs. (3.75 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Bushmaster XM15 E2S A2 TARGET MODELS
20" Heavy Barrel (PCWA2S 20)
24" Heavy Barrel (PCWA2S 24)
Call your FFL Dealer for Price.
Shipped with 10 Round Magazine, Sling and Operator's Manual in Bushmaster's lockable rifle case.
Barrel Fluting available - $50.00 extra

Post-Ban Muzzle Brakes available include:

AK Muzzle Brake (MMT-0012PB) $25.95

Y COMP (YHM-258P) $45.95 or

Mini Y COMP (YHM-259P) $29.95

See descriptions in Barrel Parts.

Bushmaster Value!…
All complete Bushmaster Rifles and Carbines are shipped in this foam lined, hard plastic, lockable case.
A $14.95 Value!



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1 800 998 7928

Bushmaster XM15 E2S A3 20" Barrel Rifle...

A3 Type "Flat-top" National Match Target Model (also avail. with 24" barrel)

Like the A2 model, this rifle features the full heavy barrel - chrome lined in both bore and chamber for optimum durability and accuracy. The 20" barrel - also available in a 24" length, is manganese phosphate coated for complete protection against exterior corrosion or rust. The A3 designation means that upper receiver has been created from a different forging - one that incorporates a slotted rail along the entire top length of the receiver. Often called a "Flat-top", this upper receiver's machined mounting rail will allow easy attachment of most any scope or optic device. As in the other A2 types, this upper receiver also includes an integral cartridge case deflector, a last round bolt hold open feature to alert the shooter of an empty magazine. The XM15 E2S A3 20" Rifle is shipped in a Bushmaster lockable case, complete with 10 round magazine, instructional manual and carrying sling.

The A3 Removable Carry Handle shown here ships with the A3 rifle, and is also available as an optional extra. It allows carry handle convenience and adds a 1/2 Minute of Adjustment Sight to any "flat-top" style upper receiver. The hard anodize finished aluminum forging includes two sturdy thumbscrews to clamp it solidly on in seconds with no loss of zero.



SPECIFICATIONS:
XM15 E2S A3
20" Barrel RIFLE

Caliber	.223 Remington (5.56 mm)
Magazine Capacity	10 rd. (accepts all M16 type)
Overall Length	38.25 inches (97 cm)
Barrel Length	20 inches (51 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	8.4 Lbs. (3.81 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Note: *Complete Rifles are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).*

Bushmaster XM15 E2S A3 TARGET MODELS
20" Heavy Barrel (PCWA3S 20)
24" Heavy Barrel (PCWA3S 24)
Call your FFL Dealer for Price.
Shipped with 10 Round Magazine, Sling and Operator's Manual in Bushmaster's lockable rifle case.

Barrel Fluting available - $50.00 extra

Bushmaster A3 Type Removable Carry Handle... included with rifle above but also available as an optional extra for any flat-top. ***$99.95*** (9349063-9)

Post-Ban Muzzle Brakes available include:

AK Muzzle Brake (MMT-0012PB) $25.95

Y COMP (YHM-258P) $45.95 or
Mini Y COMP (YHM-259P) $29.95

See descriptions in Barrel Parts.

ORDERS 24 hrs.
1 800 998 7928

Bushmaster Value… These Bushmasters are shipped in lockable, hard plastic cases. ***A $14.95 value!***

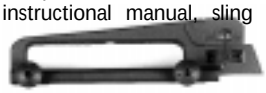


Bushmaster V Match Rifles & Carbines...

The V Match flat-top Upper Receiver and "free-floater" handguard make these models a great choice for the competitive shooter or the varmint hunter. Heavy profile, match grade, mil. spec. chrome lined barrels consistently deliver match winning accuracy. Barrel lengths of 16", 20" or 24" are available, and the barrel, and other steel components, are manganese phosphate coated for complete protection against exterior corrosion or rust. The forged 7075T6 aircraft aluminum receivers incorporate all M16A2 design improvements. The Upper Receiver's precision machined Picatinney type allows the mounting of a wide variety of scopes, sights and optics, and the tubular aluminum V Match knurled handguard lets the barrel "free float" for optimum accuracy. The handguard is black hard anodize finished and machine checkered for optimum control and a non-slip grip. Though we show the front sling loop mounted to the sight base (our normal manufacturing procedure), if you competitively shoot with a sling, we recommend the addition of our optional sling stud so as not to deflect the free floating barrel in any way. Our front sight bases are available in either the "full sight" version (see inset right) or a milled off "no sight" version (shown) for those using scopes or other sights. The XM15 E2S V Match Rifles and Carbines are shipped complete with 10 round magazine, instructional manual, sling and carrying case.

The full front sight is available as an option when ordering, and our clamp-on sight (below) for all V Match models is also available.





Bushmaster's Removable Carry Handle is an optional extra for V Match models. (Part #9349063-9) ***$99.95*** It features our 1/2 Minute of Adjustment Rear Sight.

SPECIFICATIONS:
V MATCH 20" Bbl. RIFLE

Caliber	.223 Remington (5.56 mm)
Magazine Capacity	10 rd. (accepts all M16 type)
Overall Length	38.25 inches (97 cm)
Barrel Length	20 inches (51 cm)
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	8.05 Lbs. (3.65 kg)
Mode of Operation	Gas Operated - Semi-Automatic

Bushmaster V MATCH Models…
20" Rifle (PCWVMS 20AH)
24" Rifle (PCWVMS 24AH)
16" Carbine (PCWVMS 16)
Call your FFL Dealer for Price.
Shipped with 10 Rd. Magazine, Sling and Operator's Manual in Lockable Hard Case.

Barrel Fluting available - $50.00 extra

Note: Complete Weapons are available to law enforcement officials and governments in Pre-Ban configurations (with bayonet lug, flash suppressor and telescoping stocks).

Bushmaster's NEW Flip-Up Front Sight for V Match Models... $99.95 (Part # YHM-9360) Slips over milled front sight bases and clamps around barrel. Locks up or down with the push of a button. For use with flip-up style rear sights or the A3 Removable Carry Handle.

Call your FFL Dealer for pricing on the Bushmaster V MATCH 16" Carbine… It offers exceptional accuracy for its barrel length, and the carbine length V Match free-floater tube reduces weight and improves balance. (Part #PCWVMS 16)



All Bushmaster Rifles and Carbines are shipped in a hard plastic, lockable case… ***$14.95 value!***

ORDERS 24 hrs.
1 800 998 7928

The Bushmaster M17S BULLPUP Rifle...

The most exciting multi-purpose firearm available, and the only non-banned, American-made Bullpup on the market! Use it for home defense; varmints, Saturday afternoon plinking - it does it all! Built by Bushmaster to our highest quality standards with Extended 2 Year Parts and Labor Warranty, Bushmaster's M17S Bullpup is a lightweight, short stroke piston, gas operated, self compensating, air cooled, magazine fed, semi-automatic rifle. In American Survival Guide, Paul Hantke wrote: "Short barreled rifles and smaller carbines designed from scratch have been around forever, and the next generation of design, The Bullpup, puts it all together in the most compact package yet". And, "the shortest, handiest, yet legal little rifle around". The gun "just seems to win over everyone that handles or fires it."

Though it does include 25 meter open sights in the see-thru channel under the scope rail, the Bullpup is designed to be used with any popular scope, red dot sight, or night vision device, and its Picatinney type rail will accept them all. The .223 Rem. caliber, 21.5" barrel - hard chrome lined in both bore and chamber - offers competition accuracy in a gun with a total length of only 30". This beautifully simple rifle is easy to maintain - it's hinged push pin system quickly separates the upper and lower receivers allowing full access to all moving parts. Bushmaster's M17S Bullpup is shipped complete with a black web sling, a 10 round magazine, operation manual and warranty registration card - all in our foam lined, hardsided, Bushmaster carrying case.

All parts for the Bushmaster M17S Bullpup are readily available - a parts reference diagram is included on the next page.



Bushmaster M17S Bullpup
Call your FFL Dealer for Price
(Part #30-900-SA)

SPECIFICATIONS: Bushmaster M17S Bullpup Rifle

Caliber	.223 Remington
Magazine Capacity	10 rounds - will accept most AR type mags.
Overall Length	30 inches
Barrel Length	21.5 inches
Rifling	R.H. twist; 1 turn in 9"
Weight w/o magazine	8.2 Lbs.
Mode of Operation	Gas Operated - Semi-Automatic

Order Extra Magazines!
Bullpup M17S Magazine...
(#30-452) ***$14.95***
This quality steel, 10 round magazine - made in the U.S.A. - has a black finish and black follower. Order spares for your Bullpup today.

Bushmaster M17S Bullpup features include...

- 21.5" Hard Chrome Lined Barrel machined from Chrome-Moly Vanadium Steel
- Overall Rifle Length 30" - with Hinged Push Pin Takedown System for easy maintenance
- Stainless Steel, Fixed Piston, Self Compensating Gas System uses a wide range of ammo
- Lower Receiver/Pistol Grip of 43% glass filled nylon - Lightweight - Rugged - Impact Resistant
- Lightweight Upper Receiver of U. S. Mil. Spec. Aircraft Quality Hard Anodized Aluminum
- Carrying/Charging Handle (43% glass filled nylon) includes 25 Meter Open "Field" Sights
- Heavy Duty Picatinney Rail Scope Base - Hard Anodized Aluminum
- All Steel Surfaces are U. S. Mil. Spec. Manganese Phosphated
- 10 round magazine - ambidextrous magazine release on lower receiver
- Last Round Bolt Catch - positioned on lower receiver's left side

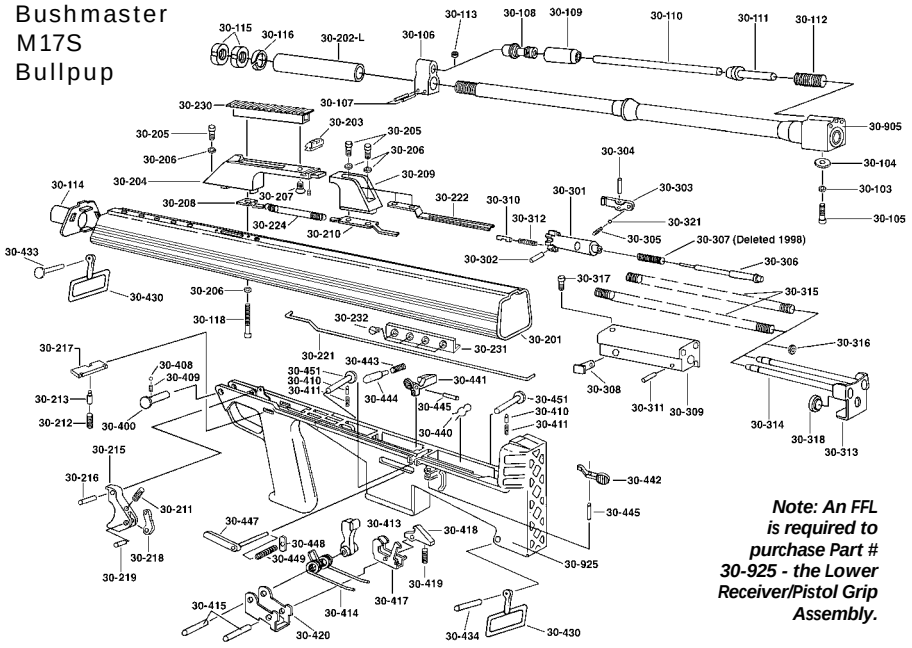
The Bullpup ships in this hard plastic, lockable case ***- a $14.95 value!***



24 Piece Field Repair Kit... (30-965) ***$29.95*** Includes all necessary parts for emergency field repairs: firing pin; take down pins; extractor; ejector; all the springs, detents etc. ***All components of this kit are marked with an asterisk on the parts listing on the next page.***

ORDERS 24 hrs.
1 800 998 7928

Bushmaster
M17S
Bullpup



Note: An FFL is required to purchase Part # 30-925 - the Lower Receiver/Pistol Grip Assembly.

Bushmaster M17S Bullpup Schematic Diagram & Parts Listing

Part:	Price
30-103 - 1/4 High Collar Lock Washer	**1.00**
30-104 -Thrust Washer	**1.95**
30-105 - Barrel Extension Retaining Screw	**2.50**
30-106 - Gas Housing	**18.95**
30-107 - (9349054btp) Taper Pin (2 per gun)	**0.95**
30-108 - Piston	**14.95**
30-109 - Gas Cylinder	**15.95**
30-110 - Link Rod	**9.95**
30-111 - Operating Rod	**9.95**
30-112 - Operating Rod Spring	**3.00**
30-113 - Sleeve Piston	**6.95**
30-114 - Handguard Cap	**20.00**
30-115 - Lock Nut (2 per gun)	**5.00**
30-116 - (8448577) - Lock Washer	**2.00**
30-118 - Sight Base Screw	**2.50**
30-201 - Upper Receiver - Stripped	**119.95**
30-202-L - Barrel Extension Tube	**8.00**
30-203 - Rear Notch Sight & Lock Screw	**2.00**
30-204 - Sight Base	**29.95**
30-205 - Sight Base/Cocking Handle Screw (3)	**2.00**
30-206 - Spring Washer (4 per gun)	**2.00**
30-207 - Sight Base Screw	**2.00**
30-208 - Spring Retainer	**5.00**
30-209 - Cocking Handle	**15.95**
30-210 - Cocking Plate	**9.95**
30-211 - Trigger Spring	**2.00**
30-212 (8448583) - Safety Detent Spring	**2.00**
30-213 - Safety Detent	**2.00**
30-215 - Trigger	**19.95**

Part:	Price
30-216 - Trigger Roll Pin	**1.00**
30-217 - Safety	**11.95**
30-218 - Trigger Cam	**5.95**
30-219 - Trigger Cam Roll Pin	**1.00**
30-221 - Trigger Bar	**9.00**
30-222 - Cover Plate	**7.95**
30-224 - Cocking Spring	**3.00**
30-230 - Scope Mount	**19.95**
30-231 - Rail	**19.95**
30-232 - Rail Retaining Screw (4 per gun)	**2.00**
30-301 - Breech Bolt	**64.95**
30-302 - (MS16562-98) - Ejector Roll Pin*	**0.50**
30-303 - (8448512 - Extractor Cartridge*	**6.95**
30-304 - (8448513) - Extractor Pin*	**0.80**
30-305 - (8448755sp) - Extractor Spring*	**0.50**
30-306 - Firing Pin*	**10.95**
30-307 - Firing Pin Spring*(deleted 1998)	**0.95**
30-308 - Cam Pin*	**4.95**
30-309 - Bolt Carrier	**75.00**
30-310 - (8448515) - Ejector Cartridge*	**1.95**
30-311 - Firing Pin Retaining Pin*	**0.50**
30-312 - (8448516) - Ejector Detent Spring	**0.80**
30-313 - Action Plate	**12.95**
30-314 - Action Rod (2 per gun)	**14.95**
30-315 - Action Spring (2 per gun)*	**5.00**
30-316 - Retainer - Action Rod (2 / gun)*	**1.95**
30-317 - Bolt Carrier Cap Screw	**2.00**
30-318 - Buffer	**4.95**
30-321 - (8448754) - Extractor Spring Insert*	**0.50**

Part:	Price
30-400 - Hinge Pin	**4.95**
30-408 - (MS19060-4808) - A-2 Ball Bearing	**0.50**
30-409 - Hinge Pin Spring	**0.95**
30-400a - Hinge Pin Assembly (400+408+409)	**6.95**
30-410 - (8448585) - Takedwn Pin Detent (2/gun)*	**0.50**
30-411 - (8448586) - Takedwn Pin Det. Spring (2)*	**0.50**
30-413 - Hammer	**19.95**
30-414 - Hammer Spring*	**3.50**
30-415 - Pivot Pin (2 per gun)	**4.95**
30-417 - Sear	**14.95**
30-418 - Disconnector	**11.95**
30-419 - Disconnector Spring*	**0.50**
30-420 - Ignition Pocket	**10.95**
30-430 - (8448571) - Sling Swivel (2 per gun)	**2.50**
30-433 - Front Sling Swivel Rivet	**0.95**
30-434 - Rear Sling Swivel Roll Pin	**0.95**
30-440 - Ignition Pocket Retaining Clip*	**0.95**
30-441 - Bolt Catch	**6.00**
30-442 - Ambi. Magazine Release	**6.00**
30-443 - (8448633) - Bolt Catch Spring*	**0.50**
30-444 - (8448634) - Bolt Catch Plunger*	**0.50**
30-445 - (MS16562-119) - Spring Pin (2 per gun)	**0.50**
30-447 - (8448638) - Magazine catch	**2.95**
30-448 - Magazine Button	**1.95**
30-449 - (8448637) - Magazine Catch Spring*	**0.50**
30-451 - Takedown Pin (2 per gun)	**4.95**
Major Assemblies:	
30-905 - Barrel /Gas Housing Sub-Assembly	**195.00**
30-925 - Stripped Lower Rec./Pistol Grip Assembly	**P.O.R.**

****Asterisks above indicate components of the Field Repair Kit.*** (30-965) ***$29.95***

Bullpup M17S Magazine… (#30-452) ***$14.95*** A steel, 10 round magazine for the Bushmaster M17S Bullpup - black finish and black follower. Made in the U.S.A.

ORDERS 24 hrs.
1 800 998 7928



The Bushmaster DCM Competition Rifle... ***Wit the exception of custom engraving, this is the same rifle selected for club sales by the Civilian Marksmanship Program!*** Bushmaster Firearms has designed a rifle for the serious DCM Competition shooter. In keeping with DCM Competition rules, this rifle looks like a stock "AR15" type rifle but includes competition modifications that will give you the winning edge right out of the box.

This highly accurized rifle features:

❶ An A2 Rear Sight specially modified to accept interchangeable "micro-aperture" peeps. Its windage and elevation mechanisms feature either 1/2 or 1/4 Minute Adjustments with each click of the windage knob or elevation dial. Precision machined micro-aperture inserts are available in four sizes: .036" - .040" (standard, and most commonly selected by competition shooters) - .046" and .052" sizes. ***Please specify when ordering.***

❷ A Competition Front Sight specially ground for optimum visual clarity - available in your choice of three different widths (.052"; .062" [standard] or .072" - ***please specify when ordering***). It is secured within the front sight base by a set screw to avoid the possibility of any movement once you have established your zero.

❸ A 20" Bushmaster Extra Heavy Competition Barrel - a full 1" in diameter under the handguard - with an 11° crowned competition muzzle. Precision button rifled in a 1 x 8" right hand twist, they are machined from Chrome-Moly Vanadium barrel steel, lapped and hardened to Rockwell C26 to 32 - superior to stainless barrels! The chamber is machined to SAAMI specifications. ***These barrels are shipped well oiled, so they should be thoroughly cleaned before shooting. Follow all break-in and maintenance instructions included with your rifle.***

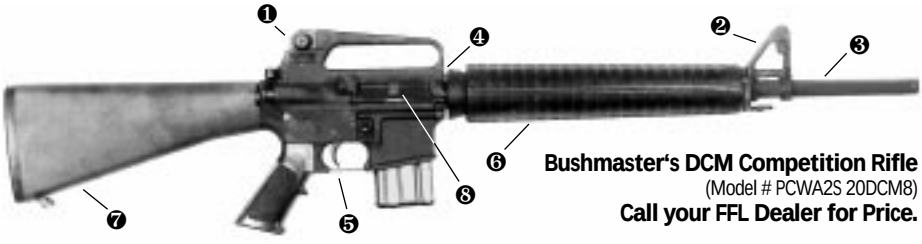
❹ In the Upper Receiver, the Bolt is matched to the Barrel Extension for maximum strength and accuracy.

❺ The Lower Receiver houses a finely honed Competition Trigger that is factory set for a DCM legal 3.5 lb. 1st Stage and a 1 lb. letoff (the 2nd Stage).

❻ The forearm uses stock style outer handguards over a "free floater" tube that does not contact the barrel. A sling swivel is attached to the leading edge of the tube so as to avoid any possibility of barrel deflection when using a sling.

❼ The buttstock has been improved for competition with the addition of a 3+ lb. lead counterbalancing weight which can be trimmed by the competitor to achieve proper balance, and adds to the solid feel of this special competition model. The overall weight of the rifle totals 13.5 pounds.

❽ "Controlled Ejection Path" - Ejection of spent cases from the receiver has been engineered so as to drop them all in the same place - a great convenience for the reloader, and a courtesy to fellow competitors next to you on the line.



Bushmaster's DCM Competition Rifle
(Model # PCWA2S 20DCM8)
Call your FFL Dealer for Price.

The Bushmaster DCM Competition Rifle has proven itself "ready to win - right out of the box" with an impressive string of victories. It is shipped with two Ten Round Magazines; Chamber Checker Safety Indication Device; Carrying Sling; Operation and Safety Manual, and a DCM Specific Maintenance Instructions Package in our Bushmaster Hard Carrying Case.

Bushmaster DCM Competition Rifle Package...



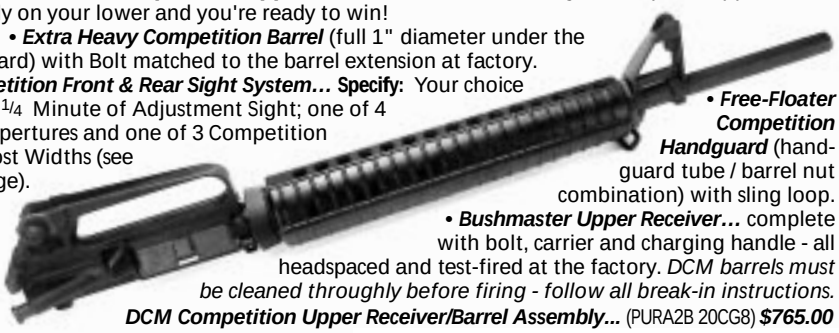
The Bushmaster DCM Rifle Package… described in detail on the previous page, comes complete with two 10 Rd. Magazines; a Chamber Checker Safety Device; Sling; Operating and Safety Instruction Manual and Maintenance Instructions that are specific to the DCM Rifle and its unique barrel - all shipped in Bushmaster's Hard Carrying Case.

Bushmaster DCM Rifle Package - Call your FFL Dealer for Price… (Model # PCWA2S 20DCM8)

Bushmaster DCM Competition Upper Receiver/Barrel Assembly... Snap this Upper/Barrel Assembly on your lower and you're ready to win!

Includes: • ***Extra Heavy Competition Barrel*** (full 1" diameter under the handguard) with Bolt matched to the barrel extension at factory.

• ***Competition Front & Rear Sight System…*** **Specify:** Your choice of 1/2 or 1/4 Minute of Adjustment Sight; one of 4 Micro-Apertures and one of 3 Competition Front Post Widths (see next page).



• ***Free-Floater Competition Handguard*** (handguard tube / barrel nut combination) with sling loop.

• ***Bushmaster Upper Receiver…*** complete with bolt, carrier and charging handle - all headspaced and test-fired at the factory. *DCM barrels must be cleaned throughly before firing - follow all break-in instructions.*

DCM Competition Upper Receiver/Barrel Assembly... (PURA2B 20CG8) ***$765.00***

DCM Competition A2 Upper Receiver Assembly With Bushmaster A2 Competition Rear Sight...
Includes forward assist assembly, ejection port cover assembly and one competition sight Micro-Aperture in your choice of four "peep" sizes - please specify (see descriptions next page).



Upper Receiver with 1/2 Minute Rear Sight…
(Part # A2URCG2) ***$204.95***

Upper Receiver with 1/4 Minute Rear Sight…
(Part # A2URCG4) ***$209.95***

DCM Competition Lower Receiver Assemblies... All Include our DCM Two-Stage Competition Trigger…



Complete DCM Lower Assembly…
Bushmaster DCM Lower Receiver with A2 Buttstock, Competition Weight, Pistol Grip and Two Stage Trigger (shown at right).
Call your FFL Dealer for Price. (Part# A LOW STD W/CGWT)

DCM Lower Assembly… As at right, less Buttstock Weight.
Call your FFL Dealer for Price. (Part# A LOW STD W/CG)

ORDERS 24 hrs.
1 800 998 7928

DCM Lower Receiver Assembly minus Buttstock…
Includes Pistol Grip and DCM Two Stage Trigger.
Call your FFL Dealer for Price. (Part# ALOW W/OSTK W/CG)



BUSHMASTER COMPETITION A2 REAR SIGHT ASSEMBLY... Bushmaster offers these super-accurate Rear Sight Assemblies - and individual parts for them - to the serious competition shooter. The elevation and windage mechanisms on these fine sights feature either **1/2 or 1/4 Minute of Adjustment** with each click of the windage knob or elevation dial. And, the long distance aperture has been specially machined to allow simple screw-in installation of any one of four different **interchangeable Micro-Apertures** (one aperture of your choice is included with each complete sight or flip-up assembly). These precision machined flip sight inserts are available in four aperture sizes measuring: .036" / .040" (Standard - 9 out of 10 shooters find the .040" standard aperture works best, your eyes may differ) / .046" or .052"

- ***1/2 M.o.A. Rear Sight… with your choice of aperture size.*** (9349072CGA2) ***$109.95***
- ***1/4 M.o.A. Rear Sight… with your choice of aperture size.*** (9349072CGA4) ***$114.95***

A2 COMPETITION FRONT SIGHT POST… $12.95
A quality sight that is surface ground on 3 sides for optimum visual clarity - replaces existing sight post. ***Available in 3 widths - Specify…***
.052" (9349056CG52) / .062" (9349056CG62) or .072" width (9349056CG72)



A2 Competition "FLIP" Sight... $24.95 with one micro-aperture... Choose: .036" (CGF36); .040"(std.) (CGF40); .046" (CGF46); or .052" (CGF52) aperture sizes.



"The HOOD"… (9349075CGH) ***$14.95*** A Competition Rear Sight Shroud, **(shown center in photo)** this tubular, threaded insert for our competition flip-up eliminates all glare and improves your sight picture. Internally threaded for the micro-aperture of your choice.



"The HOOD KIT"… $37.95
Includes our Competition Flip-up; the "Hood" Sight Shroud and your choice of one Competition Aperture (sizes at right). Part numbers below indicate the size of the aperture opening. ***Choose from…***
CGF36HK / CGF40HK / CGF46HK / CGF52HK

Extra Competition Sight Apertures*… $9.95 ea. Choose from: .036" (CGI36) / .040" (Std.) (CGI40) / .046" (CGI46) / .052" (CGI52). These thread directly into the flip-up in your Competition Sight. Your vision determines which micro-aperture suits you best (most shooters prefer the .040" standard).

****Any Three Apertures can be purchased as a set - $24.95*** Select from sizes above.

Bushmaster DCM "Free-Floater" Kit… A Barrel Nut / Free-Floater Tube / Handguard Combination:
(9349059CGA) ***$149.95*** Designed to meet all DCM regulations, this competition forend allows the barrel to free float from the barrel nut forward for maximum accuracy. A sling swivel loop is mounted to the bottom-front of the tube, and the delta ring, weld spring, snap ring and a special gas tube are all included in this kit.



DCM Free-Floater Tube & Custom Gas Tube only…
(2698823) ***$124.95*** (Std. handguards require modification to fit.)



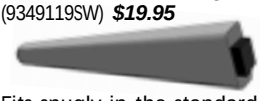
Bushmaster DCM Competition Heavy Barrel with Factory Matched Bolt and Front Sight Base…
(9349054-20CGA)
$295.95



This lapped 20" Barrel, button rifled in 1 x 8 twist, features an 11° competition type muzzle crown and SAAMI Spec. chamber. Machined from finest Chrome-Moly Vanadium Steel with a Manganese Phosphate finish, it is a full 1" diameter from the barrel extension forward to the sight base step. ***These parts are not assembled.*** We recommend assembly by an experienced AR15 gunsmith to bring out the accuracy designed into this extra heavy competition barrel. (Part # 9349054-20CGA) ***$295.95***



Buttstock Balance Weight...
(9349119SW) ***$19.95***



Fits snugly in the standard A2 buttstock compartment without rattle - a 3.25 lb. chunk of lead that can be trimmed to help achieve a perfectly balanced rifle. Its wedge shape and rubber pressure pad ensure a tight fit.

BUSHMASTER Two Stage COMPETITION TRIGGER… For the Serious High Power Competitor!... (8448592-SCGK) ***$119.95***
This finely honed competition trigger includes all the specially modified parts shown plus instructions - ready for installation in your lower receiver. This trigger can be set for a 3 1/2 lb. DCM legal 1st Stage and a 1 lb. (2nd Stage) letoff. NOTE: This Trigger will not fit in Colt Lowers with "Block" over Safety and is not designed to work with large Colt pivot pins.



ALSO available... Our Two Stage Competition Trigger with Ambidextrous Safety… (8448592-SCGKA) ***$139.95***



Competition Handguard Balance Weight...
(GPSS-HBW) ***$ 29.95*** This balancing weight fits inside half the standard A2 handguard to add weight to your competition rifle (a companion to the buttstock weight on the previous page). Weight approx. 3.5 lbs. of lead, it can be cut down for perfect balance. Handguard half is shown for reference - not included.



Top Loading Single-Shot Magazine Follower...
(SS-FOL) ***$12.95*** A blue plastic follower that fits inside either Pre- or Post-Ban magazines - installs in seconds. It allows single shot loading of extra heavy bullet competition handloads that won't function in regular magazines (shown separate and installed - magazine not included).



AR15 Extended Bolt Release...
(SSP-1) ***$44.95*** This nicely machined aluminum lever gets the High Power Competitor back on target faster by keeping the forearm hand in place. After inserting a fresh mag, simply push the lever with the trigger finger to snap the bolt forward - no more reaching over the rifle. It slips over the bolt catch release, and locks in place with a supplied Allen wrench and set screw.



Moly-Slide™ Lubricating Paste…
(MS-100) ***$7.95***
A Molybdenum Disulfide (MoS2) lubricant in paste form for wear resistance, anti-seizing and anti-galling on cams, bushings, press fit assemblies, and other sliding surfaces. Moly-Slide™ contains approximately 60% laboratory grade, molybdenum paste. Formulated to have a tooth-paste like consistency, it has a very wide working temperature range with minimal evaporative loss. The one ounce tube will usually last the average shooter/gunsmith or small machine shop for years - a very little Moly-Slide™ goes a long way. Works great on competition triggers! 1 oz. plastic tube.



AR15/M16 Lower Receiver Safety Block... (SB16) ***$6.95*** This bright yellow safety block locks into the magazine well when the bolt is retracted and indicates a safe weapon. We use them regularly here at the Bushmaster factory!



Lower Receiver Safety Block with Flag... (SB16F) ***$7.95*** Similar to the safety block above, this improved model adds a safety flag that shows out of the open ejection port. A competition and range safety must!

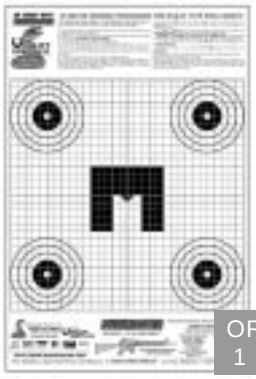


Chamber Checker Safety Flag...
(CC Chamber Check) ***$1.95***
This tough yellow plastic flag slips into the chamber. Close the bolt on it, and it clearly shows your rifle's range-safe status (shown separately and installed above).

Turner Saddlery Competition Sling...



(TS-NMSRS) ***$48.95***
A high quality sling designed for competition use with the AR15/M16 rifle, made of oak tanned U.S. steerhide, fitted with mil. spec. parkerized steel hardware. Black - 50" long.



Bushmaster Sighting-in Targets…
(QP-015K)
$2.95
A dozen 25 meter targets with full instructions to help get your rifle zeroed in right.

UVEX Sharp-Shooter Safety Eyewear - Includes Free Earplugs… These tough, sporty, and lightweight Uvex shooting glasses protect both your eyes and your image. The polycarbonate uni-lens blocks 99.9% of harmful ultraviolet radiation from the sun, and is "Ultradura" hardcoated to guard against abrasion and scratching. They're tough enough to meet ANSI Z87.1-1989 and OSHA guidelines, and their wrap-around design provides excellent peripheral vision. The black polycarbonate frames feature adjustments for temple length and tilt for a custom fit. Each pair of Uvex glasses includes shooters earplugs warranted to reduce noise by 30 decibels (ANSI test S3.19-1974). Three different lens colors available: clear (not shown); amber, and "espresso" (not shown). Great eye and ear protection at a great price!



UVEX Sharp-Shooter Safety Eyewear
Includes Free Earplugs…
Clear Lens… (R-03511) ***$11.95***
Amber Lens… (R-03512) ***$11.95***
Espresso Lens… (R-03513) ***$11.95***

Sinclair International Sight and Muzzle Cover Set…
(14-200) ***$11.95***



Popular protective covers often seen on the DCM ready line, these are molded from bright yellow vinyl to protect "sight zero" and to keep dirt out the muzzle. The set includes front and rear covers and two sizes of muzzle guards - one for Pre-bans with flash suppressor, another for Post-bans with plain crowned muzzle.



AO Safety Economy Hearing Protector… (AOS97035) ***$10.95*** This quality set of "ear muffs"- by the makers of the famous Peltor line - offers light weight, rugged construction, and large earcup openings for better fit and comfort. They've been designed for an excellent noise reduction rating of 20 decibels (the range for existing hearing protectors runs from 0 - 30 db. The higher the number, the greater the effectiveness). Quality protection at a great price!

< AO Safety Economy Hearing Protector

Peltor President Hearing Protector…
(AOS97069) ***$17.50*** The President model from Peltor features exclusive liquid foam ear cushions that are designed for all day comfort. The padded stainless steel wire headband and generously sized earcups automatically self-align for perfect fit and protection. The President offers a noise reduction rating of 24 decibels, and its earcups can be adjusted in height from the headband. The headband will fold down around the earcups to occupy minimal space when in storage.



Shooter's Scope Stand... The most solid spotting scope stand you'll find, it features two 3/4" dia. solid 303 Stainless Rods with torque holes for easy dismantling. The stainless base spike has a tapered point and a groove to prevent rotation. The anodized aluminum base and legs (tightened to the base spike with a heavy T-handle bolt) fold out to 28" diameter. The anodize finish is available in red, black or clear. A 1 7/8" Top Ball is standard and a unique scope mount allows rigid tightening without putting high torque on the hand knobs. Years of testing by High Power shooters have led to the development of this superb stand. (Scope shown is not included.)

Shooter's Scope Stand…
Red Anodized
(Part# FMC-R) ***$189.95***
Black Anodized
(Part# FMC-B) ***$189.95***
Clear Anodized
(Part# FMC-C) ***$189.95***

ORDERS 24 hrs.
1 800 998 7928

Bushmaster Rifle & Carbine Kits... Include All Parts EXCEPT the Lower Receiver*

Bushmaster Rifle and Carbine kits let you have the fun and pride of assembling your own top quality high power rifle.



All parts are made by Bushmaster to mil. spec. or better, so you can be assured of their superior fit, quality, finish and durability. The kits include the Upper Receiver, Barrel Assembly, Handguards, A2 Buttstock and all internal parts for a complete rifle or carbine - *the only part that we can't include is the serial numbered stripped Lower Receiver - which the law requires that you purchase through a Federally Licensed Firearms dealer. The Upper Receiver/Barrel Assembly is completely assembled, headspaced and test fired at our factory. No Federal Firearms License is required for the kit purchase. See the Receivers section in this catalog for the stripped lower receiver* that you can order through your FFL dealer. We recommend the purchase of the U.S. Gov't. M16 A2 Technical Manual (an A1 version is also available). This manual - along with the tools you can find in our Gunsmithing section, will help make your rifle kit assembly project safe, enjoyable and efficient.

Bushmaster XM15 M4 Type Postban Carbine Kit… Heavy, Chrome Lined 14.5" Bbl. w. Mini Y Comp / Fixed Tele-style Stock - $695.00
Part # PWKA2X 14M4MY (no bayonet lug or flash suppressor - BATF Approved)

Bushmaster XM15 E2S Shorty Carbine Kit…
Heavy, Chrome Lined 16" Barrel / Shorty Handguards - $650.00
Post-Ban Model - Part # PWKA2S 16 (no bayonet lug or flash suppressor)
Pre-Ban Model - Part # BWKA2S 16 (only legal with Pre-Ban Lower Receiver)

Bushmaster XM15 E2S Shorty AK Carbine Kit…
14.5" Barrel / AK Muzzle Brake / Shorty Handguards - $670.00
Post-Ban Model - Part # PWKA2S 14AK (no bayonet lug or flash suppressor)
Pre-Ban Model - Part # BWKA2S 14.5AK (only legal with Pre-Ban Lower Rec.)

Bushmaster XM15 E2S Dissipator Carbine Kit…
Heavy, Chrome Lined 16" Barrel / Full SIze Handguards - $660.00
Post-Ban Model - Part # PWKA2S 16D (no bayonet lug or flash suppressor)
Pre-Ban Model - Part # BWKA2S 16D (only legal with Pre-Ban Lower Receiver)

Bushmaster XM15 E2S Match 20" Target Rifle Kit…
Heavy, Chrome Lined 20" Barrel / Full SIze Handguards - $650.00
Post-Ban Model - Part # PWKA2S 20 (no bayonet lug or flash suppressor)
Pre-Ban Model - Part # BWKA2S 20 (only legal with Pre-Ban Lower Receiver)

Bushmaster XM15 E2S Match 24" Target Rifle Kit…
Heavy, Chrome Lined 24" Barrel / Full SIze Handguards - $660.00
Post-Ban Model - Part # PWKA2S 24 (no bayonet lug or flash suppressor)
Pre-Ban Model - Part # BWKA2S 24 (only legal with Pre-Ban Lower Receiver)

NOTE*: The STRIPPED LOWER RECEIVER must be purchased separately. A Federal Firearms License is required for purchase, or arrange purchase through your local FFL dealer. See the Lower Receivers Section in this catalog for full parts descriptions.





Optional BATF Approved, Fixed Position, Tele-Style Buttstock for Carbines

Optional Flat-top Upper Receiver



OPTIONS and EXTRAS for BUSHMASTER Rifle Kits:

For New Fixed Tele-style Buttstock (Substitute X for S in Kit Part #) **Add $25.00**
For Barrel Fluting (available on most barrels) (Add F to end of Part #) **Add $50.00**
To Add AK Style Muzzle Brake (MMT-0012PB) **Add $25.95**
To Substitute A1 Upper Receiver & Rear Sight ... (A1UR) **Subtract $40.00**
To Add V Match Aluminum Handguards (HGD-01 / HGD-02) **Add $40.00**
To Add A3 type Removable Carry Handle (9349063-9) **Add $99.95**
For V Match "Flattop" Upper Receiver (shown right) **No Extra Charge***

*With the V Match Upper Receiver option, you may specify either the full front sight or the "milled" sight base (no front sight - for use with your scope or optic). Consult with your Bushmaster sales representative if you have questions on any of these options.



U.S. Gov't. M16 A2 or A1 Technical Manual… $10.95 ea. For AR15 or M16 assembly, disassembly, repair or maintenance work, we recommend these detailed manuals.
A2 Manual (TM9-1005-319-23P) ***/ A1 Manual*** (TM9-1005-249-24P) ***$10.95 ea.***
See our GUNSMITHING SECTION for all the proper tools to help you build your Bushmaster rifle or carbine kit.

ORDERS 24 hrs.
1 800 998 7928

BUSHMASTER XM15-E2S Complete Lower Receiver Assemblies...

NOTE: Lower Receivers can only be sold through Federally Licensed Firearms Dealers. Call your F. F. L. Dealer for pricing on all Bushmaster Lower Receivers.



Why Bushmaster Lowers are the Best!...

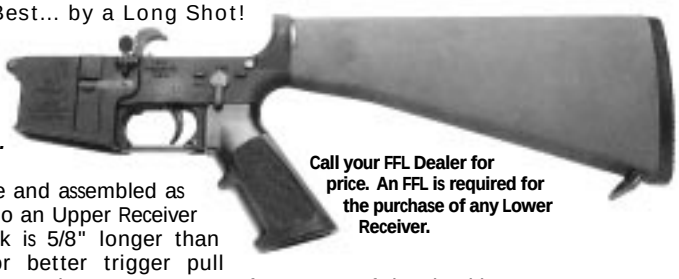
- Manufactured to meet or exceed military specifications for the M16 A2 Rifle/Carbine.
- Precision machined high tensile strength 7075 T6 Aluminum Alloy Forging - we do not use castings.
- Receiver surface is grit blasted to produce a non-reflective matte finish prior to anodizing.
- Protective finish: Hard Anodize Military A8625, Type III, Class II finish (lusterless, flat, approximate Black No. 37038 Table IX) with a Nickel Acetate final seal coat.
- Latest M16 A2 design reinforcement area around front pivot pin and reinforcing ridge over the receiver extension attachment area.
- Full "fence" around mag. catch button protects from accidental magazine release.
- Bushmaster Mil. Spec. Lower Receivers are guaranteed for fit and function - and this ensures that should you ever buy a second upper/barrel assembly, it will be completely compatible and the upper assemblies will be interchangeable.
- Standard military push pin design with captivated pins front and rear (so they won't fall out and get lost).

Bushmaster Lower Receiver Assembly with Pistol Grip
(Part # ALOW W/OSTK)
Complete & Assembled as shown above
(no buttstock parts included)
Call an FFL Dealer for Price.

NOTE: BATF ruling prohibits use of M16 components in Lower Receiver.
See Page 23 for an M16 / AR15 parts comparison if you have any doubt about parts in your rifle.

BUSHMASTER The Best... by a Long Shot!

Complete Lower Receiver Assembly with A2 Trapdoor Buttstock, Pistol Grip and internal components.
(Part # A LOW STD)



Call your FFL Dealer for price. An FFL is required for the purchase of any Lower Receiver.

These units are complete and assembled as shown, ready to attach to an Upper Receiver and shoot. A2 Buttstock is 5/8" longer than original A1 version for better trigger pull ergonomics and includes "trapdoor" compartment for storage of cleaning kit, parts, etc.

Complete Lower Receiver Assembly with BATF Approved Fixed Length Tele-Style Stock, Pistol Grip, and all internal components.
(Part # A LOW PERMX)



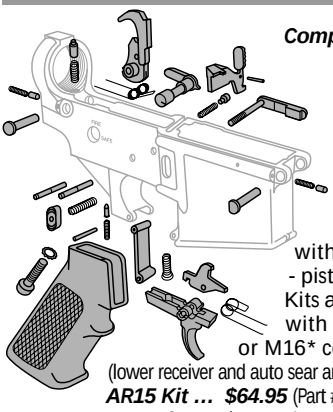
Call your FFL Dealer for price. An FFL is required for the purchase of any Lower Receiver.

BATF has approved the use of fixed length (non-collapsible) tele-style stocks with Post-Ban manufactured lower receivers, so you can now build that military-look carbine you've wanted. You'll need an FFL to purchase this Lower/Stock combination, or you can order the Tele-style stock separately for addition to your post-ban lower - see our Buttstocks section.

Bushmaster "Stripped" Lower Receiver…
(Part # 9349102-S) This is the basis for any top quality Bushmaster Rifle and is designed for the "do-it-yourselfer". We recommend purchasing the U.S. Gov't. M16 A2 Technical Manual - see Gunsmithing section in this catalog for rifle buildup instructions. Also, you'll need a Complete Lower Parts Kit - see next page.

Call your FFL Dealer for price. An FFL is required for the purchase of any Lower Receiver.



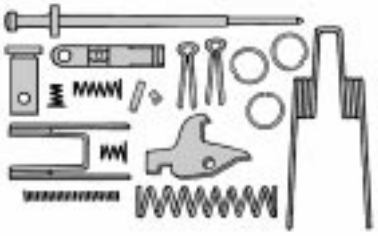


Complete Lower Receiver Parts Kit We include everything needed to build a complete assembly with your lower - pistol grip, too. Kits are available with either AR15 or M16* components. (lower receiver and auto sear are not included)
AR15 Kit … $64.95 (Part # ALOW KIT)
M16 Kit*… $64.95 (Part # MLOW KIT)
***NOTE:** M16 parts require FFL or MG Tax Stamp.*

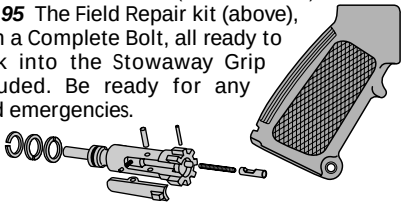
DCM Competition Complete Lower Receiver Parts Kit… (ALOWKITCOMP) ***$159.95*** Includes our Adjustable Two Stage Competition Trigger - save $25 over separately purchased parts.

Complete Spring Package... Every spring in the gun, including the Buffer Spring. Please specify if for Telestock Carbine, or Standard Buffer Spring. ***$9.95*** (A COMP SPR PKG or A COMP SPR PKG-C)

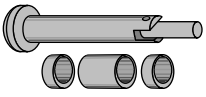
Field Repair Kit... High breakage and loss items in a heavy zip-lock bag. Will fit in Stowaway Grip. Includes extractor, 2 extractor springs, 2 extractor spring insert, disconnector, gas ring set, extractor pivot pin, firing pin, 2 firing pin retaining pins, cam pin and spring package of six springs. ***Specify if for…***
AR15 (A FIELD) or M16 (M FIELD)... ***$29.95 ea.***



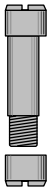
Stowaway Grip / Bolt / Field Repair Kit Combination... (AR STOW KIT) ***$79.95*** The Field Repair kit (above), with a Complete Bolt, all ready to pack into the Stowaway Grip included. Be ready for any field emergencies.



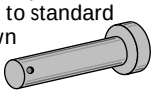
Reverse Offset Pin… (WE-003) ***$15.95***
Adapts a Colt upper receiver (large hole) to push pin (small hole) style receivers.



Offset Pin… (NES-06) ***$5.95***
Adapts Colt Lower Receiver (large hole) to M16 forward assist type Upper Receiver with smaller hole.

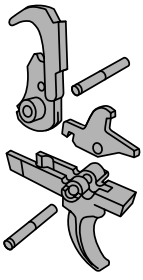


AR-AR Push Pin… (OAK-01) ***$9.95***
Replaces the big two screw bolt in the front pivot hole on Colt receivers (will only fit Colt Sporters!) Converts to standard push pin takedown operation like the military version.



Complete AR15/M16 Pin & Detent Package… (AR Pin Pkg.) ***$6.95*** Every pin and detent in the gun, a $13 value if sold separately. Includes: 2 Hammer/Trigger Pins; 2 Front Sight Taper Pins; Firing Pin Retaining Pin; 2 Takedown Pin Detents; Safety Detent; Bolt Catch Plunger; Extractor Pin; Gas Tube Roll Pin; Front Sight Detent; Ejector Pin; Forward Assist Pin; Bolt Catch Pin; Buffer Detent; Trigger Guard Pin.

A Complete AR15 Spare Parts Kit... $36.95 We've taken our Field Repair Kit, our Complete Spring Package, and our Complete Pin & Detent Package and combined them into one "super-kit" that will take care of all your AR15 rifle's spare parts needs. See the kit contents descriptions on this page for complete listings of all parts included. Specify whether you need the Standard Buffer Spring or Carbine Buffer Spring. ***Specify:*** (ARPARTSKIT) or (ARPARTSKIT-C for carbines) ***…$36.95 each***



Lower Receiver Parts for Late Model COLTS… Hard to find parts for the late model Colts requiring the larger diameter hammer & trigger pins!
Hammer… (8448612-SCK) ***$21.95***
Trigger… (8448592-SC) ***$19.95***
Disconnector… (8448635-SC) ***$6.95***
Hammer/Trigger Pin… (8448609 C) ***$3.00***
All 5 Parts in a Kit Package… $49.95
(Order Part # AR COLT KIT)



Tighten your Receiver's Action with Our Receiver Spring Package…
(Part #SM SPRING PACK) ***$2.95***
Includes top quality Hammer, Trigger, Ejector, Extractor, Magazine Catch and Disconnector Springs.

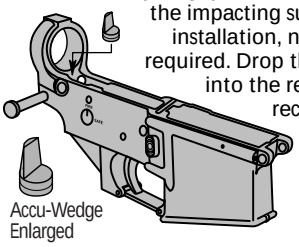
AR15 or M16 Kit… (A REHAB or M REHAB) ***$33.95*** Hammer, Trigger, Safety Selector and Disconnector. Specify whether for Semi-Auto or Full-Auto. ***NOTE:*** M16 Kit must be used in a Title II Receiver for legality. An FFL or Tax Stamp is required.



Anti-Walk Pins.... AR18, 180, XM15, AR15 and M16... (WE-002) ***Per Set of 2… $5.95*** Designed to prevent trigger or sear pin walkout under rapid fire conditions. Steel with black phosphated finish.

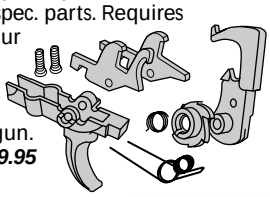


AR15/M16 Accu-Wedge... (ACU1B) ***$5.95***
Accu-Wedge eliminates play between upper and lower receivers for a more solid feel. Buffers the cycling system to reduce wear on the impacting surfaces. An easy installation, no modifications required. Drop the Accu-Wedge into the rear of the lower receiver - close the upper receiver, squeeze, and push take-down pin into place.



U. S. Government M16 Technical Manuals…
Complete Repair and Maintenance instructions with illustrations - approx. 294 pages - 8 1/2" x 11" - softbound.
For M16 A2 (TM9-1005-319-23P) ***$10.95***
For M16 A1 (TM9-1005-249-24P) ***$10.95***
U. S. Government M16 Operators Manual…
For M16 A2 (TM9-1005-319-10) ***$4.95***
For M16 A1 (TM9-1005-249-10) ***$4.95***
Bushmaster Operators Manual… Covers A1, A2 & A3 models - 56 pages, illustrated. (BFIMANA2OP) ***$2.95***

M16A2 Three Shot Burst Set... Installation of this set in your M16A1 machine gun will give you 3 shot burst capability as in the latest M16A2. New mil. spec. parts. Requires FFL or a copy of your Form 4. Not legal for installation in anything but a licensed machine gun. (3SHOT BURST KIT) ***$59.95***



Mil. Spec. M16 Full Auto Sear… (8448595) ***$29.95*** Includes Pivot Pin, Bushing and Spring.
Note: Federal Firearms License or Tax Stamp is required for purchase.



AR15 or M16 Ambidextrous Safety Selector... $34.95 each
Models for either AR15 or M16. Don't be penalized for being left handed any longer. Installs easily into your lower receiver and enables activation of the rifle with either hand - assembles with a button head Allen Screw. AR15 (Part# MMT-0007K) or M16 (Part# MMT-0006K) ***$34.95 each***



Bushmaster Competition Trigger - For the Serious High Power Competitor!...
(8448592-SCGK) ***$119.95*** A finely honed competition trigger including all the specially modified parts shown - ready for installation in your lower receiver. This trigger can be set for a 3 ½ lb. DCM legal 1st Stage, and a 1 lb. (2nd Stage) letoff.
NOTE: This Trigger will not fit in Colt Lowers with Block over Safety. Won't work with large Colt pivot pins.
ALSO available... Our 2 Stage Competition Trigger with Ambidextrous Safety…
(8448592-SCGKA) ***$139.95***



XM15/AR15/M16 Emergency Survival Kit... $59.95 ea. Contains more parts than our Field Repair Kit - all packed in a handy G.I. web carrying case which can be worn on the belt. Includes cam pin, extractor with 2 pins and 2 springs, firing pin, 2 firing pin retaining pins, disconnector and spring, hammer with "J" pin and spring, hammer pin, trigger pin, trigger spring, safety detent and spring, magazine catch springs, gas rings (3), sight adjustment tool, and 2 armorers punches for field disassembly. ***Please specify: A1 type:*** ("round" front sight) ***or A2 type:*** ("square" front sight) ***and AR15 or M16 configuration.***
$59.95 with A1 Sight Tool (round) (AR EMERG A1 / M EMERG A1)
$59.95 with A2 Sight Tool (square) (AR EMERG A2 / M EMERG A2)



Moly-Slide Lubricating Paste… (MS-100) ***$7.95*** A molybdenum disulfide paste lubricant - works great on competition triggers. 1 oz. tube

INDIVIDUAL PARTS FOR LOWER RECEIVERS... See Pages 40/41 for complete Parts Diagram

Bolt Catch Assembly (A BCAT ASS) ***$5.95***
Bolt Catch (8448628) ***$4.95***
Bolt Catch Spring (8448633) ***.50***
Bolt Catch Plunger (8448634) ***.50***
Bolt Catch Pin (MS16562-119) ***.50***
Buffer Detent (8448582) ***$1.50***
Buffer Detent Spring (8448583) ***.50***
AR15 Disconnector (9349114-S) ***$5.45***
M16 Disconnector (8448635) ***$5.45***
Disconnector Spring (8448594) ***.50***
AR15 Hammer w. J pin (8448612-SK) ***$13.95***
M16 Hammer w. J pin (8448612-K) ***$13.95***
Hammer Pin (8448609)***, Trigger Pin*** (8448609)***, or Sear Pin*** (8448599) ***each…*** ***.95***
Hammer Spring (8448611) ***.95***
Magazine Catch Assembly (A MC ASS) ***$4.50***
Magazine Catch (8448638) ***$2.95***
Magazine Catch Button (8448636) ***$1.25***
Magazine Catch Spring (8448637) ***.50***
Pistol Grip A2 (9349127) ***$11.95***
Pistol Grip Screw (AN501D416-18) ***and***
Pistol Grip Screw Washer (MS35335-61) ***.95***
Pivot Pin (Front) (8448621) ***$3.95***
Pivot Pin Detent (8448585) ***.50***
Pivot Pin Spring (8448586) ***.50***
AR15 Safety Selector (9381367-S) ***$9.95***
M16 Safety Selector (9381367) ***$9.95***
Safety Detent (8448631) ***.95***
Safety Detent Spring (8448516) ***.80***
Take Down Pin (Rear) (8448584) ***$3.95***
Take Down Pin Detent (8448585) ***.50***
Take Down Pin Spring (8448586) ***.50***
Trigger for M16 (8448592) ***$10.95***
Trigger for AR15 (9349115-S) ***$10.95***
Trigger Spring (8448593) ***.95***
Trigger Guard Assembly (8448587) ***$4.95***

A BUSHMASTER STATEMENT REGARDING MACHINEGUN PARTS

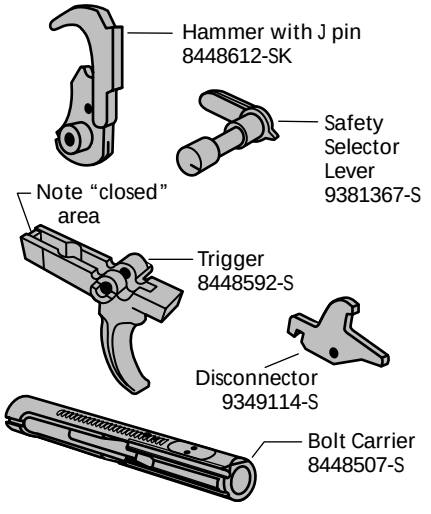
BATF's position is that if your AR15 type rifle contains even one M16 component, it is a Machine Gun. If you own an AR15 from any manufacturer, check to make sure there are no M16 components in it's assemblies. If there are, remove them immediately; machine them to AR configuration or have them replaced and destroy the M16 components. Refer to the illustrations below to determine if you have M16 components in your assemblies. If you have any questions about your parts, give us a call and we'll be glad to supply you with the legally acceptable parts.

Sales of M16 components by Bushmaster/Quality Parts Co. will only be made to the following categories of customers:

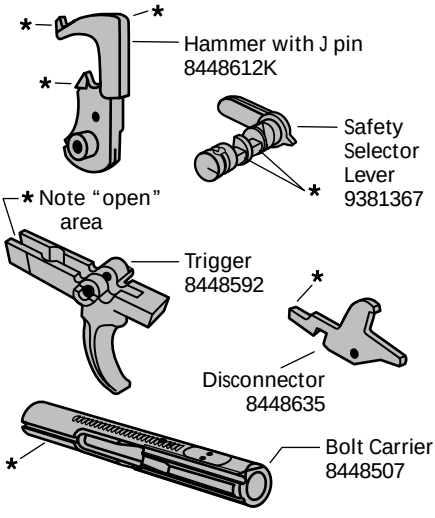
(1) ***Class 3 (NFA) Dealer.***
(2) ***Individual who has a registered NFA weapon.***
(3) ***Federal Firearms Licensee with a customer who has a registered NFA weapon.***

Note the Differences* Between the Corresponding Parts in Each Drawing

AR15 PARTS



M16 PARTS





Bushmaster A2 Upper Receiver... (A2UR) ***$159.95***
Complete and assembled with the A2 rear sight, ejection port cover, and forward assist assemblies. Bushmaster receivers, forged of 7075T6 aircraft quality aluminum, are machined to mil. spec. or better, and hard anodize finished to a dark gray non-reflective finish. They include the latest integral brass deflector and they are dry film lube coated for long wear and smooth operation.



Bushmaster A2 Stripped Upper Receiver... (9349063) ***$99.95*** This ready-to-assemble, fully machined, anodize finished and dry lubed forging is top Bushmaster quality. Start building your AR rifle with the best new stripped upper receiver available. Requires a rear sight; forward assist assembly and ejection port cover assembly for completion - all parts and tools to help assemble your Bushmaster Upper are available in this catalog.

Bushmaster A1 Upper Receivers...
If you're a fan of the early AR15/M16, you'll appreciate this top quality A1 assembly - or choose the stripped - ready to build up - version below. Both are aircraft quality 7075T6 aluminum forgings. They include the integral cartridge case deflector and they are machined for the standard forward assist.





The mil. spec. dark gray, hard anodized finish is non-reflective - additionally, our receivers have a dry film lube coating applied for long wear and ease of operation. ***Complete Assembled A1 Upper Receiver Assembly*** *(above)* includes Forward Assist Assembly, Ejector Cover Assembly and A1 Sight Assembly - saves you $25. (Part # A1UR) ***$129.95***
Stripped A1 Upper Receiver Assembly - *(left)* Does not include parts/assemblies listed above. (8448524) ***$99.95***

V Match Upper Receiver Assembly - with integral "flat-top" scope mount rail... (VUR) ***$159.95***
This V Match upper receiver has been carefully machined from a 7075T6 aircraft aluminum forging - it includes the integral dovetail "flat-top" mounting rail and is complete with ejection port cover and forward assist. A great beginning for your competition rifle project - top Bushmaster quality!



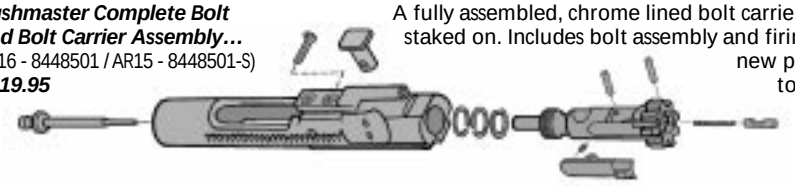
Stripped V Match Upper Receiver...
(8448524-V) ***$129.95*** A fully machined and finished forging ready for your parts - requires the ejection port cover and the forward assist.



Top the V Match with our A3 Type Removable Carry Handle... (9349063-9) ***$99.95***
It thumbscrews onto the flat-top rail in seconds - includes a 1/2 M.o.A. rear sight.



Bushmaster Complete Bolt and Bolt Carrier Assembly…
(M16 - 8448501 / AR15 - 8448501-S)
$119.95



A fully assembled, chrome lined bolt carrier with key staked on. Includes bolt assembly and firing pin. All new parts ready to slide into your rifle.

AR15 / M16 Bolt Carrier Assembly with Key staked on... $79.95

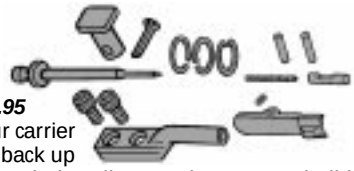


For AR15… (8448505-S) ***/ For M16…*** (8448505)
We sell only new bolt carriers - no rewelds or remakes. The bolt carrier assembly is the "heart" of your weapon - with the most critical machining tolerances of any component in the weapons system. Ours are manufactured to mil. spec. or better, and are magnetic particle inspected to insure against cracks or flaws that could cause catastrophic bolt failure or injury. ***NOTE: M16 Carriers must be used in Title II Receivers for legality. An FFL or Tax Stamp is required for purchase.***



Bolt Carrier Assembly - without key - $66.95
For AR15… (8448507-S) ***/ For M16…*** (8448507)

Bolt Carrier Rebuild Kit... $34.95



Bring your carrier assembly back up to specs. Includes all parts shown to rebuild your bolt and carrier. ***$34.95 each Specify: For AR15…***(A BC REBUILD) ***or M16…***(M BC REBUILD)



Bolt Cam Pin... (8448502) ***$3.95***
Hardened steel machined to mil. spec.

Forward Assist Assemblies… "Teardrop" or Round Style… These assemblies are 4140 ordinance steel - heat treated to mil. spec. to avoid gouged bolt carrier problems or wear on the pawl tip - finished in Manganese Phosphate.



Teardrop Style…
(9349086-TD KIT) ***$19.95***
Round Style…
(9349086 KIT) ***$19.95***

Bolt Carrier Converter…
(MMT-0008) ***$19.95***



Adding this two piece unit to the semi-auto bolt carrier allows it to function as an M16 carrier. Manufactured of the same gun quality steel as the bolt carrier, and heat treated to the same specifications. Dimensions of this converter are designed so that it will cause no distortion of the carrier when installed. ***NOTE: Must be used with a Title II Receiver for legality. An FFL or Tax Stamp is required for purchase.***

Complete AR15 Bolt Assembly...



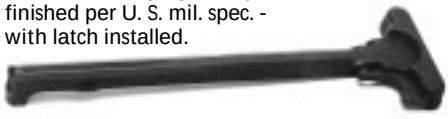
(8448509) ***$49.95*** Includes the Bolt, Extractor Assembly, Pins, Gas Rings, Ejector Assembly, all completely assembled and ready for the field.
(parts detail illustrated here…)



Ejection Port Cover Assembly… (A EJ COV ASS)
$11.95 Phosphated to military specification for correct color match. Includes cover with latch, rod, spring and circlip.



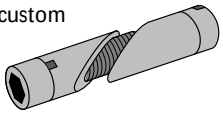
Charging Handle Assembly… (8448517) ***$24.95***
These are not steel stampings that might bend or distort from heat buildup. Precision machined from 7075T6 aircraft quality aluminum forgings, they are hard anodize finished per U. S. mil. spec. - with latch installed.



AR15/M16 Charging Handle Tactical Latch...
(1005-249-02) ***$19.95*** Improves on the standard charging handle latch - allows easy weapon charging and left hand operation when using a scope or other optics. Sturdy steel construction - don't lose the spring or pin when you replace the existing latch on your charging handle.



Expandable Tensioning Pin For All AR15 Type Rifles... (ARTP) ***$34.95*** These pins are designed to cure the looseness between upper and lower receivers. Install and tighten with an Allen wrench, and this precision pin pulls the upper receiver down onto the lower for a rock hard custom fit. Improves accuracy in even the poorest fitting upper and lower receivers.



Ambidextrous Tactical Latch for the AR15/M16 Charging Handle... (ambi-tac) ***$19.95*** Cycle the charging handle with left or right hand - especially useful on scoped rifles. A right-handed thumb and forefinger pinch releases the charging handle from the right side, or use a straight pullback from the left hand. Fits on AR15/M16, AR10 or SR-25 rifles - black finish.



Chromed Steel Firing Pin... $6.95 A mil. spec. standard firing pin for AR or M16. Keep a spare in that buttstock compartment! ***Specify: Semi-Auto…*** (AR15 - 8448503-S) ***or Full Auto…*** (M16 - 8448503) ***$6.95 each***



Titanium Firing Pin... (13-7015) ***$39.95*** 40% lighter than steel for faster lock time and greater accuracy. Precision machined and patented. Increases your safety by reducing the possibility of a "slam fire".





Complete XM15 E2 Rear Sight Assembly… (AR A2 RSA) ***$49.95*** Latest M16A2 design with dual apertures and knob adjustment for elevation and windage. Dial in targets out to 800 meters - in 100 meter increments.

A1 Rear Sight Assembly... Complete original M16A1 configuration - adjustable with a bullet tip or sight tool. (A1 RSITE ASSY) ***$11.95***
A1 Windage Screw (8448534) ***$2.95***
A1 Windage Drum (8448535) ***$2.95***



Adjustment Knob for A1 Rear Sight… Converts A1 rear sight to the latest M16A1E1 configuration. Knurled for quick adjustment and more precise half-click calibration. No sight tool needed. ***Knob only…*** (LMT-001K) ***$9.95***
Complete A1 Rear Sight Assembly with our Adjustment Knob… (A1-RSIGHT-KIT) ***$14.95***

A1 Windage Drum Detent (8448537) ***$.50***
A1 Windage Drum Roll Pin (MS16562-96) ... ***$.50***
A1 Drum Detent Spring (8448538) ***$.50***
A1 Sight Aperture (8448539) ***$5.95***

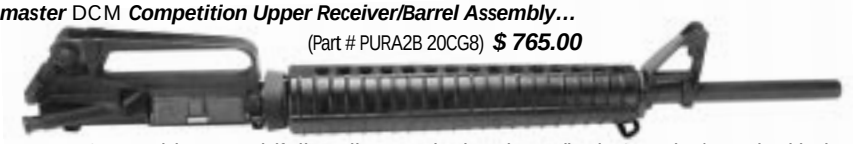
INDIVIDUAL PARTS FOR UPPER RECEIVERS... See Pages 40/41 for complete Parts Diagram

Bolt Cam Pin (8448502) ***$3.95***
Bolt Carrier Key with screws/must be staked (AR BC KEY/SCREW) ***$13.95***
Bolt Gas Rings (set of 3) (8448511K) ***$2.95***
Ejector Assembly (A EJECT ASS) ***$2.95***
Extractor Assembly (A EXTRAC ASS) ***$13.95***
Extractor (8448512) ***$12.95***
Extractor Pin (8448513) ***$.95***
Extractor Spring (8448755SP) ***$1.30***
Extractor Spring Insert (8448754) ***.75***
Firing Pin (8448503 or 8448503-S) ***$6.95***
Firing Pin Retaining Pin (8448504) ***$.95***

Bushmaster DCM ***Competition Upper Receiver Assembly with A2 Competition Rear Sight...***
Includes forward assist assembly, ejection port cover assembly, and one competition sight aperture - your choice of "peep" size.
Upper Receiver w. 1/2 Minute Rear Sight (A2URCG2) ***$204.95***
Upper Receiver w. 1/4 Minute Rear Sight (A2URCG4) ***$209.95***



Bushmaster DCM ***Competition Upper Receiver/Barrel Assembly…***
(Part # PURA2B 20CG8) ***$ 765.00***



• Extra Heavy Competition Barrel (full 1" diam. under handguard) 1 in 8" twist / matched bolt.
• Competition Front & Rear Sight System - ***Please Specify:*** Your choice of 1/2 or 1/4 Minute of Adjustment Sight; one of four Micro-Apertures and one of three Competition Front Post Widths. See complete descriptions in our Competition Parts Section.
• "Free-Floater" Handguard (a handguard/barrel nut/tube combination)

ORDERS 24 hrs.
1 800 998 7928

• Bushmaster A2 Upper Receiver complete with bolt, carrier and charging handle - all headspaced and test-fired at our factory. These barrels should be cleaned thoroughly before firing.

BUSHMASTER COMPLETE UPPER RECEIVER ASSEMBLIES... ***Swap them out as needed on your lower receiver to enjoy the versatility designed into the Bushmaster system!***

Bushmaster Complete Upper Receiver Assemblies offer all the quality and features of current mil. spec. production. The Bushmaster manufactured, Chrome-Moly Vanadium steel barrels are the finest available. Most feature hard chrome lining in both bore and chamber; latest M16A2 sight systems; integral brass deflectors; and mil. spec. manganese phosphate and hard anodize finish (no paint!). These units are available complete with charging handle, bolt and bolt carrier assemblies, handguards and barrel assemblies, or they can be purchased without charging handle, bolt and bolt carrier assemblies. All assemblies are factory headspaced and test fired - ready for the range.

NOTE: The sale of assemblies in "Pre-Ban" configuration (i.e. with bayonet lugs, flash suppressors, telescoping stocks) are intended for use as repair parts only. Such assemblies MAY NOT BE USED TO CREATE NEW ASSAULT WEAPONS **as defined by Gun Legislation of 1994.**

New for 2002!... ***Bushmaster "Varminter" Upper Receiver/Barrel Assembly...*** The complete upper half of our newest rifle features a 24" Fluted Extra Heavy Varmint Barrel in .223 Rem. cal. with 11° competition crown; full 1" diam. under the handguard; SAAMI spec. chamber; 1 in 9" twist for optimum performance with most varmint cartridges; fluting for increased cooling and reduced weight. It is machined to same tolerances as our DCM Competition Barrels, and because we match the bolt to the barrel, we only offer this assembly complete with Bolt, Carrier and Charging Handle. The Varminter's shell ejection path has been modified so as to drop them all in the same place as a convenience for the reloader. A special V Match Tubular Forend free-floats the barrel and has cooling vents for increased barrel heat dissipation. A bipod stud is installed for easy mounting of most bipods. Finally, our Bushmaster Modular Accessories System Mini-Risers add 1/2" height for scope mounting on the flat-top receiver.



24" Varminter Upper Receiver/Barrel Assembly with Mini Risers (PURVMB 24FVAR9) **$725.00**

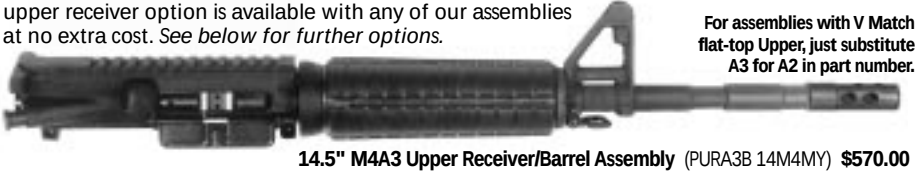
New for 2001!... ***BATF Approved M4A2 Style Upper Receiver/Barrel Assembly...*** By adding a permanently pinned and welded Mini Y Comp Muzzle Brake to our M4 barrel we've gained BATF approval for use with Post-Ban lower receivers. These lightweight assemblies are perfect for home protection, Three Gun Matches, or Saturday plinkin' at the sandpit.



14.5" M4A2 Upper Receiver/Barrel Assembly with Fixed Mini Y Comp (PURA2B 14M4MY) **$570.00**
Same Assembly without Bolt Carrier Assembly & Charging Handle (PURA2 14M4MY) **$430.00**

Bushmaster M4A3 Postban "Flat-top" Style Upper Receiver/Barrel Assembly... Our popular M4 Post-Ban .223 barrel is matched with the versatile V Match "flat-top" upper receiver which offers limitless possibilities for sight or scope mounting on its Picatinney rail top. This V Match upper receiver option is available with any of our assemblies at no extra cost. *See below for further options.*

For assemblies with V Match flat-top Upper, just substitute A3 for A2 in part number.

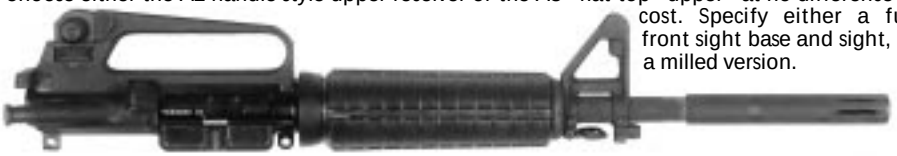


14.5" M4A3 Upper Receiver/Barrel Assembly (PURA3B 14M4MY) **$570.00**

OPTIONS ***for Bushmaster Upper Receiver/Barrel Assemblies…*** We manufacture hundreds of different combinations - add these options to the price of the assembly you choose. If you have questions, please consult with your Bushmaster/Quality Parts salesperson.

For Barrel Fluting on most Bushmaster heavy barrels (Add F as suffix to Part #) ***Add $50.00***
For Assemblies with V Match Style Aluminum Handguard (HGD-01) ***Add $40.00***
A1 Style Upper Rec./ Barrel Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) ***Subtract $40***
Add an AK Type Muzzle Brake to any barrel configuration (MMT-0012PB) ***Add $25.95***
Add a Phantom Flash Suppressor (legal on Pre-Ban receiver only) (YHM-29) ***Add $34.95***

11.5" Upper Receiver/Barrel Assembly with 5.5" Flash Suppressor... The 5.5" CAR 15 Extended Flash Suppressor is pinned on this 11.5" barrel, and welded to meet 16" total barrel length requirements. Note: flash suppressors are legal for use only on Pre-Ban lower receivers or rifles. Choose either the A2 handle style upper receiver or the A3 "flat-top" upper - at no difference in cost. Specify either a full front sight base and sight, or a milled version.



11.5" Bbl./5.5" Flash Suppressor Upper Receiver Assemblies (BURA2B 11.5/5.5) **$535.00**
Same Assembly without Bolt Carrier Assembly & Charging Handle (BURA2 11.5/5.5) **$395.00**

11.5" Heavy Machinegun Upper Receiver/Barrel Assemblies... An ideal package for the law enforcement professional, its compact size offers easy handling in close quarters and squad cars. The short barrel length requires that these uppers be used on weapons registered as pistols, or full automatics, or registered short barrelled rifles. A3 Flat-top upper also available at no extra cost.





Add an optional Phantom Flash Suppressor - $34.95

11.5" Bbl. Heavy Machinegun Upper Rec./Barrel Assembly (BURA2B 11.5) **$535.00**
Assembly without Bolt Carrier Assembly & Charging Handle (BURA2 11.5) **$395.00**

14.5" M4 Upper Receiver/Barrel Assembly... **This assembly is for installation only on weapons registered as pistols or full-automatic rifles.** The barrel has the M4 "cutout" profile and will mount the M203 Grenade Launcher. The A2 Upper Receiver/Barrel Assembly with standard birdcage flash suppressor is shown, and the A3 version (flat-top/less handle) is also available. The Phantom Flash Suppressor (shown below) is an available option.



Add an optional Phantom Flash Suppressor - $34.95



14.5" M4 Upper Receiver/Barrel Assembly (BURA2B 14.5M4) **$535.00**
Same Assembly without Bolt Carrier Assembly & Charging Handle (BURA2 14.5M4) **$395.00**

16" M4 Upper Receiver/Barrel Assembly... We call this the Patrolman's Carbine Upper - an M4 profile barrel stretched to 16" length - and we offer it in either Pre-Ban or Post-Ban models. The Pre-Ban A2 Type is shown immediately below, and A3 (flat-top) versions are also available in both Pre and Post-Ban configuration. To comply with regulations, the Pre-Ban model may only be used on Pre-Ban Lower Receivers.

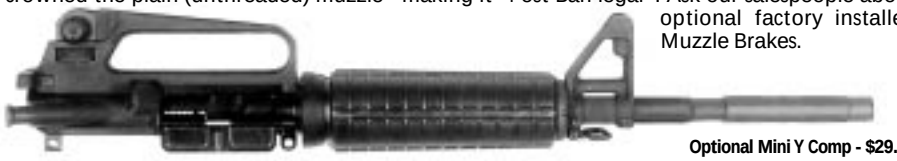


Add an optional Phantom Flash Suppressor - $34.95

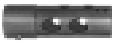


16" M4 Upper Receiver/Barrel Assembly (BURA2B 16M4) **$545.00**
Same Assembly without Bolt Carrier Assembly & Charging Handle (BURA2 16M4) **$405.00**

Post-Ban 16" M4 Upper Receiver/Barrel Assembly... We've removed the bayonet lug and crowned the plain (unthreaded) muzzle - making it "Post-Ban legal". Ask our salespeople about optional factory installed Muzzle Brakes.



Optional Mini Y Comp - $29.95



16" M4 Upper Receiver/Barrel Assembly (PURA2B 16M4) **$545.00**
Assembly without Bolt Carrier Assembly & Charging Handle (PURA2 16M4) **$405.00**

14.5" Heavy AK Upper Receiver / Barrel Assembly... The AK Style Muzzle Brake is permanently fixed (pinned and welded) onto this lightweight upper, bringing it out to the 16" minimum legal "Post-Ban" length. Order with either the A2 Upper Receiver or the "flat-top" style upper shown below at no additional cost. This 14.5" barrel is chrome lined and button rifled 1 in 9". Pre-Ban versions can only be used on Pre-Ban lower receivers.



14.5" Heavy AK Upper Receiver/Bbl. Assembly (Pre-Ban: BURA2B 14.5AK / Post-Ban: PURA2B 14AK) **$560.00**
Assembly without Bolt Carrier Assy. & Chrg. Handle (Pre-Ban: BURA2 14.5AK / Post-Ban: PURA2 14AK) **$420.00**

14.5" Heavy Upper Receiver / Barrel Assembly... This lightweight Pre-Ban carbine upper can be ordered with either the A2 Upper Receiver or the "flat-top" style upper. The barrel is full heavy profile and chrome lined, the A2 birdcage suppressor is standard. Other suppressors and muzzle brakes are optional - see below).

This assembly is for installation only on weapons registered for use as pistols or full-automatic rifles.



Optional Phantom Flash Suppressor - $34.95



14.5" Heavy Upper Receiver/Barrel Assembly (BURA2B 14.5) **$535.00**
Same Assembly without Bolt Carrier Assembly & Charging Handle (BURA2 14.5) **$395.00**

16" Shorty Upper Receiver/Barrel Assembly... This is our 16" chrome lined barrel - full heavy configuration its entire length - with shorty handguards making a convenient and light weight carbine upper. Al assemblies are available with either A2 Upper Receiver or "flat-top" style at no extra cost. Also specify your choice of full sight base or the milled version (below).

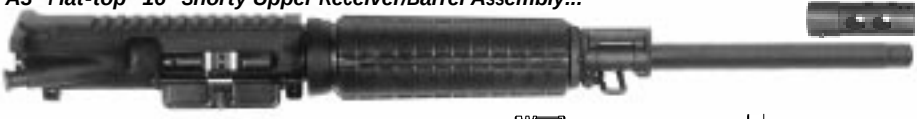
Add an optional Y Comp - $45.95
or AK Style Muzzle Brake - $25.95



16" Bbl. Shorty Upper Receiver/Barrel Assembly (Postban: PURA2B 16 / Preban: BURA2B 16) **$535.00**
Assembly without Bolt Carrier Assembly & Charging Handle (Postban: PURA2 16 / Preban: BURA2 16) **$395.00**

A3 "Flat-top" 16" Shorty Upper Receiver/Barrel Assembly...

Optional Mini Y Comp - $29.95



These assemblies are available with Flash Suppressor and Bayonet Lug, but with those options, are legal ***only on a Pre-Ban lower receiver or rifle.***

OPTIONS ***for Bushmaster Upper Receiver/Barrel Assemblies…*** We manufacture hundreds of different combinations - add these options to the price of the assembly you choose. If you have questions, please consult with your Bushmaster/Quality Parts salesperson.

For Barrel Fluting on most Bushmaster heavy barrels (Add F as suffix to Part #) ***Add $50.00***
For Assemblies with V Match Style Upper Receiver (Substitute A3 for A2 in part #) ***No Addtl. Charge***
For Assemblies with V Match Style Aluminum Handguard (HGD-01) ***Add $40.00***
A1 Style Upper Rec./ Barrel Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) ***Subtract $40***
Add an AK Type Muzzle Brake to any configuration (MMT-0012PB) ***Add $25.95***
Add a Phantom Flash Suppressor (legal on Pre-Ban receiver only) (YHM-29) ***Add $34.95***

Bushmaster Muzzle Brakes.... The BATF has relaxed regulations to allow us to offer many of our shorter Post-Ban barrels with ***factory installed Muzzle Brakes***. These effective brakes reduce muzzle climb and relieve felt recoil and are designed specifically to fit post-ban heavy barrels. See our ***Suppressors - Brakes - Barrel Parts Section*** for complete descriptions.

Dissipator Upper Receiver/Barrel Assembly... Introduced in '94 and manufactured only by Bushmaster - this 16' Barrel configuration features full length handguards with aluminum heatshields to dissipate heat quicker than any other shorty model. The front sight is placed so as to obtain the full sight radius designed into the M16A2 sight system. The Dissipator barrel is hard chrome lined in both bore and chamber. Available in Pre-Ban or Post-Ban configurations.



Dissipator Upper Receiver/Barrel Assembly (Postban: PURA2B 16D / Preban: BURA2B 16D) **$535.00**
Without Bolt Carrier Assembly & Charging Handle (Postban: PURA2 16D / Preban: BURA2 16D) **$395.00**

A3 "Flat-top" Dissipator Upper Receiver / Barrel Assembly below is also available.



These assemblies are available with Flash Suppressor and Bayonet Lug, but with those options, are legal ***only on a Pre-Ban lower receiver or rifle.***

National Match Target Model Upper Receiver / 20" Barrel Assembly... Rifled 1 turn in 9", this heavy profile, hard chrome lined barrel provides Bushmaster accuracy for match competitors worldwide. The A2 Upper Receiver is complete with dual flip rear sight, charging handle, forward assist, election port cover, bolt and bolt carrier assembly.



20" Bbl. Target Model Upper Receiver/Barrel Assembly (Postban: PURA2B 20 / Preban: BURA2B 20) **$535.00**
Assembly without Bolt Carrier Assembly & Charging Handle (Postban: PURA2 20 / Preban: BURA2 20) **$395.00**

20" A3 "Flat-top" National Match Target Model Upper Receiver / Barrel Assembly... is also available at no additional cost. Specify full or milled front sight base (shown).



These assemblies are available with Flash Suppressor and Bayonet Lug, but with those options, are legal ***only on a Pre-Ban lower receiver or rifle.***

OPTIONS ***for Bushmaster Upper Receiver/Barrel Assemblies...*** We manufacture hundreds of different combinations - add these options to the price of the assembly you choose. If you have questions, please consult with your Bushmaster/Quality Parts salesperson.

For Barrel Fluting on most Bushmaster heavy barrels (Add F as suffix to Part #) ***Add $50.00***
For Assemblies with V Match Style Upper Receiver (Substitute A3 for A2 in part #) ***No Addtl. Charge***
For Assemblies with V Match Style Aluminum Handguard (HGD-01) ***Add $40.00***
A1 Upper Rec./Barrel Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) ***Subtract $40.00***

Phantom Flash Suppressor...
(YHM-29) ***$34.95*** Effectively eliminates flash signature at night, and is essential for use with night vision equipment. ***Threaded for installation on Pre-Ban barrels only - legal for use with Pre-Ban lower receivers only.***



Add an AK Type Muzzle Brake to any configuration...
(MMT-0012PB) ***$25.95***



Add a Mini Y Comp Muzzle Brake to any configuration...
(YHM-259P) ***$29.95***



Add a Y Comp Muzzle Brake to any configuration...
(YHM-258P) ***$45.95***



24" National Match Target Model Upper Receiver / Barrel Assemblies...
Extra barrel length for those long shots - makes a great competition rifle or varmint hunter.

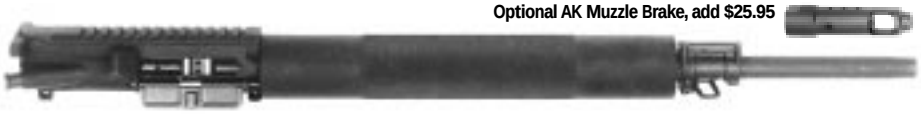


An A3 "flat-top" Upper Receiver model is also available - see options below.

24" Target Model Upper Receiver/Barrel Assembly (Postban: PURA2B 24 / Preban: BURA2B 24) **$545.00**
Without Bolt Carrier Assembly & Charging Handle (Postban: PURA2 24 / Preban: BURA2 24) **$405.00**

These assemblies are available with Flash Suppressor and Bayonet Lug, but with those options, are legal ***only on a Pre-Ban lower receiver or rifle.***

20" & 24" V Match Complete Upper Receiver/Barrel Assemblies... A "flat-top" style upper receiver with heavy profile chrome lined barrel and round, hard anodized, tubular aluminum free floater handguard. Specify full or "milled" front sight base (shown) - ask for details.



20" V Match Upper Receiver/Barrel Assembly (Postban: PURVMB 20AH / Preban: BURVMB 20AH) **$575.00**
Without Bolt Carrier Assembly & Charging Handle (Postban: PURVM 20AH / Preban: BURVM 20AH) **$435.00**
24" V Match Upper Receiver/Barrel Assembly (Postban: PURVMB 24AH / Preban: BURVMB 24AH) **$585.00**
Without Bolt Carrier Assembly & Charging Handle (Postban: PURVM 24AH / Preban: BURVM 24AH) **$445.00**

These assemblies are available with Flash Suppressor and Bayonet Lug, but with those options, are legal ***only on a Pre-Ban lower receiver or rifle.***

16" V Match Carbine Complete Upper Receiver/Barrel Assembly... Similar to above with 16" barrel and short Aluminum Handguard - specify full or "milled" front sight base (shown).



16" V Match Carbine Upper Receiver/Barrel Assembly (Postban: PURVMB 16 / Preban: BURVMB 16) **$575.00**
Without Bolt Carrier Assembly & Charging Handle (Postban: PURVM 16 / Preban: BURVM 16) **$435.00**

These assemblies are available with Flash Suppressor and Bayonet Lug, but with those options, are legal ***only on a Pre-Ban lower receiver or rifle.***

Bushmaster A3 Type Removable Carry Handle... (9349063-9) ***$99.95*** A great addition for your V Match... or any flat-top upper receiver, the Bushmaster A3 Type Removeable Carry Handle clamps solidly onto the flat-top rail with two thumbscrews, and once you set your zero, it'll repeat every time. The handle includes an A2 dual aperture rear sight with 1/2 minute adjustment for both windage and elevation. It's forged from aircraft aluminum just like our receivers, and hard anodized to the same mil. spec. finish. All steel parts are Manganese Phosphated for corrosion resistance.



OPTIONS ***for Bushmaster Upper Receiver/Barrel Assemblies...*** We manufacture hundreds of different combinations - add these options to the price of the assembly you choose. If you have questions, please consult with your Bushmaster/Quality Parts salesperson.

For Barrel Fluting on any Bushmaster barrel (Add F as suffix to Part #) ***Add $50.00***
For Assemblies with V Match Style Upper Receiver (Substitute A3 for A2 in part #) ***No Addtl. Charge***
For Assemblies with V Match Style Aluminum Handguard (HGD-01) ***Add $40.00***
For A1 Upper Receiver Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) ***Subtract $40.00***
To Add a Mini Y Comp Muzzle Brake to any configuration (YHM-259 or 259P) ***Add $29.95***
To Add a Phantom Flash Suppressor to a Pre-Ban Barrel (YHM-29) ***Add $34.95***



Bushmaster Barrels... are the finest AR15/M16 type barrels made - machined from Chrome-Moly Vanadium steel - hardened to Rockwell C26 to 33. Most Bushmaster barrels are hard chrome lined to U. S. Gov't. Mil. Spec. to offer complete corrosion resistance for the bore and chamber. Chrome is more than twice as hard as barrel steel and effectively doubles barrel life (exactly why the military specifies the process!). Chrome's lubricity (slipperiness) reduces friction, increases velocity, aids in chambering, extraction, and speeds barrel cleaning. Bushmaster barrels are manganese phosphate finished - the U.S. Govt. recommended protective steel finish - to guard against exterior rust or corrosion, and to provide the matte black, non reflective finish found on quality military arms.

Rifling... Bushmaster barrels are button rifled with 6 grooves and lands (right hand twist, 1 turn in 9", except for DCM barrels - 1 in 8"). Our experience has shown that the 1 in 9" twist offers the best results with the widest variety of ammunition. Most barrels are heavy profile their full length - to help alleviate barrel whip and inaccuracy in rapid or full-auto fire.

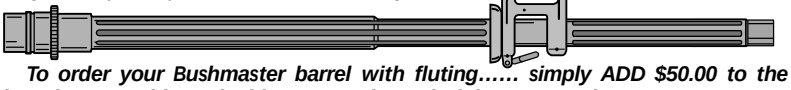
Forged Front Sights... Our front sights are machined steel forgings for superior tensile strength (we do not use castings). They won't crack or break if you accidently drop your rifle.

Headspacing... All our barrel assemblies are headspaced at the factory and are shipped ready for use. Barrel assemblies can be ordered with either a stepped, crowned muzzle (for Post-Ban rifles) or a threaded muzzle (for attachment of flash suppressor or muzzle brake - legal for use only on Pre-Ban lower receivers). As the BATF has recently relaxed its rulings about permanent factory installation of muzzle brakes on certain barrels, ask your Bushmaster representative about the variety of muzzle brakes options available for Post-Ban barrels.

"Barrel Only"... All Bushmaster barrels can be purchased as "Barrel Only"- which includes the barrel; barrel nut; handguard cap and complete front sight assembly with sight post and sling swivel. This offers a savings to those shooters who already have handguards. Most assemblies shown on these pages however are illustrated as "complete assemblies" which means they include barrel, barrel nut; handguard cap, complete front sight assembly, sight post, handguards, heatshields, gas tube, and sling swivel. Pre-Ban versions (for use only with Pre-Ban receivers) may also include the bayonet lug and flash supressor.

Barrel Fluting... We mill 6 lengthwise grooves into the barrel's surface to increase the cooling capability of the barrel by increasing it's surface area. Depending upon barrel length, fluting increases surface area by as much as 180% - reduces barrel weight by as much as 20%. Because of the extensive machining involved, order fullfillment on fluted barrels can take longer - ask your representative when ordering.

Note: fluting is not available on some barrels, such as the A2 Gov't. Profile or the M4 Type Barrel.



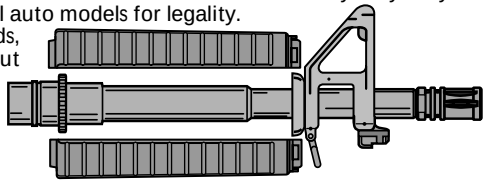
Cross Sectional View of Fluted Barrel

To order your Bushmaster barrel with fluting..... simply ADD $50.00 to the price of the barrel or assembly, and add an "F" to the end of the part number.

For any assembly, disassembly and repair/maintenance work, we recommend the purchase of the ***U.S. Government M16 Technical Manual. Please specify... A2 models*** (TM9-1005-319-23P) or ***A1 models*** (TM9-1005-249-24P) ***$10.95 each***

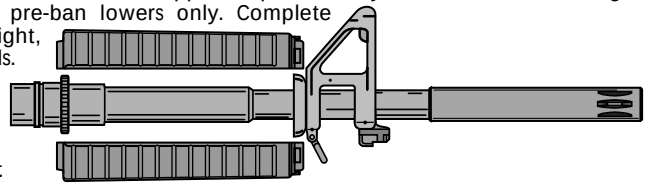
Our Gunsmithing Section has tools to help you assemble your Bushmaster barrel properly.

11.5" Pistol Barrel Assembly... (A BBL-11.5A) ***$209.95*** This chrome lined assembly may only be used on registered short barrelled rifles or full auto models for legality. Assembly includes barrel, sight, handguards, gas tube, shields, etc. and is available without bayonet lug on special order.



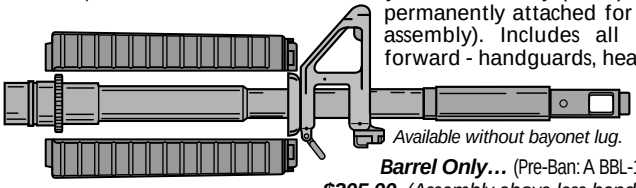
Barrel Only... (A BBL-11.5) ***$185.00*** *Includes the barrel, barrel nut, handguard cap, front sight and flash suppressor.*

11.5" Heavy Barrel Assembly with 5.5" Flash Suppressor... (Pre-Ban Only: A BBL-11.5WA) ***$199.95*** A chrome lined 11.5" barrel with 5.5" Flash Suppressor permanently attached for a total length of 16". Legal for use on pre-ban lowers only. Complete assembly includes barrel, sight, handguards, gas tube, shields.



Barrel Only... (A BBL-11.5W) ***$175.00*** *Includes the barrel, barrel nut, handguard cap, front sight and flash suppressor.*

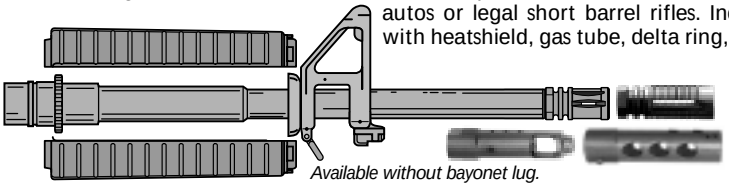
11.5" Heavy Barrel Assembly with AK Muzzle Brake… (Pre-Ban: A BBL-11.5WAKA / Post-Ban: P BBL-11.5WAKA) ***$229.95*** A chrome lined heavy barrel assembly (11.5") with a 5.5" AK Muzzle Brake permanently attached for legality (makes a 16" length assembly). Includes all parts from upper receiver forward - handguards, heat shields, gas tube, etc.



Available without bayonet lug.

Barrel Only… (Pre-Ban: A BBL-11.5WAK / Post-Ban: P BBL-11.5WAK) ***$205.00*** *(Assembly above less handguards, gas tube and delta ring.)*

14.5" Heavy Machine Gun Barrel Assembly… (A BBL-14.5A) ***$199.95*** This chrome lined barrel is under the legal 16" minimum for semi-auto weapons and must be installed on registered full autos or legal short barrel rifles. Includes: handguards with heatshield, gas tube, delta ring, sight base, etc.

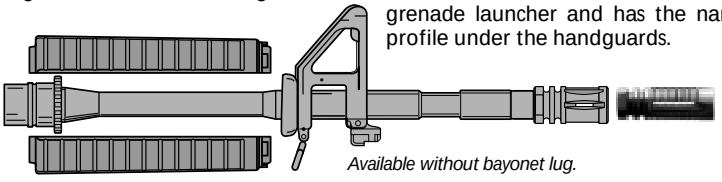


Add $34.95 for Phantom Flash Suppressor. When permanently attached, this makes a legal 16" Pre-Ban barrel. Other optional muzzle brakes are available.

Available without bayonet lug.

Barrel Only… (A BBL-14) ***$175.00*** *(Assembly above less handguards, gas tube and delta ring.)*

14.5" M16 M4 Type Carbine Barrel Assembly… (A BBL-14M4A) ***$209.95*** This Law Enforcement / Military barrel is under the 16" legal minimum for semi-auto weapons. It must be installed on registered full autos or legal short barrel rifles. It is machined for the addition of the M203 grenade launcher and has the narrow "government" profile under the handguards.

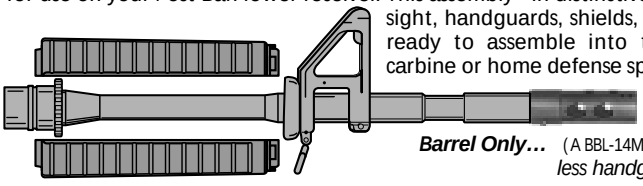


Add $34.95 for Phantom Flash Suppressor. When permanently attached, this makes a legal 16" Pre-Ban barrel. Other optional muzzle brakes are available.

Available without bayonet lug.

Barrel Only… (A BBL-14) ***$185.00*** *(Assembly above less handguards, gas tube and delta ring.)*

14.5" Post-ban M4 Type Barrel Assembly with Mini Y Comp… (P BBL-14M4MYA) ***$249.95*** BATF has approved adding permanently pinned and welded muzzle brakes to barrels if their total length is 16" or over. You can now order our 14.5" military M4 Type barrel with factory Mini Y Comp for use on your Post-Ban lower receiver. This assembly - in distinctive M4 profile - includes barrel, sight, handguards, shields, gas tube and delta ring kit - ready to assemble into that perfect 3 Gun Match carbine or home defense special.

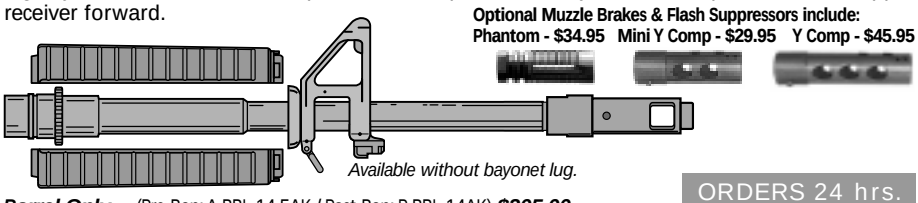


Includes Mini Y Comp Muzzle Brake.

Barrel Only… (A BBL-14M4MY) ***$225.00*** *(Assembly above less handguards, gas tube and delta ring.)*

14.5" Heavy Barrel with AK Muzzle Brake… (Pre-Ban: A BBL-14.5AKA / Post-Ban: P BBL-14AKA) ***$229.95***
A chrome lined 14" heavy barrel with our AK style muzzle brake permanently attached for legality on semi-automatic weapons. This complete assembly includes all parts from the upper receiver forward.

Optional Muzzle Brakes & Flash Suppressors include:
Phantom - $34.95 Mini Y Comp - $29.95 Y Comp - $45.95

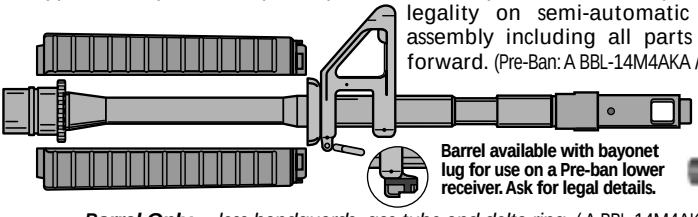


Available without bayonet lug.

Barrel Only… (Pre-Ban: A BBL-14.5AK / Post-Ban: P BBL-14AK) ***$205.00***
(Assembly above less handguards, gas tube and delta ring.)

ORDERS 24 hrs.
1 800 998 7928

14.5" M4 Type Barrel (M203 compatible) with AK Muzzle Brake… $229.95 A chrome lined 14.5" M4 type barrel (M203 compatible) with our AK style muzzle brake permanently attached for legality on semi-automatic weapons. Complete assembly including all parts from upper receiver forward. (Pre-Ban: A BBL-14M4AKA / Post-Ban: P BBL-14M4AKA)



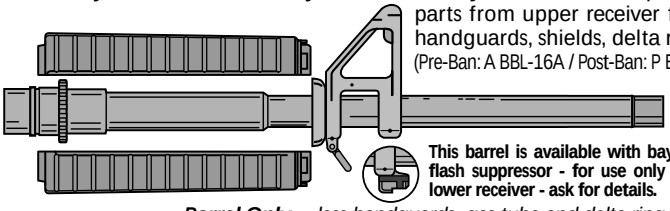
Alternate Muzzle Brakes are available… Y Comp - add $45.95 Mini Y Comp - add $29.95



Barrel available with bayonet lug for use on a Pre-ban lower receiver. Ask for legal details.

Barrel Only… *less handguards, gas tube and delta ring.* (A BBL-14M4AK / P BBL-14M4AK) ***$205.00***

16" Shorty Chrome Lined Heavy Barrel Assembly… $199.95 Complete assembly including all parts from upper receiver forward: barrel, gas tube, handguards, shields, delta ring, sight, etc. (Pre-Ban: A BBL-16A / Post-Ban: P BBL-16A)



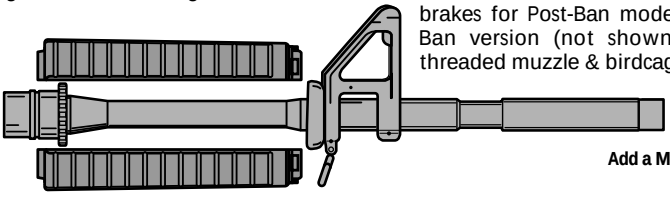
Various optional Muzzle Brakes are available.

This barrel is available with bayonet lug and flash suppressor - for use only on a Pre-Ban lower receiver - ask for details.



Barrel Only… *less handguards, gas tube and delta ring.* (A BBL-16 / P BBL-16) ***$175.00***

Patrolman's Carbine - M4 Type 16" Barrel Assembly… (A BBL-16M4A / P BBL-16M4A) ***$209.95*** This design features the light weight (2.14 lbs. for "Barrel Only") of the military M4 Type carbine in a 16" length. With distinctive M4 profile, this assembly includes barrel, sight, handguards, shields, gas tube, delta ring kit and is available in Pre- or Post-Ban versions. Factory installed muzzle brakes for Post-Ban models are available. The Pre-Ban version (not shown) includes bayonet lug, threaded muzzle & birdcage flash suppressor.

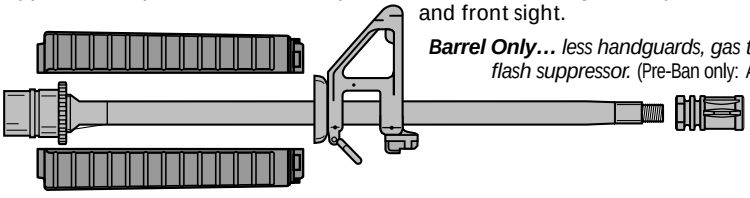




Add a Mini Y Comp Muzzle Brake - $29.95

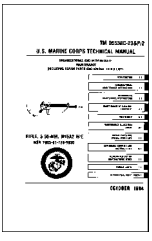
Barrel Only… *less handguards, gas tube and delta ring.* (Pre-Ban: A BBL-16M4 / Post: P BBL-16M4) ***$185.00***

NEW - Bushmaster "Superlight 16" Barrel Assembly… (A BBL-16SLA) ***$209.95*** For Pre-Ban Rifles only (includes bayonet lug and flash suppressor). Definitely the lightest 16" barrel we've ever offered - as requested by many of our customers. Diameter is .625 inches from the chamber all the way forward - similar to the original Vietnam era A1 barrel profile. Headspaced at the factory, this new lightweight is available as a Barrel Assembly (with all parts forward of the upper receiver) - or as "Barrel Only" with barrel nut; handguard cap, A2 Birdcage Suppressor and front sight.



Barrel Only… *less handguards, gas tube, delta ring and flash suppressor.* (Pre-Ban only: A BBL-16SL) ***$185.00***

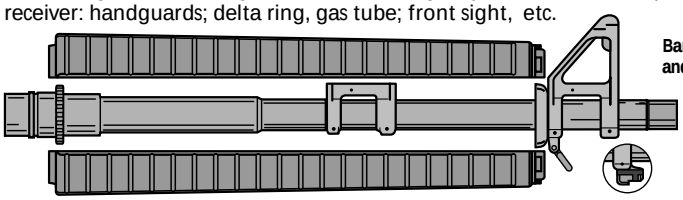
For any assembly, disassembly and repair/maintenance work, we recommend the purchase of the ***U.S. Government M16 Technical Manual*** (the A2 version is shown here), more than 90 pages - completely illustrated. ***Please specify…***
A2 models… (TM9-1005-319-23P) ***$10.95***
A1 models… (TM9-1005-249-24P) ***$10.95***



ORDERS 24 hrs.
1 800 998 7928

See our Gunsmithing Section for tools, video instruction, and supplies to help you assemble your Bushmaster barrel properly.

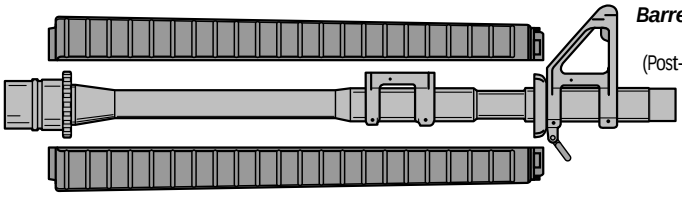
16" Dissipator Heavy Barrel Assembly… (Pre-Ban: A BBL-16DA / Post-Ban: P BBL-16DA) ***$219.95*** A unique chrome lined barrel with full length, shielded handguards for improved cooling capability and the full sight radius designed into the A2 sight system. Includes all parts forward of the upper receiver: handguards; delta ring, gas tube; front sight, etc.



Barrels available with bayonet lug and flash suppressor - for use only on Pre-Ban lower receivers.

Barrel Only… *less handguards, gas tube and delta ring.* (Pre-Ban: A BBL-16D / Post-Ban: P BBL-16D) ***$195.00***

NEW… Bushmaster "Dissipator M4" Barrel Assembly… (P BBL-16DM4A) ***$219.95*** For Postban Rifles, we've lightened one of our trademark barrel designs by incorporating the M4 profile - with the benefit of the full sight radius of the original Dissipator design. Already headspaced at the factory, this is available as a Barrel Assembly including all parts forward of the upper receiver - or as "Barrel Only" with barrel nut; handguard cap; gas block and front sight.

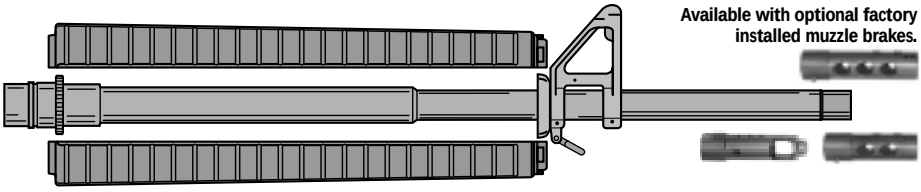


Barrel Only… *less handguards, gas tube and delta ring.* (Post-Ban: P BBL-16DM4)) ***$195.00***

Various optional Muzzle brakes include the Mini Y Comp - $29.95 the and Y Comp - $45.95

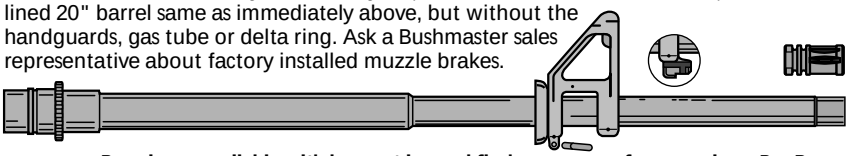
20" National Match Heavy Barrel Assembly… $199.95 (Pre-Ban: A BBL-20A / Post-Ban: P BBL-20A) Chrome lined bore and chamber, 1 x 9" button rifling and heavy profile - a great barrel. Includes all parts forward of upper receiver: hand-guards; gas tube; delta ring, front sight, etc.

Available with optional factory installed muzzle brakes.



Barrels are available with bayonet lug and flash suppressor for use only on Pre-Ban receivers.

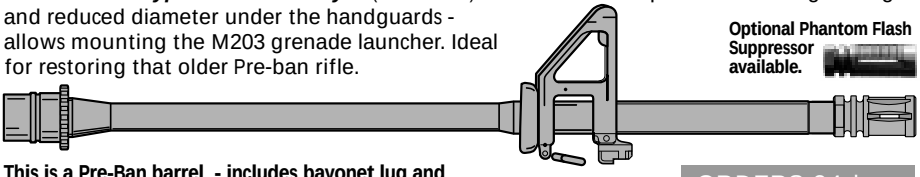
20" National Match Heavy Barrel Only… (Pre-Ban: A BBL-20 / Post-Ban: P BBL-20) ***$175.00*** A chrome lined 20" barrel same as immediately above, but without the handguards, gas tube or delta ring. Ask a Bushmaster sales representative about factory installed muzzle brakes.



Barrels are available with bayonet lug and flash suppressor for use only on Pre-Ban receivers.

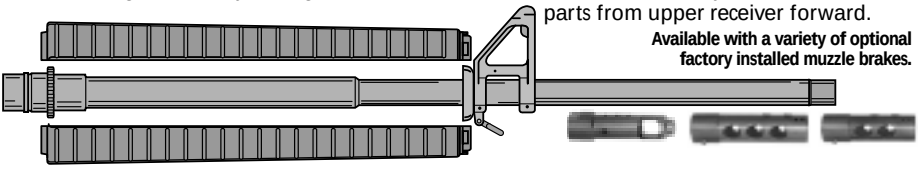
M16A2 Gov't. Type 20" Barrel Only… (A BBL-20A2) ***$185.00*** A Gov't. profile barrel - light weight and reduced diameter under the handguards - allows mounting the M203 grenade launcher. Ideal for restoring that older Pre-ban rifle.

Optional Phantom Flash Suppressor available.



This is a Pre-Ban barrel - includes bayonet lug and flash suppressor. It is legal for use only on Pre-Ban lower receivers and is sold as a repair/replacement part only.

24" National Match Heavy Barrel Assembly… $209.95 (Pre-Ban: A BBL-24A / Post-Ban: P BBL-24A) Same chrome lining, full heavy configuration as the 20" National Match Heavy above. Includes all parts from upper receiver forward.



Available with a variety of optional factory installed muzzle brakes.

Barrels are available with bayonet lug and flash suppressor - for use only on Pre-Ban receivers.

24" Barrel Only… *less handguards, gas tube and delta ring.* (Pre-Ban: A BBL-24 / Post-Ban: P BBL-24) ***$185.00***

INDIVIDUAL BARREL PARTS for AR15/M16/XM15...

See Pages 40/41 for complete Parts Diagram

Handguard Snap Ring (MS16626-1137) ***$2.50***
Handguard Weld Spring (8448555) ***$5.00***
A1 Front Sight Post (8448572) ***$3.50***
A2 Front Sight Post (9349056) ***$4.95***
Front Sight Detent (8448573) ***$1.25***
Front Sight Detent Spring (8448574) ***.80***
Front Sight Taper Pin (9349054BTP) ***.95***
Delta Ring - Aluminum (8448712) ***$6.95***
Gas Tube - Standard (8448567) ***$14.00***
Gas Tube - CAR (1005-914-3504) ***$12.00***
Gas Tube Pin (MS16562-106) ***.40***
Front Sling Swivel (8448571) ***$2.95***
Sling Swivel Rivet (844869) ***.75***
Barrel Extension (9349054BE) ***$14.95***
Barrel Nut (9349054BN) ***$11.95***
Peel Washer (9349052) ***$2.95***
Shoot-away Muzzle Cap (RCL-10) ***.40***
Handguard Caps… $5.95 each: *Triangular type for Standard Barrel* (HGD-10); *Triangular type for Heavy Barrel* (9349053); *Round type for Standard Barrel* (HGD-09); *Round type for Heavy Barrel* (HGD-10F)

FLASH SUPPRESSORS / COMPENSATORS / MUZZLE BRAKES...

NOTE: BY THE GUN LEGISLATION OF 1994, IT IS ILLEGAL TO INSTALL A FLASH SUPPRESSOR ON A "POST-BAN" BARREL. FLASH SUPPRESSORS MAY ONLY BE USED WITH "PRE-BAN" LOWER RECEIVERS.



A2 Bird Cage Flash Hider… (9349051) ***$5.95*** No bottom slots so it won't create a "dust signature" hwen firing from prone position.
A2 Peel Washer… (9349052) ***$2.95*** For correctly "timing" the position of the suppressor on the barrel.
New - A2 "Crush" Washer… (12991533B) ***$2.50*** Relaces a peel washer for timing brake & suppressor installations
A1 Bird Cage Flash Hider… (8448576) ***$5.95*** Original design, slotted all around.
A1 Flash Hider Lock Washer… (8448577) ***.50***



Phantom Flash Suppressor… (YHM-29) ***$34.95*** Precision CNC machined and phosphate coated to military standards, this new five port version of the effective Phantom suppressor eliminates all flash and offers excellent performance with night vision equipment. ***Available for pre-ban threaded barrels only,*** overall length is 2 $^{3}/_{16}$". The Phantom offers strength far superior to forked type suppressors and it won't "hang up" on brush or clothing.



3 Versions of our CAR 15 Flash Suppressor... All top quality manufactured in the U.S.A. - a great looking and functional piece for your shorty carbine.
Available for pre-ban threaded barrels only. Choose from:
(A) CAR 15 Extended Flash Suppressor...
5$^{1}/_{2}$" length - for threaded barrels. (MMT-500) ***$14.95***
(B) Shorty Look Flash Suppressor...
Internal threads allow installation onto barrel - giving your gun a "shorty" look without sacrificing accuracy. 5" length.
For Standard Diameter Barrel… (MMT-0019) ***$14.95***
For Heavy Barrel… (9349SFSH) ***$19.95***
(C) CAR 15 "Original" Flash Suppressor... Original 4$^{1}/_{2}$" M177 design (1005-914-3902) ***$14.95***

(A) ***(B)*** ***(C)***



Russian Design AK74 Muzzle Brake for the AR15/M16… (MMT-0012A) ***$25.95*** Reduces Felt Recoil 70% - Reduces Muzzle Climb 90%. This brake - thought to be originally an American design - is a copy in .223 caliber of the Russian Military brake standard on the AK74 Assault Rifle. It screws on pre-ban threaded barrels and locks in place of the flash hider. Muzzle climb is reduced by directing gas upward through three gas ports. Recoil is diminished by four ports which direct gas away at a 45° angle from the weapon, and a contoured flat at the end of the brake directs gas sideways. The two gas streams cancel each other and absorb the force of recoil. A peel washer is included with this brake for correct installation ("timing"). ***Fits only pre-ban threaded muzzle barrels.***

Post-Ban AK74 Muzzle Brake… (MMT-0012PB) ***$25.95*** Looks very much similar to photo above, but this model slips-on over post-ban (non-threaded) barrels. A taper pin is included as this brake *requires drilling and should be factory installed*, or should be installed by a qualified gunsmith.

Also, our longer Carbine version of the AK74 Muzzle Brake… (MMT-0013) ***$29.95***
An excellent accessory for the short barrel. With 5 1/2" overall length, when permanently installed on the 11 1/2" shortybarrel, it gives you a legal 16" barrel length. It reduces felt recoil by 70% and muzzle climb by 90%. Peel washer included.



"Y COMP" Muzzle Brake… (YHM-258) ***$45.95***
CNC machined from gun quality bar stock steel and then phosphate coated to mil. spec. Designed very well to minimize muzzle rise and recoil. Overall length - 3 1/4 inches - ***for pre-ban threaded barrels only.***



Order a Peel Washer for correct timing alignment when installing this brake… (9349052) ***$2.95***

"Mini Y Comp" Muzzle Brake… (YHM-259) ***$29.95*** Manufactured using the same specifications as the standard Y Comp muzzle brake (at left) except the overall length is only 2 5/16 inches, and it has two gas ports each side instead of three. ***For pre-ban threaded barrels only.***



Add a Peel Washer to your order for correct timing alignment when installing… (9349052) ***$2.95***

Post-Ban "Y COMP" Muzzle Brake… (YHM-258P) ***$45.95*** Similar to above but slips over postban muzzle and is held in place with a taper pin. Drilling for the taper pin is required, so factory installation is recommended.



Post-Ban "Mini Y COMP" Brake… (YHM-259P) ***$29.95*** A high quality and highly effective brake similar to above but a slip fit over postban muzzle - pins in place. As drilling for a taper pin is required, factory installation is recommended.





Delta Ring… (8448712) ***$6.95*** Beveled for easy removal of handguards. Black anodized aluminum

Delta Ring Kit… (8448712K) ***$12.95*** Includes aluminum delta ring, weld spring, snap ring & gas tube pin.

Gov't. Issue type Blank Firing Adapter… (RAY-008) ***$14.95***
Heavy steel painted bright red. This fits over the birdcage flash suppressor.

WARNING! Remember to remove this device BEFORE firing live ammo!



ORDERS 24 hrs.
1 800 998 7928

Bushmaster B.A.T.F. Approved, 10 Round Magazine for all AR15 type Rifles... (8448670-10) ***$14.95***
This Bushmaster manufactured magazine is a top quality piece - exactly what we ship with all our new rifles. After extensive testing and development, it was approved for production by the BATF and meets their strictest requirements for the 10 Round Capacity legal limitation. We guarantee this magazine will provide excellent fit and function in all AR15 type rifles. It features mil. spec. manufactured components including a hard anodized aluminum box with a baked Teflon finish; standard green AR follower, and the Bushmaster Snake Logo molded into the base. This heavy black plastic base takes wear and tear but absolutely limits capacity to 10 rounds for legal compliance.



Note: Due to BATF's requirements, this magazine cannot be disassembled. Any attempt to do so will destroy the magazine. If the magazine gets excessively dirty, it can be cleaned with a strong detergent/hot water solution. Then blow dry with compressed air while depressing the follower and spring. Relubricate as soon as it is dry.

Bushmaster 5 Round Magazine… (8448670-5) ***$19.95*** Same as above but blocked to 5 rounds for use where hunting laws limit magazine capacity.

Bullpup M17S Magazine…
(30-452) ***$14.95*** This quality steel, 10 round magazine - made in the U.S.A. - has a black finish and black follower. Works great in the Bushmaster M17S Bullpup, but can be used in all AR type rifles.





Blued Steel 40 Round Magazine…
(MG-0007) ***$24.95***

Stripper Clip Guides…
(EGSS-02) ***.95 ea.***
Stripper Clip…
(EGSS-01) ***.30 ea.***
Stripper Clips… .25 each *in quantities of 25 or more.*

AR Magazine Speedloader… (2693829) ***$19.95***
A fast, belt mounted, magazine loader - just insert any AR15 / M16 magazine and push down a stripper clip of ammo from the top, and the magazine is loaded. Push the release button, the magazine drops out. With two stripper clips and a special mag. unloading tool - fits 2" wide belts.



ORDERS 24 hrs.
1 800 998 7928

Bushmaster Magazine Rebuild Kits... $5.95 each. All Mil. Spec. parts to refresh your tired magazines - including new spring, green follower and Bushmaster baseplate - use your own magazine bodies.
20 Rd. Mag. Rebuild Kit… (8448670-20K) ***$5.95***
30 Rd. Mag. Rebuild Kit… (8448670-30K) ***$5.95***



Three Magazine Pouch…
Black… (6451) ***$15.95***
Olive Drab … (6452) ***$15.95***
Cordura construction featuring a silent clasp, suspension ring, and two belt clips.

AR15 & M16 Dual Magazine Connector…
(51-08-01) ***$22.95*** Hold twice the ammo with this side by side magazine clamp - lets you empty one magazine, drop them both out, move them over an inch, and quickly reinsert the second. Heavy steel with flat black finish.



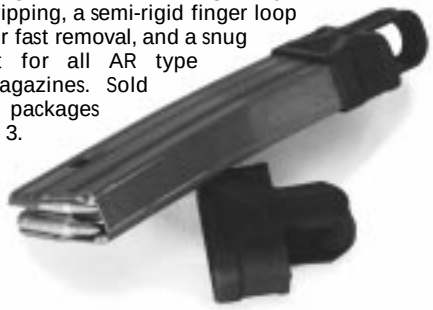
Triple Magazine Connector…
(BC-100) ***$24.95*** Clamp three magazines together in this solid, black anodized aluminum mount to give you 90 rounds total. Clamps bolt together with Allen head screws (magazines not included).



AR15 Magazine Dust Covers... (ATI15223) ***$6.95***
See-thru, flexible, molded rubber caps that snap over the magazine top to keep out dust and water. Sold in sets of four.



The Mag-Pull… (MP-3) ***$9.95 / set of 3*** This unique accessory for the AR magazine developed out the infantryman's ingenuity and the need to make fast magazine changes. GI's applied loops of duct tape or paracord to the bottom of the magazines to speed magazine interchange and to deaden the sound of mags in a storage pouch. This modern, molded black rubber Mag-Pull improves upon the original concept with rough exterior texturing for positive gripping, a semi-rigid finger loop for fast removal, and a snug fit for all AR type magazines. Sold in packages of 3.



Universal Magazine Tool… (UMT) ***$5.95***
Will load or unload any mag. on the market today - includes key chain and instructions.



The EasyLoader… (8448670-EL223) ***$39.95***
The EasyLoader - for Stripper Clips…
(8448670-EL223SC) ***$39.95***
The EasyLoader works slick as a zipper! A pull of the handle loads all sizes of AR Magazines (and other .223 cal. magazines as well). The larger model (8448670-EL223) is designed for loose ammo - just drop the rounds in, close the cover and pull the slide. The smaller model (8448670-EL223SC) handles ammo that is already loaded in Stripper Clips. We started using them here at the factory, and they save so much time, that we're making them available to you. Made in the U.S.A. and used by the



Redi-Mag Model A1… (RM-15A1) ***$59.95 with Bolt Release Button***
Carry your spare magazine and make quick swaps from an empty one to a full one. Just drop them out, move the fresh one over, and push the bolt release button to resume firing. Redi-Mag is made of sturdy steel and is finished to match your rifle.



(magazines not included)



Mag-Lock… (PAI-1) ***$14.95***
For all AR15 / M16's…
This unique safety device looks like an AR magazine, but is actually a safety lock. Insert it into the magazine well, lock it, (supplied with two keys) and it completely secures and disables the rifle. The Mag-Lock then cannot be removed - the bolt cannot be pulled back - the chamber is sealed - and the rifle cannot be fired. But once the Mag-Lock is unlocked, the device drops out like any magazine and you are ready for function - a great gift for any AR owner!

Buttstock Mag Pouches for the AR15…
Strap on an extra magazine with these heavy duty pouches - models for either the full A2 buttstock or the CAR Telescoping stock. Black nylon webbing construction for durability and velcro straps for easy installation and removal.

A2 Trapdoor Buttstock Magazine Pouch…
(TTMP) ***$29.95***

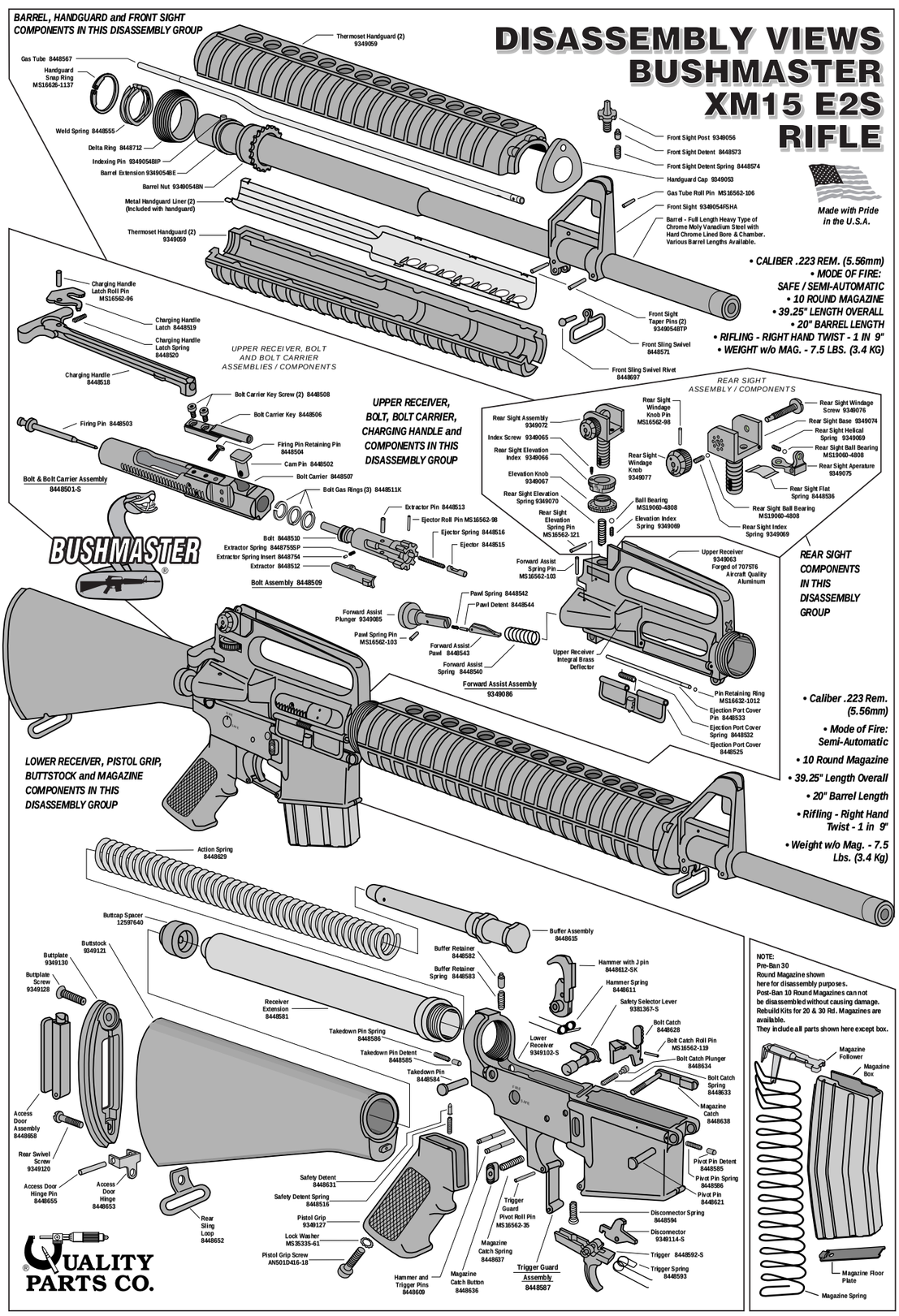
Telestock Magazine Pouch…
(TTTS) ***$29.95***



(magazines not included)

ORDERS 24 hrs.
1 800 998 7928

DISASSEMBLY VIEWS BUSHMASTER XM15 E2S RIFLE



XM15 E2S "DISASSEMBLY VIEWS" POSTER - printed in a multi-color 18" x 28" size on 100# glossy stock. Great Framed! (QP-010) $4.95 plus shipping

CM-2037 37mm Flare Launcher… For Standard Barrel Rifle… (701-20LSK) ***$199.95 / For Heavy Barrel Rifle…*** (701-19LSK) ***$199.95*** The ultimate signaling device for hunters, campers, boaters, etc. - it mounts under your AR15 or M16 rifle. Works on a sliding rail system with positive barrel lock. Easy to install, with all mounting hardware included (hardware available for standard or heavy barrels - please specify). Specifications: ***w***eight 4 lbs. 6 oz. (unloaded); steel components - black military finish; length 20 1/2" open - 15 1/2" closed; max. width 2 3/8"; smooth bore - includes cleaning brush. ***WARNING: the CM-2037 Flare Launcher is NOT rated for Police Gas Canisters - Danger of Explosion!***



M203 Handguard
Included with this launcher (Note: it won't fit on carbines)
NOTE: The CM-2037 Flare Launcher is NOT Legal for use on Post-Ban Rifles in the State of California.

CAUTION: Use ONLY U.S.C.G. Approved Flares.



A2 Std. Pistol Grip… (9349127) ***$11.95*** The standard issue hollow pistol grip features raised finger ridges, checkered panels and a ribbed backstrap.
Grip Screw & Washer… .95¢ (AN501D416-18 and MS35335-61)

HK-91 Style Grip for the AR15/M16… (ARG02) ***$24.95*** A well contoured, hard urethane, composite grip with finger grooves and palm swell for control and comfort. Improves trigger finger placement to aid accuracy. Installs easily with your original grip screw.





Pachmayr "Vindicator" Grip… (04173) ***$29.95*** An ergonomically designed, hard rubber grip for the AR15 with fine checkering and finger grooves for excellent control and comfort. Non-slip even when wet. Installs easily, feels and looks great!

M16A2 Stowaway Grip… (56PT87SPG2) ***$12.95*** An M16A2 configuration grip with serrated backstrap and finger groove. Its hinged trap-door allows storage of parts, sight tool, or cleaning gear.



Vertical Forearm Grip… (YHM-9400) ***$34.95*** Designed to mount onto rail type forends, this forearm grip adds stability and helps control muzzle rise in rapid fire situations. Slip it onto the rail and tighten with a few twists.



ORDERS 24 hrs.
1 800 998 7928

AR15/M16 Tactical Grip… (ARG01) ***$59.95*** The ultimate sniper grip for the AR15, this adjustable palm swell style grip adapts easily to different sized hands and puts pressure in the palm of the hand to allow a deliberate, calculated trigger pull. Molded of heavy black plastic - an easy replacement installation on your rifle.





AR15 Ambidextrous Pistol Grip… (ARG-AMBI) ***$24.95*** This pebble grained, hard urethane grip is ergonomically designed for either left or right-handers. It fills the hand nicely and features contours similar to the HK style grip at left.

Forward Combat Grip… Mounts beneath the front sight and won't interfere with a bayonet. Offers solid control with "Thompson" type hold. Specify if for Heavy or Standard profile barrels.
with A2 Standard Pistol Grip… (FWD GRIP-H / FWD GRIP-S) ***$19.95***
or with Stowaway Pistol Grip … (FWD GRIP-WS-H or FWD GRIP-WS-S) ***$26.95***



ErgoGrip Vertical Forend… (ARG-FWD) ***$49.95*** Mounts to all Picatinney rails and Weaver base type forends, this ergonomically designed forearm grip offers comfort and fire control. An aluminum mount block and hex nut clamp it solidly onto the rail.



The "Gapper"... (SCH4085) ***$3.49***



Fills that blister causing void between the pistol grip and the back of the trigger guard - molded of flexible black polyurethane. A snug friction fit, or can be glued in place. Greatly increases your grip comfort - (Shown separately, and installed.)

Pistol Grip Plug…



(SCH-5) ***$3.95*** Turns any standard A2 pistol grip into a "stowaway" type for storage of small items. Molded of black rubber, it fits very snugly into the pistol grip cavity.

Hogue Pistol Grips and Forends for AR15/M16…

A unique aluminum free-floater forend with a central rubberized band for comfort and insulation against heat and vibration. Like our V Match forends, this Hogue unit will require removal of the front sight and barrel nut. However, this two-piece forend will fit our Dissipator models.



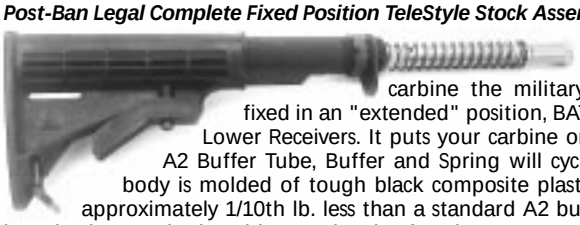
Sold as a set with the Hogue Rubber Pistol Grip, or individually:
Rifle Forend only $74.95 (15002)
2 Piece Set / Rifle $99.95 (15003)
Carbine Forend only $74.95 (15004)
2 Piece Set / Carbine $99.95 (15013)
Pistol Grip only $29.95 (15000)



Complete A2 Trapdoor Buttstock Assembly…

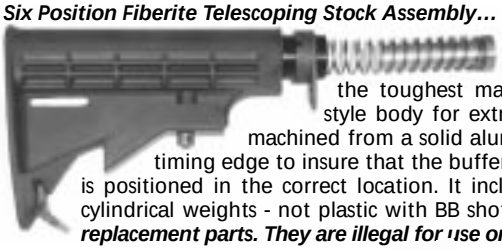
(A2 STK COMP) ***$74.95*** The newest A2 design is 5/8" longer than the original A1 type for greater shooting comfort and a correct trigger pull length of 13.5". A convenient trapdoor storage space in the buttstock provides room for spare parts or a cleaning kit (available in our Accessories Section). Complete assembly includes buttstock with trapdoor & sling loop, buffer, buffer tube, buffer spring, spacer and vented screw.

Post-Ban Legal Complete Fixed Position TeleStyle Stock Assembly… (1005-087-8988PEK) ***$99.95***



This new Tele-style stock from Bushmaster gives your post-ban carbine the military look. Because it is permanently fixed in an "extended" position, BATF has approved its use on Post-Ban Lower Receivers. It puts your carbine on target quickly, and its full length A2 Buffer Tube, Buffer and Spring will cycle your action reliably! The ribbed body is molded of tough black composite plastic and the whole assembly weighs approximately 1/10th lb. less than a standard A2 buttstock assembly. It includes a sling loop in the standard position, and a slot for alternate "top" mounting slings. All hardware is included for installation on your carbine. We recommend the use of one of our telestock wrenches for installation on the receiver extension - *see our Gunsmithing Tools section.*

Six Position Fiberite Telescoping Stock Assembly… $99.95 (1005-087-8988-PK)



This new design - now upgraded with a 6 position telescoping assembly - is made of the toughest materials available. It features a new ribbed style body for extra strength, a 6 position receiver extension machined from a solid aluminum extrusion. Its lower lip face acts as a timing edge to insure that the buffer retainer is held correctly and the extension is positioned in the correct location. It includes an original design metal buffer with cylindrical weights - not plastic with BB shot. ***Note: Telescoping Stocks are sold only as replacement parts. They are illegal for use or assembly on new "Post-Ban" weapons***

Extended Buttplate for M16... (16-09-02) ***$21.95*** This black glass-filled plastic composite buttplate adds 1 3/4" to the issue M16/AR15 stock. Replaces your existing butt-plate using the same screws.



ORDERS 24 hrs.
1 800 998 7928

Rubber TeleStock Buttplate… (2698827) ***$15.95***

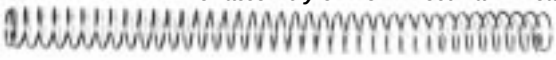


Fits securely to the buttplate of older telestocks and offers comfort and more positive shouldering of the carbine. ***Note: Will not fit the new style Telestock shown above.***

Original Style Fiberite TeleStock Assembly… (ALEO-001K) ***$99.95***
For those preferring the original style fiberite telestock body, we offer this assembly. It has also been upgraded with the new 6 position telescoping aluminum extrusion extension tube, and includes an original design metal telestock buffer with cylindrical weights, and the carbine length buffer spring. Telestock assembly wrenches are recommended for tightening this assembly onto your lower and are available in our Gunsmithing Section. ***Remember: Telescoping Stocks are sold only as replacement parts. They are illegal for use or assembly on new "Post-Ban" weapons.***







"Delta" Style Stock Cheekpiece… (6200) ***$69.95***
A quality add-on for your A2 buttstock - made in the U.S.A. and constructed of durable poly-propylene. Improves your accuracy by eliminating parallax problems and provides the proper cheekweld for telescopic sights. Installs securely without alterations and is designed specifically for the M16/AR15/XM15E2 with the new style A2 stock (It can be modified to fit the A1). It shoulders easily with no alteration to original butt cap or sling loop. Used worldwide by Police and Military forces.





Delta-Pro Cheekpiece... (6600) ***$74.95*** A tough, lightweight (only 6.6 oz.), black polypropylene, snap-on cheekpiece for the A2 buttstock, this unit snaps on and off easily and includes a watertight, o-ring sealed storage compartment for small parts. It locks in place with a small tab that replaces the original sling loop. A new swivel sling loop is included. *Made in the U.S.A.*

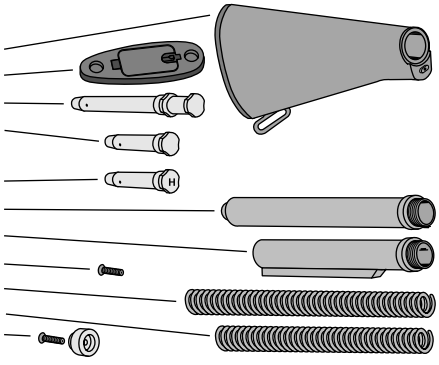
Tele-Stock Cheekpiece...
(7000) ***$34.95*** A quality tele-stock cheekpiece by Cherokee - allows the use of scope, laser, or night vision devices with comfort. Molded of super tough black plastic, it snaps on to many fiberite telestocks with a secure pressure fit. A new feature is a built-in watertight storage compartment (see screw-in type cap at top rear of the unit). This assembly will help take all the "rattle" out of fiberite telestock assemblies. ***For use on Fiberite Telestocks only. Note: This model only fits original style tele-stock (shown here).***



New Style Tele-Stock Cheekpiece... (7200) ***$34.95*** A new model cheekpiece, while similar to the one pictured, has been designed to fit the new "ribbed body" style telestocks (like our new models on the previous page). It has the same quality features described above.

INDIVIDUAL A2 BUTTSTOCK PARTS...

Trapdoor A2 Buttstock (9349119) ***$34.95***
Trapdoor Buttplate Assembly A2 . (9381380) ***$19.95***
Buffer - Standard (8448615) ***$14.95***
Buffer - Telestock (1005-914-4578) ***$15.95***
Buffer - Telestock - heavy weight for the M16M4 machine gun) (8448730-M) ***$24.95***
Receiver Extension - Std. A2 (8448581) ***$19.95***
Receiver Exten. - Carbine (1005-914-2929-P) ***$24.95***
A2 Buffer Screw (9349128) ***$2.95***
Buffer Spring (Standard) (8448629) ***$4.95***
Buffer Spring - Telestock (1005-914-4564) ***$4.95***
Stock Spacer & Screw (A2 STK SPAC/SCRW) ***$5.95***





Hook Style Buttstock for AR15/M16... (16-01-02) ***$41.95*** With additional length of pull (1") this stock offers the better eye relief of the new M16A2. The stock's "hook" gives added stability to sandbag rest when shooting with left hand across the body and into hook. Molded of tough fiberglass polymer - it's an easy no alteration replacement. Uses G.I. issue standard buttplate but offers almost double the storage space. ***Complete Buttstock Assembly with this Stock -*** including trapdoor buttplate assembly, buffer, buffer tube, buffer spring, spacer and screw. (AR STK ASSY CHO) ***$89.95***

A2 Handguards - Full Length / Mil. Spec. ... (9349059)
$19.95 per pair Compression molded to mil. spec. in matte non-reflective finish like the buttstock. Not injection molded - these will not melt during full auto fire. Designed to fit rifles with the triangular handguard cap, they'll snap on instantly to replace your existing handguards. Internal aluminum heat shields protect hands from barrel heat buildup.



A2 Shorty Carbine Length Handguards… (1005-914-4572) ***$19.95 / pair***
These include internal aluminum heatshields for proper cooling and weapon control - molded of black composite polymer material.





M203 M16 Handguard… (PS-001) ***$24.95***
New, original Gov't. issue black nylon M203 handguard with inner aluminum heat shield.

Bushmaster V Match "Free-Floater" Tubular Aluminum Handguards... for Rifle or Carbine…
These V Match handguards screw directly onto your upper receiver replacing the standard handguards, barrel nut and handguard cap. The hard anodized finished aluminum assembly fits over standard and match profile barrels - allowing your barrel to "free float" for optimum accuracy. ***Note: Installation requires removal of the front sight base.*** V Match handguards *can not be used on Dissipator barrels.* The Hogue forend will fit Dissipator barrels (See Pg. 43).



For Rifles… (HGD-02) ***$59.95***



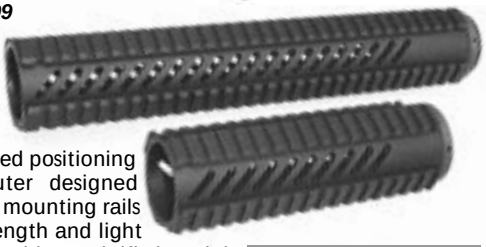
Carbines… (HGD-01) ***$59.95***

See the Competition Parts section for DCM Competition "Free-Floater" Forends and "Free-Floater" Tube / Barrel Nut Combination.



Snap-on Forearm Light Mount... (HPM3) ***$29.95*** This is a heavy plastic base with molded detents that grip the vent holes in the standard (rifle) forearm *(shown installed, and separately)*. On its side is a Picatinney style base that will accept scope rings or other rail type mounts to clamp on your flashlight. ***Note: Will only fit standard handguard, not carbine length.***

New! C-More Quad-Rail Handguards…
C-More Quad-Rail for Carbine… (QR-C) ***$229.99***
C-More Quad-Rail for Rifle… (QR-R) ***$249.99***



C-More's state of the art handguards produce up to 80% cooler barrel temperatures, and free-float your barrel from the Quad-Rail barrel nut forward. A steel locking ring indexes the tube for unlimited positioning of rail mounted accessories. The computer designed ventilation system and four M-1913 mil. spec. mounting rails are CNC machined from aircraft alloy for strength and light weight (15.9 oz. and 25.4 oz. respectively for carbine and rifle lengths). ***Note: Front sight, gas tube and barrel must be removed for installation - special tools required. See our Gunsmithing Section.***

ORDERS 24 hrs.
1 800 998 7928



Hook Style Buttstock for AR15/M16... (16-01-02) ***$41.95*** With additional length of pull (1") this stock offers the better eye relief of the new M16A2. The stock's "hook" gives added stability to sandbag rest when shooting with left hand across the body and into hook. Molded of tough fiberglass polymer - it's an easy no alteration replacement. Uses G.I. issue standard buttplate but offers almost double the storage space. ***Complete Buttstock Assembly with this Stock -*** including trapdoor buttplate assembly, buffer, buffer tube, buffer spring, spacer and screw. (AR STK ASSY CHO) ***$89.95***

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For Rifles… (HGD-02) ***$59.95***



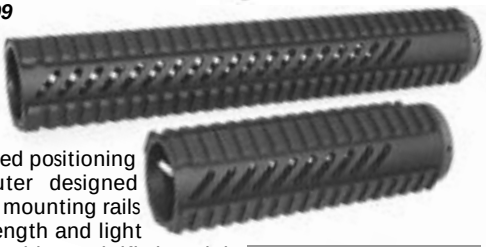
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ORDERS 24 hrs.
1 800 998 7928



Rail "Sure-Grips"… (SCH-6) ***$3.00 each***
These black synthetic rubber grip panels for Picatinney rail forends add comfort and protection to your rifle. They snap on tightly to cover five rail slots each (shown installed on C-More, and separately).



Bushmaster Bipod Stud… (B-0807) ***$5.00*** We use these universal bipod mounting studs on our new Varminter, but they'll also mount any standard quick detachable sling swivel. The 3/8"shaft is threaded 10/32 - use a #21 drill bit before tapping.



Gov't. Issue Silent Sling… (12624561) ***$4.95***
1.25" black nylon webbing with two black metal buckles.



Side-Sling Adapters… Mount these to the side of the barrel under the sight assembly to allow easier assault position carry of your weapon - available in both an aluminum version for standard diameter barrels only (won't fit the heavy profile barrel), and a steel version that is adaptable to both standard and heavy barrels by flipping the double concave lock plate over when installing. ***Aluminum Side-Sling Mount…*** (NES-09K) ***$14.95***
Steel Side-Sling Mount… (12598617K) ***$32.95***


Aluminum SideSling Mount


Steel SideSling Mount

Top Sling Swivels… For vertical style carry, front mounts on sight assembly, rear onto stock loop.
Set of Two… (2698877K) ***$7.95 / Front or Rear…*** (2698877) ***$4.95 each***

Eagle Tactical Assault Sling for AR15 / M16… (TAS-1) ***$24.95*** …a quality tactical sling constructed of black 1" sling webbing. The rifle can be carried in assault position, then with an easy, one thumb release, it can be brought up to your shoulder. Features include a quick disconnect buckle, anti-noise padding and easy removal from the weapon.



JFS Patrol Carry Sling…



Permits waist level carry and instant target acquisition with aimed fire from the shoulder. No modifications are required for use on either A2 Standard Buttstock or Telestock. ***Specify…***
For A2 Standard Stock… (STD - BP42-BK) ***$22.95***
For Telestock… (CAR - BP52-BK) ***$22.95***

M60 Machinegun Sling - for the AR15/M16. Has padded shoulder strap and two black metal buckles. Please specify 1" or 1.25" webbing widths in either Black or Camouflage…
1" Black… (AS-60-1) or 1.25" Black… (AS-60) ***$11.95 each***
1" Camo… (AS-60-1C) or 1.25" Camo… (AS-60C) ***$15.95 each***



High / Low Tactical Sling… This sling brings the high carry - low carry advantages of the HK system to the M16 series. A quick pull tab allows the transition from high to low carry, and installation is fast and simple. The ends are attached to the weapon with no strap threading required. ***For Fixed A2 Stock Rifle…*** (BP-43-BK) ***$26.95 / For Tele-Stock Carbine…*** (BP-53-BK) ***$26.95***

Harris Ultralight Bipods… Versatile, sturdy, light, fast - Harris Bipods are real quality. Folding legs have completely adjustable spring-return extensions. The sling swivel attaches to the clamp. Quality manufactured with heat treated steel and hard alloys - all black anodized finish. These bipods swivel 45° for instant leveling on uneven ground and the hinged base has a tension adjustment and buffer springs to eliminate looseness in the crotch area of the bipod. No gunsmithing is required.



Harris Model L for XM15 / AR15 / M16 and others… (HE-002) ***$89.95***
Harris Bipod Adaptors - *required for mounting on various rifles…*
AR15 Adapter - Handguard mount type… (HE-001) ***$19.95***
Mini 14 Adapter - Fits only Mini 14… (HE-004) ***$19.95***
Universal Adapter - Barrel clamp-on style for most rifles… (HE-006) ***$19.95***

BUSHMASTER LAW ENFORCEMENT MODELS...



Made with Pride in the U.S.A.

Here are a few of Bushmaster's more popular Law Enforcement rifles and carbines - the Patrolman's Carbine above features some of our newest Law Enforcement Accessories (for more information, see descriptions on the pages indicated). Bushmaster's new Varminter (below) has special features that make it appropriate as a Law Enforcement Countersniper Rifle - for varmints of all types! (full description on Pg. 3).

Bushmaster rifles and carbines are in use by agencies and departments throughout the U.S.A., and in many foreign countries as well. Their quality and reliability have justified the phrase... "When your life is on the line, choose Bushmaster." As the largest commercial producer of AR15 type arms in the U.S.A., Bushmaster is proud to have become... ***First Choice For Defense.***

Bushmaster "Varminter"



PCWVMS 24FVAR9

Semi-Auto .223 Cal. / Fixed Buttstock / 39.25" length overall
24" DCM fluted Bbl. / weight without magazine - 8.75 lbs.
Vented V Match Free-Floater Handguard with Bipod Stud
Two Stage Competition Trigger / Scope Riser Blocks

Bushmaster Rifles and Carbines, in Law Enforcement configurations, are available only to L. E. Agencies, FFL Licensed L. E. Dealers or Distributors.
Other Bushmaster models than shown here can be configured for L. E. use. Consult with our Law Enforcement Sales Personnel for more information...

New Superlite Carbine



RCWA2F 16SL

Semi-Auto .223 Cal. / Telestock / 30 Rd. Magazine
16" Bbl. in A2 Gov't. profile (6.25" diam. full length)
31.75" length (retracted stock) / weight w/o mag. - 5.94 lbs.

M4/A3 Type Carbine



RCWA3F 14M4AM

Semi-Auto .223 Cal. / Telestock / 30 Round Magazine / 14.5" Bbl.
30.25" length (retracted stock) / weight w/o mag. - 6 lbs.
Includes A3 Removeable Carry Handle

Shorty Carbine



RCWA2F 16

Semi-Auto .223 Cal. / Telestock / 30 Rd. Magazine / 16" Bbl.
31.75" length (retracted stock) / weight w/o mag. - 6.75 lbs.

Dissipator Carbine



RCWA2S 16D

Semi-Auto .223 Cal. / Fixed Buttstock or Telestock / 30 Rd. Mag.
31.75" length (retracted stock) / 16" Bbl. / weight w/o mag. - 7 lbs.

BUSHMASTER

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Orders: 1-800-998-7928
Fax. 207-892-8068
E-mail: LE@bushmaster.com



High Capacity Law Enforcement Magazines are available...

Post-Ban 20 and 30 round magazines are restricted to Law Enforcement sales, or for export only. Qualifications for sale include a certification letter and purchase order.

ORDERS 24 hrs.
1 800 998 7928



Bushmaster is proud to offer the NEW LEUPOLD Mark 4® CQ/T™ 1-3 x14mm Close Quarter/Tactical Scope… For accurate engagement of close to mid-range targets. Leupold's new Mark 4® CQ/T™ 1-3x14mm scope is the latest addition to the fine Leupold line of tactical scopes. A multi-functional optical sight for AR15/M16 tactical firearms, it combines the strengths of a red dot sight and a variable-power riflescope. Developed in cooperation with law enforcement and military forces from around the globe, the Mark 4 CQ/T can help you accomplish a range of missions you can't tackle with any other single scope.

At 1x, the Mark 4 functions as a non magnifying, illuminated sight for tactical scenarios or engaging targets at extremely close range. It's true 1x setting allows use with both eyes open, and the clear, bright Circle Dot reticle ensures instant target acquisition in close encounters.

Dial up to 3x and you can accurately engage targets at medium ranges. The illuminated Circle Dot reticle won't obscure a 9-inch target at 300 yards and the circle's edge can be used to lead targets at long distances or to estimate range. The reticle is visible in daylight, and can be illuminated to ten levels with interchangeable AA battery packs (as shown lower right). One AA will power the Mark 4 at highest setting for 7 continuous hours, and there is a "battery check" feature. Two reticle settings work with night-vision devices. Windage and elevation adjustments can be made in 1/2 M.o.A. adjustments. Various accessories can be attached directly to the scope's side rails, and it is designed with specialized eye relief for the AR15/M16 cheek weld. The Mark 4 CQ/T mounts directly to AR15/M16 carry handles, or to flat-top Picatinney rails with optional mounting hardware (as shown above). The scope weighs 17.5 oz., measures 8.8"long and 2.9" high, and is completely waterproof. *Ask about availability on other fine Leupold scopes.*



Representation of Leupold Circle Dot Reticle

Leupold Mark 4 CQ/T Tactical Scope… (M4-CQT) ***$849.95***
Leupold Mark 4 Flat-top Mount… (M4-Mount) ***$45.95***
Leupold Mark 4 Spare Battery Pack… (M4-Batt) ***$49.95***

Bushmaster introduces High Quality Tactical Rifle Scopes from Romania…
The I.O.R Bucuresti Tactical Models… I.O.R Bucuresti is one of Europe's oldest and largest optical factories. Versions of this scope have been in military service for over 30 years - all made to strictest military standards featuring:

- a Carl Zeiss developed T3 lens coating system, with full multicoating and anti-reflection treatment to eliminate glare and maximize light transmission
- "0" ring sealed 6061 T6 Mil. Spec. alloy housings
- Superior optical glass made by Schott Glasswerk of Germany
- Nitrogen Filled / Waterproof / Fogproof / Shockproof

The I.O.R. Bucuresti 4 x 24mm M2 .223 Tactical Model…
Versions of this scope have been in military service for over 30 years. It has a bullet drop compensated cam calibrated for the .223 cal. 62 grain projectile in ranges from 200 to 800 meters. It features a NATO Style Range-finding Reticle; an adjustable diopter; 30mm tube diameter; and a 29' field of view at 100 yards. It is water-proof, fog-proof and recoil-proof.
I.O.R. M2 .223 Tactical…
(IOR-B-4x24-M2) ***$349.00***



Representation of I.O.R.'s NATO Style Rangefinding Reticle

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The I.O.R. Bucuresti 2.5-10 x 42mm Tactical Scope… has a Magnum Lock support system on its MP-8 reticle mechanism; a 30mm tube diameter; 1/2 MOA adjustments at 100M, and an 11.9 to 34' field of view at 100 Yards.

I.O.R. Bucuresti 2.5-10x42mm Tactical Scope… (IOR-B-10x42) ***$649.00***



Representation of I.O.R. Bucuresti MP-8 Reticle

I.O.R. Bucuresti 2.5-10x42mm Illuminated Tactical Scope… (IOR-B-10x42-ILUM) ***$699.00***





I.O.R. Bucuresti 2.5 10 x 42mm Illuminated Tactical Scope… Similar to the above model with the addition of a 7 step illuminated reticle powered by a Duracell 2032 battery rendering the fine MP-8 Tactical Reticle markings in glowing green when powered.

I.O.R. Bucuresti Quick Detach Rings… Mount these fine scopes with the matching I.O.R. 30mm heavy steel scope mount rings in either medium or "high" versions. Sturdy, quick detach levers and quad clamping screws make for easy on and off with guaranteed return to zero. The high ring set (shown here) is designed for the A3 type flat-top upper receivers.



I.O.R. Bucuresti Q.D. Rings…medium/pair (IOR-B-QD-Ring-Me) ***$69.00***

I.O.R. Bucuresti Q.D. Rings…high/pair (IOR-B-QD-Ring-Hi) ***$89.00***

I.O.R. Bucuresti Ring Inserts… For mounting 1" tube scopes with the 30mm ring sets above. ***…per set of 4*** (IOR-B-1in-Insert) ***$19.95***

The Simmons AETEC 2.8-10x44mm Scope… (2101) ***$149.95*** The aspherical lense sytem was first used on expensive binoculars and cameras, and now Simmons has adapted this technology to the rugged AETEC scope allowing a wide field of view, with a completely flat image and edges that are as bright as the center. The AETEC 2.8-10x44mm scope offers a longer eye relief than most conventional wide angle systems and features a fully multi-coated lense system, 1/4 Minute of Angle adjustments; is waterproof, fogproof and shockproof.





Aetec Reticle Representation

Trijicon ACOG TA01NSN Special Forces Sight… (TAO1NSN) ***$795.00*** This Trijicon ACOG TA01NSN fits the AR15/M16 "flat-top" rifles and includes the TA51 mount shown here. Unique modifications to this Special Forces model include an integral rear ghost ring aperture and a tritium glow-in-the-dark front sight for close combat back-up sighting. This model's TA51 mount also works with the Trijicon TA01 and is sold separately. See next page for more Trijicon products.

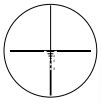


TA01NSN Reticle Representation

ORDERS 24 hrs.
1 800 998 7928

The Trijicon Advanced Combat Optical Gunsight… Trijicon A.C.O.G. for AR15/M16… (TA01) ***$695.00***

The finest optical design, 100% U.S. made components and Mil-C-14806A multi-layer coated glass elements make the ACOG the ultimate telescopic sight. Tritium elements cause the black daytime reticle in the ACOG 4x32 to glow red at night and in low light. A forged aircraft aluminum housing is precision machined and hard anodized to match the finish of the M16. Unique to the ACOG is its internal adjustment capability - only the prism housing moves - making this the most rugged scope available. The ACOG will withstand exposure to temperature extremes, salt spray, fog, fungus, humidity, sand, dust, shock, vibration and aerospace seals make the ACOG waterproof. A see-through channel in the integral base permits use of the iron sights while the scope is mounted. Attachment to the rifle's carry handle is with one or (optionally) two screws. Trijicon ACOGs are adaptable to H&K; Sig 550; Beretta AR 70/90 with various A.R.M.S. adaptors. Dovetail adaptors for popular hunting/target rifles are available. Ask your salesman for information on these mounts.



TA01 Reticle



Trijicon Reflex Gunsight for AR15/M16 with 4 Minute of Angle Sight Dot… Trijicon delivers features Reflex sights are famous for - all without batteries! The fluorescent fiber optic system glows brightly during the day and varies in brightness automatically according to target area ambient light. The aiming dot is illuminated by light from the target area and from a tritium lamp, providing optimum target contrast at all times while eliminating the need for battery power. The reflex sight aids the human sense of balance while aiming with both eyes open - important for a soldier in Close Quarters Battle (CQB). Hunters and competition shooters will also appreciate how quickly this sight puts you "on target". The AMBER aiming dot is far superior to traditional red dots because of the human eye's sensitivity to amber. The 4 MoA dot is small enough to avoid covering too much target at distances but large enough for close range, quick target acquisition. Military evaluation trials proved that "this sight is a winner" - a rugged system with no switches to turn off, or batteries to change.



Reflex 4 M.o.A. Dot Sight & Mount for carry handle… (RX05-10) ***$369.95***
Reflex 4 M.o.A. Dot Sight & Mount for any Weaver type rail… (RX05-11) ***$359.95***
Reflex 4 M.o.A. Dot Sight & Mount for use on flat-top style AR15 receivers… (RX05-14 This mount is slightly higher than RX05-11.) ***$359.95***

Reflex Sight Accessories… These genuine Trijicon accessories will fit all Reflex models with sunshades (the model shown at right).
Polarizing Filter for Reflex… (RX20) ***$15.95***
Lens Dust Cover for Reflex… (RX21) ***$7.95***
Anti-Glare Filter for Reflex… (RX22) ***$79.95***

Trijicon TA44-5 Compact ACOG Sight for the AR15/M16… (TA44-5) ***$595.00*** Get the same Trijicon ACOG technology that the Special Forces Units depend upon in a smaller package. This compact ACOG delivers combat-tough, battery free, dual illuminated reticle aiming in any light. A glow-in- the-dark Tritium element illuminates the 6 M.o.A. amber aiming dot when there is little or no ambient light. A fluorescent fiber light gathering system causes the reticle to glow brightly during the day so it can be clearly seen, and less brightly in low-light conditions, for balanced target contrast. The scope features a solid forged aluminum body; an integral mount for the AR15/M16 carrying handle; windage and elevation adjustments; 1.5 power magnification; 2.4" eye relief; 43.8 ft. field of view @ 100 yds; 5.34" length and 5.31 oz. weight.



Trijicon TA51 Mount for ACOG… (TA51) ***$79.95***
Knurled thumbnuts allow quick installation and removal of this mount from any mil. spec. flat-top model. The ACOG scope mounts in the center channel with two screws - use Loctite to keep screws from "shooting loose".



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EOTech HDS Holographic Diffraction Sights…

NEW! EOTech Model 552 with Night Vision Mode…

This latest EOTech Sight features the rugged quality of all their models, but incorporates a unique Night Vision Mode with the convenience of common AA battery power. In normal operation, there are 20 reticle brightness settings in either 4 or 8 hour auto-shutdown modes. By toggling the NV button on the rear control panel, you activate Night Vision Mode which offers 10 brightness settings and automatic shutdown 8 hours after the latest push button control setting.



New EOTech Model 552 HDS Sight with Night Vision Mode (EOT-552) ***$389.95***

With "heads-up display" technology adapted from F-14 Tomcat Fighters, the Holographic Diffraction Sight is the first electro-optic sighting system to apply holographic technology to small arms. EOTech uses state of the art digital electronics design, and is waterproof, fogproof and shockproof. Twenty brightness levels ensure proper brightness control in either low light or bright sunlight. An microprocessor provides automatic battery check indicator, up/down brightness scrolling and programmable auto shut down features. All electronics are encapsulated in shock absorbing resin compound, and the HDS has been extensively tested on recoil simulators. The sight's tubeless design provides an unobstructed field of view for two-eyes-open shooting. Simply look through the 1/4" thick shatterproof laminate window, place the reticle image on the target and shoot. 1 M.o.A. aiming dot retical patterns are instantly visible in even the lowest light, instinctive to center regardless of the shooting angle or position, and remain in view between shots. Additionally, anti-glare coatings on the optical surface eliminate any muzzle side reflective signature, and a rugged "roll-bar" hood protects the display. The EOTech HDS will mount to any Picatinney configuration rail, and allows access to existing iron sight systems.

EOTech HDS Sight
(EOT-510)
$299.95



NEW… EOTech Model 552 HDS Sight… AA Battery powered with Night Vision Mode (EOT-552) ***$389.95***

EOTech Model 510 HDS Sight… N Battery powered with 1 M.o.A. aiming dot. (EOT-510) ***$299.95***

A.R.M.S. #2 Scope Mount for M16A1/A2… (5855-01-299-777) ***$59.95*** An excellent "handle mount" style scope platform for the M16 family of weapons. It features the Swan universal mounting platform which accepts most all current military and police sighting systems, including NATO Stanag and Weaver type rails, without the need for adaptors. Other features include:

- "See thru" channel - enabling use of existing iron sights
- Fast positioning with fixed toggle bolt
- Self-locking thumbnut - will not loosen
- Repeatable zero hold
- Same tough finish as on your weapon





A.R.M.S. #5 MultiBase… (ARMS 5) ***$59.95*** A quick detach, multiple eye relief mount featuring spring loaded clamping bar; iron sight see-thru; Nato Stanag & Weaver rail fastening. Easily mounts to Weaver type rail or flat top receiver with locking, captivated thumbnuts.



A.R.M.S. #19 Weaver/Stanag Throw Lever Mount… (ARMS 19) ***$140.00*** Interfaces to M16A1/A2/M4, with an ARMS#2 carry handle mount, or mounts directly onto the A3 flat-top receiver. A universal mounting platform for scopes, sights, etc. with guaranteed repeat zero.

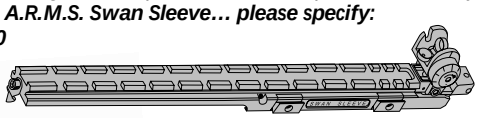
A.R.M.S. #19A Throw Lever Channel Mount for ACOG Sights… (ARMS 19 A) ***$150.00*** The center "channel" allows solid mounting of Trijicon ACOG Scopes to any mil. spec. dovetail Weaver style rail with the convenience of the A.R.M.S. repeat zero throw levers (position the levers to the left side so as not to obstruct the rifle's ejection port). Includes a mounting crossbar to assure perfect repeat positioning and a positive stop.



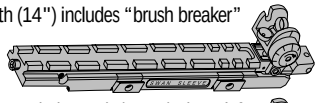
A.R.M.S. Swan Sleeve… An Optical Platform with Integral Flip-Up Rear Sight for the M4A3 Carbine; XM15A3; M16A3; or any mil. spec flat-top model. The patented Swan Sleeve by A.R.M.S., Inc. for all mil. spec. flat-top upper receivers, provides a platform for various scope/sight mounts via the A.R.M.S. standard mil. spec. dovetail type rail system. The unique flip-up rear sight (shown here in "up" position) aligns with the existing front sight; always stays in battery and can't be knocked down by accident. This rear sight provides an A2 type windage adjustment with standard 250-300m range zero and a new 500m horizon line setting. Swan Sleeves, currently in service with U. S. Armed Forces, come in three lengths with provisions to accept a wide variety of additional attachment rails, lasers or optics. ***A.R.M.S. Swan Sleeve… please specify:***

Super Extended Length… (ARMS 38s-ex) ***$180.00***
Extended Length… (ARMS 38ex) ***$165.00***
Standard Length… (ARMS 38std) ***$150.00***





Super Extended Length (14") includes "brush breaker"

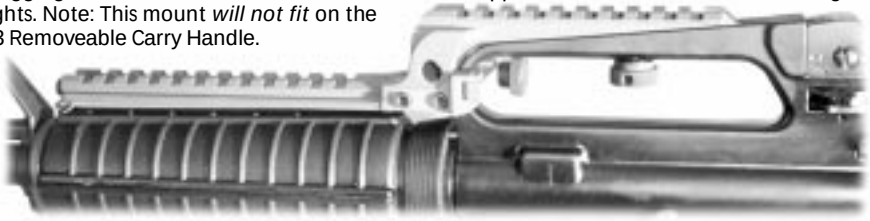


Extended Length (8.46") photo left



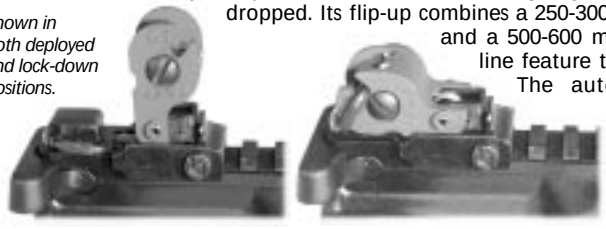
Standard Receiver Length

A.R.M.S. #39A2 Bi-Level Rail… (ARMS 39) ***$125.00*** Mounts to M16A1 & A2 carry handle for multiple combinations of attachments, and provides rigid support of the dovetail platform that is extended over the handguards. A "brush breaker" on the front will prevent branches from snagging and a "see-thru" channel in the #39A2 Upper Rail allows the use of existing iron sights. Note: This mount *will not fit* on the A3 Removeable Carry Handle.



A.R.M.S. #40 Low Profile Stand Alone Flip-Up Rear Sight… (ARMS 40) ***$99.95*** The A.R.M.S. Stand Alone Flip-Up Sight utilizes the same well-proven concept as the rear sight on the Swan Sleeve system (above on this page). This U.S. Patented sight is held in a locked down position by a quick release lever when not in use. When the sight is deployed, its stainless steel, spring loaded mechanism will always keep it available - even when going through brush or if the rifle is dropped. Its flip-up combines a 250-300 meter close combat aperture and a 500-600 meter aperture with a horizon line feature that helps lead distant targets. The automatic zero stainless steel retention plate and clamping bar/pin won't rust, and the entire sight is matte black finished. It will fit any mil. spec. flat-top rail.

Shown in both deployed and lock-down positions.



A.R.M.S. #22 Throw Lever Rings… $89.95 per pair Patented 30mm steel rings secured with A.R.M.S. dovetail system to an extruded aluminum platform. Built in "No-Mar" Pads protect the rail, and spring loaded levers act as shock absorbers. These rings will not freeze or absorb mud or sand. They offer guaranteed repeat zero hold and are available in three heights:
Low (7/8" rise), Medium (1 1/8" rise), and High (1 3/8" rise).

Low (ARMS 22L) ***$89.95/pr.***
Medium (ARMS 22M) ***$89.95/pr.***
High (ARMS 22H) ***$89.95/pr.***



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1 800 998 7928

A.R.M.S. #37 Ring Inserts… (right) Convert 30mm rings to 1 inch diam. (ARMS 37) ***$29.00***

Aluminum Scope Rings… Matte Black finished in standard or high styles in a horizontally split design. Knurled thumbnuts easily fit standard rails. ***$14.95 per pair… Specify:***



1" Std. (791DSC)
1" High (793DSC)
30mm Std. (780C)
30mm High (781C)

Kwik-Site See-Thru Scope Mount and Scope Ring Set… (KSN-M16) ***$49.95*** For either A1 or A2, this handle style mount features a wide see-thru channel for use of existing open sights - a pair of horizontally split, 1" scope rings with easy-off knurled screws is included.

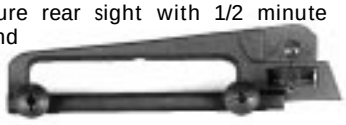


KNS Precision Front Sights… High quality replacement front sights for the AR offering .010 diam. crosshair wires for a precise sight picture and hooding for reduced glare. The Tactical Model Dual Range sight (right) offers an adjustable elevation dot for close range targets below the long range crosshairs. It adjusts with an Allen wrench, and includes a spare vertical crosshair.



Standard Model…
(kns1) ***$35.95***
Wide Hood Model…
(kns2) ***$35.95***
Tactical Model…
(kns3) ***$49.95***

Bushmaster A3 Type Removeable Carry Handle - with 1/2 M.o.A. Rear Sight...
(9349063-9) ***$99.95*** Add versatility to your "flat-top" - our carry handle clamps solidly onto your V Match in seconds and includes our A2 dual aperture rear sight with 1/2 minute windage and elevation adjustment.



Aluminum Scope Mount… (RAY-002) ***$19.95***



A "see-thru" Weaver rail type mount which allows use of the rifle's iron sights - attaches to the carry handle with a knurled thumbnut.

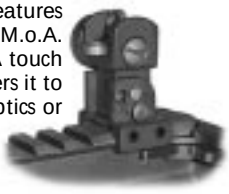
Mark Brown Custom Flat-top Mount...
(MBC-03) ***$195.95*** A quality mount for any V Match or Flat-top model incorporating a standard A2 rear sight adjustable for windage and elevation. It is designed as a rail base for view-thru type optics such as the Trijicon Reflex or the EOTech Holosight and is machined from black anodized aluminum alloy. Its steel A2 rear sight parts are manganese phosphate finished.



MK Arms Scope Mount… (2693830) ***$89.95*** An aircraft aluminum, handle style mount for the A1 or A2 rifle with integral 30mm rings. Includes 1 inch inserts and an Allen wrench to mount a variety of scopes. Guaranteed against defects - mil. spec. black anodized.



Bushmaster Modular Accessories System (B.M.A.S.) Rear Flip-up Sight… (YHM-9440) ***$75.00*** This aircraft grade aluminum, flat-top mounted, flip-up auxiliary sight - for targets out to 300 meters - features dual apertures and 1/2 M.o.A. windage adjustment. A touch of the side button lowers it to make room for your optics or scope on the flat-top rail. Black anodized to Mil. spec. .



Bushmaster Modular Accessories System (B.M.A.S.) Front Flip Sight & 3-Rail Gas Block…
The new ***B.M.A.S. Detachable Front Flip Sight*** (patent pending) is designed to clamp snugly on the gas block's top rail with Allen screws for repeat zero every time. Machined from aircraft aluminum billet, it locks up or flips down at the touch of a button. A standard A2 front sight post with spring and detent offers elevation zeroing just as with the original M16A2 sight system. The ***B.M.A.S. 3-Rail Gas Block*** can be ordered on new barrels as a factory installed option, or we can *factory retrofit* existing sight bases on .750" barrels. It's three rails are in standard Picatinney configuration to allow addition of flashlight or laser as side mounts. The B.M.A.S. 3-Rail Block is precision milled from gun steel; finished in black manganese phosphate; and drilled and tapped on the bottom for the addition of a sling swivel stud. The Flip Sight and Gas Block are available separately or as a set:

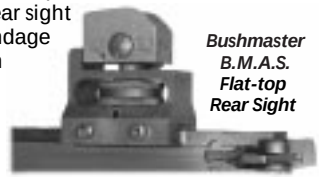


Detachable Front Flip Sight…(YHM-9371K) ***$72.95***
3-Rail Gas Block… (YHM-9370) ***$52.95***
Detachable Front Sight & 3-Rail Gas Block Set… (YHM-9370K) ***$119.95***



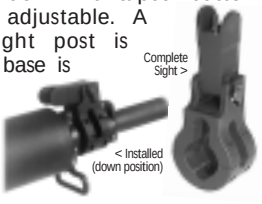
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Bushmaster Modular Accessories System (B.M.A.S.) AR Flat-top Rear Sight… This sight fits standard flat-top AR receivers and offers the convenience of the familiar AR-15 iron sights with the option of mounting optics further forward on the flat-top's rail. A heavy, black anodized block of billet aluminum serves as the base piece, and mounts an A3 (1/2 M.o.A.) rear sight featuring windage and elevation adjustment. (YHM-643K) ***$89.95***



Bushmaster B.M.A.S. Flat-top Rear Sight

Bushmaster Modular Accessories System (B.M.A.S.) Front Flip Sight for V Match Rifles/Carbines (YHM-9360K) ***$99.95*** This high quality front sight clamps around the milled V Match gas block to offer an iron sight option. It is designed to be used with any open iron rear sight that can be attached to the flat-top upper receiver such as the A.R.M.S. Swan Sleeve, the A.R.M.S. #40 Flip-up Rear Sight, Bushmaster's A3 Type Removeable Carry Handle or the B.M.A.S. Flat-Top Rear Sight. This patent pending Front Flip Sight is machined from billet aircraft aluminum to mil. spec. standards. It installs with an Allen wrench, locks up or down with a push button and is elevation adjustable. A standard front sight post is included, and the base is drilled and tapped for a sling swivel mount or a bipod attachment lug (see elsewhere in catalog).



Trijicon Sights for the AR15 / M16…
Trijicon Luminous Tritium Front Sight Post… (CP-25F) ***$48.00*** This front sight post (shown below) is functionally identical to the standard front sight post, fits either A1 or A2 models, and illumination from the Tritium insert is guaranteed for 10 years by Trijicon.
Trijicon Rear Sight Aperture… (CP-25R) ***$45.00*** This rear sight flip-up houses two Tritium inserts in the larger aperture. Illumination is guaranteed for 10 years - a quick and effective ghost ring type rear for the AR type rifle.



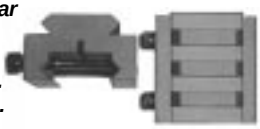
Trijicon Tritium Sight Set… (CP-25) ***$89.95*** Both front and rear sights as shown at left.



A2 Square Front Sight Post… (9349056) ***$4.95*** Standard M16A2 design.

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1 800 998 7928

Bushmaster Modular Accessories System (B.M.A.S.) Mini Scope Risers… (YHM-226) ***$14.95 ea.***



These risers are designed to increase scope height on flat-top AR style firearms by 1/2 inch to achieve proper cheek weld on the stock (two risers required - one for each scope ring) Aircraft quality aluminum - hard mil. spec. anodized - fit all weaver base dovetails.

Bushmaster Modular Accessories System (B.M.A.S.) Triple Mount… A quality multi-purpose mount that clamps to the barrel of your AR rifle and fits around the front sight. For Post-Ban (no bayonet lug) barrels only, this triple mount is designed to accept all weaver base attachments. Three separate rail surfaces provide for the mounting of flashlights, bipod, laser sights, etc. Machined from solid aircraft aluminum, then black anodized to mil. spec., there are models to fit .730" and .750" barrel diameters.

For 20" & 24" barrels and the 14.5" M4… (YHM-639) ***$69.95***
For 16" & 14.5" barrels… (YHM-639-3) ***$69.95***



Bushmaster Modular Accessories System (B.M.A.S.) Bipod Adapter… (YHM-638) ***$49.95*** This attachment will adapt Harris (or other) bipods to the B.M.A.S. Triple Mount described above. Machined from aircraft aluminum; black anodized to mil. spec.; it mounts solidly with Allen head screws to any Picatinney type rail.



Bushmaster DCM 1/4 Min. Windage Rear Competition Sight Kit… (ar 1/4min convk) ***$19.95*** Convert your old A2 sight to the 1/4 Minute of Adjustment windage configuration with these competition parts - including 1/4 M.o.A. drum, pin, detent springs and balls.

XM15E2 Rear Sight Assembly… (AR A2 RSA) ***$49.95*** Latest M16A2 design complete with dual sight apertures and knurled adjustment knobs for elevation and windage. Dial in targets out to 800 meters - in 100m increments.



A1 Rear Sight Parts…
A1 Rear Sight Assembly... (A1 RSITE ASSY) ***$11.95*** Original M16A1 configuration - adjustable with our sight tool or a bullet.
A1 Windage Screw… (8448534) ***$2.95***
A1 Windage Drum… (8448535) ***$2.95***

Padded Rifle Case for AR Type Rifles & others...



Designed for professional use and sewn with craftsmanship and care of #1000 Denier Water Resistant black Cordura nylon, with closed cell foam padding for shock protection and additional water resistance. Each case features a lockable outside cargo compartment; adjustable magazine pouches; reinforced 2" wide carrying handles; heavy duty YKK zippers; and a 2" wide, padded shoulder strap attached to welded steel D rings. These quality Eagle cases will fit most standard military type rifles, but are useful as an all around case as well. Made in the U.S.A. Three sizes available - model RC-4123 is pictured above.

- ***Full Size Rifle Case*** - approx. 40" x 11" inside dimensions (RC-4123) ***$74.95***
- ***Carbine Size Rifle Case*** - approx. 36" x 11" inside dimensions (RC-36) ***$74.95***
- ***Extra Long Barrelled Rifle Case*** - approx. 45" x 10" inside dimensions (RC-4608) ***$74.95***



Bushmaster Logo Embroidered Carrying Cases... Similar to the rifle case shown above, but with the addition of our Bushmaster logo embroidered in red and white. Same quality features and construction - internal dimensions: 40" x 11"
Rifle Logo Case… (RC-4123A) ***$79.95***

Shown at right is our logo embroidered Carbine Case. Internal dimensions: 36" x 11"
Carbine Logo Case… (RC-36A) ***$79.95***



Discreet Carrying Case for Carbines... When low profile is needed and personal protection has to be available, this 32" black Cordura case does the job. Includes four interior magazine pouches (for up to 40 round mags) and a padded outside pocket for accessories. Inside dimensions approx. 32" x 13"
Discreet Case for Carbines... (DC-CAR-15) ***$79.95***

Discreet Case for Rifles... (DC-M16/AR15) ***$79.95***
A similarly styled model with inside dimensions of approx. 41" x 13" is available for the full sized AR15/M16 rifle.

Bushmaster Hardside Rifle Case… (10483) ***$14.95***
This is an economical case for storage, or travel protection for your Bushmaster, or other firearms. With 47"x 9"x 4"dimensions, this case will hold a full sized AR15/M16 rifle, even a scoped AR if it is broken down. It's a molded "clamshell" type design of durable black plastic with eggcrate foam lining and 4 sliding closers. You can lock it up with a padlock, and the Bushmaster logotype is molded into the sides.



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Streamlight M-6 Tactical Laser Illuminator… Streamlight's rugged new targeting laser/flashight combination features a 4 position master switch (flashlight illumination only / visible laser only / both / off); a Halogen lamp and two 3 volt Lithium batteries all in a small (3.4" x 1.57" x 1.9") and lightweight (3.7 oz.) black polymer case. It's designed to slide onto any Picatinney type rail (as shown here) or use the bolt-on AR mount on standard handguards (mount shown below left). Also available is a Remote Pressure Pad On-Off Switch (as shown on this carbine). A "flashlight only" model - the Streamlight M-5 - is very similar, and even lighter (3.3 oz.). As a bonus, either the M-5 or M-6 models can be easily adapted to pistol use.





Streamlight M-6 Tactical Light/Laser w/batteries… (SL-M-6) ***$415.00***

Streamlight M-5 Tactical Light w/batteries… (SL-M-5) ***$234.95***

Remote Pressure Pad On-Off Switch… (SL-PresPad) ***$70.00***

M16/AR15 Tactical Light Mount… (SL-Mount) ***$19.95***

UVEX Sharp-Shooter Safety Eyewear - Includes Free Earplugs… These tough, sporty, and lightweight Uvex shooting glasses protect both your eyes and your image. The polycarbonate uni-lens blocks 99.9% of harmful ultraviolet radiation from the sun, and is "Ultradura" hardcoated to guard against abrasion and scratching. They're tough enough to meet ANSI Z87.1-1989 and OSHA guidelines, and their wrap-around design provides excellent peripheral vision. The black polycarbonate frames feature adjustements for temple length, and tilt for a custom fit. Each pair of Uvex glasses includes shooters earplugs warranted to reduce noise by 30 decibels (ANSI test S3.19-1974). Three different lens colors are available: clear *(not shown)*; amber, and "espresso". Great protection for eyes and ears - at a great price!

UVEX Sharp-Shooter Safety Eyewear with Free Earplugs…

Clear Lens… (R-03511) ***$11.95***

Amber Lens… (R-03512) ***$11.95***

Espresso Lens… (R-03513) ***$11.95***





"ShotLock" Cable Lock for the AR15 / M16 (SLC3000) ***$7.95***

This 13" cable system will ensure the safety of your rifle. It locks through the open ejection port and magazine well, and its vinyl covered cable prevents damage to finishes - useful on a variety of firearms.

Bag Style Brass Catcher… (2693828) **$39.95**

A flexible, black, Cordura nylon bag with an internal frame and a zippered opening on the underside to make emptying easy. 2" wide velcro strap wraps around the handguard to hold it in place, it fits flat-top and all other AR15 type rifles.



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1 800 998 7928



The "Life Jacket" for AR15/M16 Rifles... (L J-1) ***$29.95*** "More secure than a Trigger Lock - more portable than a Safe"! Lock up your prized AR with the Life Jacket. Its a tough polycarbonate clamshell style device that encloses the entire action of the rifle with two separate keyed locks (two keys are included). The Life Jacket features a foam padded interior to protect your rifle's finish, and dual, tamper resistant hinge pins. It will secure almost all AR type rifles - with fixed carry handle or removeable; all barrels with standard or DCM type free-floater forearms. *Note: To use the Life Jacket on a rifle with our V Match tubular aluminum forend, some material will have to be removed from the front opening.*

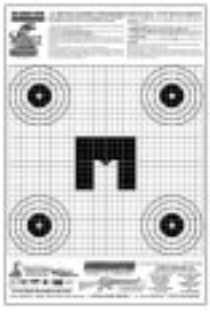


Brass Catcher for the AR15/M16 ... These rigid plastic brass catchers hold a minimum of 60 casings. They snap on and off your rifle easily, and they're molded of black, nylon reinforced plastic.

For A2 Fixed Handle Rifles... (EL-AR-001) ***$34.95***
For A3 "Flat-top" Rifles... (EL-AR-002) ***$34.95***



.22LR Caliber Conversion Kits for AR15/M16... Add a new dimension to your XM15/AR15/M16 shooting! Use inexpensive .22LR ammo for target practice or plinking - shoot 9 times more for the same ammo dollars as .223. This conversion kit contains all parts necessary to convert your rifle from gas operated .223 Rem. to .22 Rimfire "blowback" operation. Eliminates overpower for indoor ranges, and decreases noise in populated areas. No permanent changes are made to your rifle and it can be quickly returned to .223 centerfire configuration. All parts are manufactured of durable heat treated 4040 chromoly steel.



Bushmaster Sighting-in Targets... A dozen 25 meter targets with full instructions to get your rifle zeroed in right! (QP-015K) ***$2.95***



AR15 with 30 Round Mag. (JAC-008) ***$189.95***
AR15 with 10 Round Mag. (JAC-008A) ***$139.95***
M16 with 30 Round Mag. (JAC-007) ***$199.95***
Spare 10 Round Magazine... (JAC-005A) ***$29.95***
"Grandfathered" 30 Rd. Magazine... (JAC-005) ***$69.95***



Bushmaster Logo Patch... A five color embroidered patch - 3" wide. Show your Bushmaster preference on your shooting jacket! ***$2.95*** (QP-012)



Bushmaster Decal... (QP-013) ***$1.95*** A 5½" wide permanent adhesive decal - screen printed in red & black on white.



M7 Bayonet with M10 Scabbard... Fits Pre-Ban AR15/M16 and AR180. A quality Gov't. type Bayonet and Scabbard - made in the U.S.A. ... (GC-BAYO SCAB KIT) ***$29.95***



The Bushmaster Gun Pad... (QP-014) ***$9.95*** It's a sturdy counter-top protector for gunsmithing assembly work that doubles as a computer mouse pad! This big (18" x 12") brightly colored pad has crisp images of popular Bushmaster models under a heavily laminated surface and a non-skid foam backing.

ORDERS 24 hrs.
1 800 998 7928



Bushmaster Caps… $9.95 ea. We've added a soft brushed twill khaki tan to complement our black or white baseball style caps. The Bushmaster logo is embroidered in two colors (red & white, or red & black, depending on hat color). They're comfortable, durable, and have an adjustable strap so one size fits all.
Tan Cap… (QP-001T) ***$9.95 / Black Cap…*** (QP-001) ***$9.95 / White Cap…*** (not shown) (QP-001W) ***$9.95***



Bushmaster Fleece Lined Jacket… Lots of the folks at the factory stay warm with this Bushmaster logo embroidered jacket all the Maine winter long. Its Toughlan® nylon shell is wind-proof and water resistant, it has a winter weight 11.5 oz. fleece lining and 3 zippered pockets (2 outer/1 inner) and our Bushmaster/Quality Parts logo is embroidered in red and white on the left breast. Available in Black with black fleece lining, or Khaki Tan with green fleece. Order by part numbers below followed by your size: S; M; L; XL; 2XL; 3XL; 4XL; 5XL.
Black… $69.95 (QP-8800BB & size) / ***Khaki… $69.95*** (QP-8800TG & size)



Bushmaster Mug… A heavy black ceramic mug with our logo screened in red and white. (QP-016) ***$4.95***



Bushmaster Embroidered T-Shirt… A heavyweight, 100% quality cotton, white Tee with our Bushmaster logo embroidered in red and black on the upper left chest. Order Part # QP-007 followed by size… L; XL; or XXL
$14.95 (QP-007 & size)

Bushmaster Sport Shirts… A 50/50 Blend knit sport style shirt with collared, two button neck, available in either black or white. The Bushmaster logo is embroidered in two colors on the left breast. Comfortable, durable, and great for the field, range or sporting event. Order with Part Numbers below followed by size: S; M; L; XL; or XXL.
Black… $24.95 (QP-002 & size)
White… $24.95 (QP-002W & size)





Bushmaster Screen Printed T-Shirts…
Quality 50/50 Blend T-Shirts in White or Black with our Bushmaster logo silkscreened in two colors on the front. Order with Part Numbers below followed by size: S; M; L; XL; or XXL.
White T-Shirt… $11.95 (QP-003W & size)
Black T-Shirt… (above) ***$11.95*** (QP-003 & size)

Bushmaster SweatShirt… A heavy Jerzees "Super Sweats" crewneck pullover of 50% cotton / 50% polyester with the Bushmaster logo embroidered on the left breast. Choose from Black, Grey or Khaki Tan.



Order with part numbers below and your size… S; M; L; XL; or XXL.
Black…$27.95 (QP-021B & size)
Grey…$27.95 (QP-021G & size)
Khaki…$27.95 (QP-021K & size)

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1 800 998 7928

BUSHMASTER ARMORER'S TOOL KITS

STANDARD ARMORER'S TOOL KIT…$74.95
(A1 ARM KIT / A2 ARM KIT) A standard selection of indispensable tools for all AR15 assembly, disassembly and maintenance procedures *(choose from A1 or A2 version - tools differ)*. Kit includes: Dual Slot Barrel Vise Jaw Blocks, Drift Punches, Barrel Wrench, Technical Service Manual, Sight Tool, Cleaning Kit, Assorted Springs, Pins, Screws, and Caps.



See Pages 40/41 for a complete Bushmaster XM15 Disassembly Diagram / Parts Reference

DELUXE ARMORER'S TOOL KIT… $157.95
(A1 DARM KIT / A2 DARM KIT) A complete tool kit for all necessary repairs and installations *(choose from A1 or A2 version - tools differ)*. Kit includes: Dual Slot Barrel Vise Jaw Blocks, Drift Punches, Armorers Barrel Wrench, 200 Page Technical Manual, Sight Tool, Cleaning Kit, Heavy Duty Tele-Stock Wrench, Go, No-Go and Field Gauges Headspace, Firing Pin Protrusion Gauge and Assorted Springs, Pins, Screws, and Caps.

.223 Caliber Chamber & Bore Brushes… High quality necessities for AR15/M16 maintenance and barrel cleaning…



Chamber Brush…
(BR-001) ***$1.50***

Bore Brush…
(A190) ***$1.50***

MASTER ARMORER'S TOOL KIT… (A MARM KIT) ***$297.95*** Total AR assembly/disassembly tools for the professional! Includes: Armorers Action Block Kit; Lower Receiver Vise Block; Heavy Duty Universal Armorers Wrench; Barrel Vise Jaw Blocks; Drift Punch Set; Rifle Cleaning Kit; .223 Headspace Gauges: Go/No-Go/Field; Firing Pin Protrusion Gauge; A1 and A2 Sight Tools; Heavy Duty TeleStock Wrench; 200 page M16 A2 Marine Corp. Technical Manual; M16 A1 Technical Manual; Armorer's Video; Tetra Gun Care Kit; 2 complete spring packages (with carbine & rifle buffer springs), and assorted of pins, detents, screws and caps for fast and foolproof assemblies and installations. A great value - cost of components purchased separately would exceed $300!



M16/AR15 Headspace Gauges… Including instructions:
Go-Gauge… (HGO223G) ***$16.95*** - Used to determine adequate headspace. Chamber depth enough or oversized bolt.
No-Go Gauge… (HGO223N) ***$16.95*** - Used to determine excess headspace. Chamber depth too much or undersized bolt.
Field Gauge… (HGO223F) ***$16.95***- Used to determine overly excessive headspace due to chamber and bolt wear.

Drift Punch Set… (STA PNCHSET) ***$19.95***
A set of four excellent Starret Punches - $^{1}/_{16}$"; $^{3}/_{32}$"; $^{1}/_{8}$"; $^{5}/_{32}$" - all the necessary sizes for any work on the AR15/M16 rifle as well as other gunsmithing and mechanical projects.



Receiver Push Pin Tool... (IMP-1) ***$6.95***

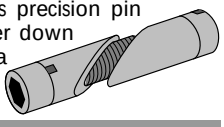


This handy tool will help push out tough Takedown and Pivot Pins in your lower receiver - and it will help you install the small pivot pin detent and spring. And, for convenience, it fits into either the stowaway grip or the buttstock compartment

Bolt Carrier Carbon Scraper… (BC01) ***$19.95***
This tool steel scraper quickly removes carbon buildup in all AR15/M16 bolt carriers. Just slide a section of cleaning rod into the hole in the end, insert in your carrier, and twist. And, its small enough to fit into the buttstock compartment.



Expandable Tensioning Pin For All AR15 Type Rifles... (ARTP) ***$34.95*** These pins are designed to cure the looseness between upper and lower receivers. Install and tighten with an Allen wrench, and this precision pin pulls the upper receiver down onto the lower for a rock hard custom fit. Improves accuracy in even the poorest fitting upper and lower receivers.

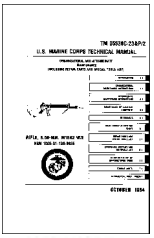


ORDERS 24 hrs.
1 800 998 7928

The Bushmaster Video... (ADS-001) ***$19.95***
Covers complete assembly/disassembly of the XM15/AR15/M16 rifle. This live 60 minute digital video will help you understand the complete system in an extensive step by step production. Our armorer describes the tools needed for every operation, shows the details of all subassemblies, and demonstrates functions, specifications, and uses of gauging equipment - all in sharp, digital close-ups. A brief history of the rifle's development is included, along with an overview of the wide variety of customizing parts and accessories available. Safety rules, and armorer's tips from our 40 years of knowledge and experience with the AR15 rifle system will walk you safely through any maintenance or repair work. Its a "must-see" for any shooter, armorer or dealer.
VHS format only - 60 min.



U. S. Gov't. Tech Manual…
Complete maintenance, repair and troubleshooting information for either the A1 or A2 model (the A2 version is shown here).
A2 (TM9-1005-319-23P) ***$10.95***
A1 (TM9-1005-249-24P) ***$10.95***



Barrel Vise Jaw Blocks...
(AMER-001) ***$14.95***
A dual slot design for the installation of barrels, front sight removal rear sight work, cleaning, or any job that requires immobilization of the rifle - just insert into them into your vise. These heavy aluminum blocks are not limited to AR15/M16 service work - they make an excellent all-around gunsmithing tool, and they will not mar the finish of the rifle.



Extra Heavy Duty Armorer's Wrench… (223-WRENCH) ***$29.95*** A sturdy wrench providing easier installation and removal of all AR15/M16 barrels up to 1" in diameter, with either encapsulated or peg style barrel nuts. Extra long handle has smooth contoured edges for comfortable use. Includes 1/2" square drive opening for torque wrench application; 5/8" and 3/4" slots fit receiver extensions and A1/A2 flash suppressor. Heavy steel construction with "hammered" black/grey finish - 12" overall length.



Extra Heavy Duty Tele-Stock Wrench...
A companion to the wrench described above for easy installation and removal of all AR15/M16 tele-stocks. Heavy steel construction - 9" overall length - black/grey hammered finish. (223-TELEWRENCH) ***$19.95***

AR15/M16 Gas Tube Wrench...
(MBC-01) ***$29.95***
This tool eases the installation or removal of your rifle's gas tube. Overall length of 5 1/4" with black plastic handle. Also fits the AR10 and SR25 rifles.



Sight Adjustment Tool... Front & rear sight adjustment tool in the original Gov't. configuration. Will fit in your stowaway grip or buttstock compartment. Specify:
For A1 Rifles… (RAY-006) ***$7.95***
For A2 Rifles (shown) with Square Post… (RAY-005) ***$7.95***



Mag-Brush... Keeps your magazine well and magazines clean - which will help keep the firing chamber clean. ***For Rifles…***
AR15/M16, Mini 14 & 9mm UZI (MAG206) ***$5.95***
For Pistols - 9mm & .45 (MAG202) ***$4.95***
Mag-Brush for .22; 10 mm & 38 Super…
(MAG204) ***$5.95***



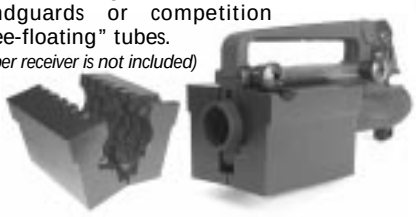
Bolt Carrier Carbon Scraper… (MBC-02) ***$29.95***
Another tool for the AR15/M16 that will make quick work of cleaning out carbon buildup inside your bolt carrier. A few quick twists of the wrist can have your bolt carrier back to perfect function.



ORDERS 24 hrs.
1 800 998 7928

Gun Cleaning Manual... (2000) ***$5.95*** All the tips, techniques and information you'll need to keep your weapons clean and in top functioning condition. 52 pages of procedures with illustrations for rifles, shotguns, military cleaning, revolvers and autoloading pistols.

Bushmaster Armorer's Action Clamp for all AR15/M16 type rifles… (OM-003) ***$38.95***
Bushmaster has built an improvement over our earlier Action Block. The new Armorer's Action Clamp works with all models of AR type rifles (even early A1's), including the popular A3 "flat-top" Upper Receiver - even when its Carry Handle is in place! Used in conjunction with an Armorer's Barrel Wrench (available from our Catalog or Website), it eliminates barrel vise jaw blocks for removing or replacing barrel assemblies, and is necessary when installing tubular aluminum V-Match handguards or competition "free-floating" tubes.
(Upper receiver is not included)



Bushmaster Manual... (BFIMANA2OP) ***$2.95***
56 Pages of information on XM15/AR15/M16 field stripping; cleaning, maintenance, including parts diagrams, safety tips and sight zeroing.



Dewey Delrin Cleaning Rod Guides…
Maintain the original accuracy of your rifle by protecting the all important muzzle of the barrel - use these guides with all types of cleaning rods. Dewey Delrin Guides direct your cleaning rod straight into the barrel and prevent it from contacting the muzzle - some models have brass inserts for better rod wear protection. ***Models available for:***
AR15/M16 Postban… (.700" barrel - as are all current Bushmasters) (DEWEY-1100) ***$8.95***
AR15/M16 PreBan… (DEWEY-300) ***$6.95***
M1 Garand… $6.95 (DEWEY-400)
M14 & M1A… $6.95 (DEWEY-500)
Mini 14… $6.95 (DEWEY-600)
Mini 30… $6.95 (DEWEY-700)
Ruger 10-22… $6.95 (DEWEY-800)



Lower Receiver Vise Block… (OM-006) ***$29.95***
Clamp it in a vise, and it's magazine shape locks into the magazine well of any AR15-XM15-M16 lower receiver for assembly or maintenance work. Use in either normal or inverted positions. High density urethane will not distort or harm the receiver's finish.
(Sorry, the vise and the receiver shown are not included!)



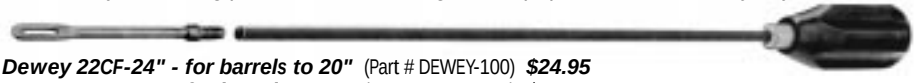
Firing Pin Protrusion Gauge... (MMT-0005) ***$14.95***
Check your firing pins for minimum (.028) and maximum (.036) protrusion. Excess pin protrusion can pierce the primer causing the rifle to blow up. Insufficient protrusion results in rifle's failure to fire. Use this gauge to measure pin protrusion on the AR15 - XM15 - M16 or on any center fire rifle.



Dewey AR15/M16 Breech Rod Guide... (DEWEY-1000) ***$19.95*** For all M16's / AR 15's. Guides cleaning rod straight into barrel from breech end. O-Ring seal prevents oil and debris from coming back into the action. For barrels 24" and longer , we recommend using a 36" rod with this rod guide (see Dewey-22CM-36 below).



Dewey Coated Rods... are 8/32 female threaded to accept standard brushes or other manufacturer's accessories. Each rod comes with a universal style brass patch loop. These top quality rods feature sturdy one-piece construction; a large, unbreakable ball bearing handle. The rod's nylon coating protects delicate rifling and helps preserve the accuracy of your barrel.



Dewey 22CF-24" - for barrels to 20" (Part # DEWEY-100) ***$24.95***
Dewey 22CF-30" - for barrels to 24" (Part # DEWEY-200) ***$24.95***
Dewey 22CM-36" - Male threaded with adapter - use with Breech Rod Guide in barrels 24" or longer. (Part # DEWEY-22CM-36) ***$26.50***

ORDERS 24 hrs.
1 800 998 7928



Kit'n'Caboodle Gun Cleaning System… (750) ***$44.95*** A 23 component cleaning system packaged into a clay target sized black nylon soft-pak - that cleans barrels up to 38" in length! The kit includes 5 different brass bore cleaning brushes, a 32" rod, a rod connector, a 6" pistol rod, and a .177 cal. rod to clean any rifle that has a small "hard to get at" breech opening. Kit is lifetime warranteed against breakage of the brass parts and cleaning rods. Will also clean in-line muzzleloaders from .50 to .58 caliber!

Armorer's Barrel Wrench… (RM-001) ***$10.95*** A very necessary tool for barrel removal and installation - original Gov't. issue in paper wrap with 1/2" square drive opening for a torque wrench or breaker bar - also functions as flash suppressor and receiver extension wrench. *Note: this wrench will not fit on our DCM profile barrels.*





Cleaning Kit Case... $7.95 ea.
New Gov't. Issue, nylon with snaps and velcro closures. Available in ***Black*** (PO303B)***, Camouflage*** (PO303C) and ***Olive Drab*** (PO303OD)



Buttstock Stowage Cleaning Kit...(224-2) ***$34.95*** A comprehensive 15 component, 5.56 cal. cleaning kit (below) for the AR which packs into a wedge shaped Cordura pouch designed to fit into the buttstock compartment of your rifle. Guaranteed for life.



Gov't. Issue M16 Cleaning Kit… (A CLEAN) ***$9.95*** A T-Handle, a 4 piece rod, swab holder, bore and chamber brushes. Will fit in the standard buttstock compartment of the AR15, XM15 or M16 rifle.



Cleaning Kit Combo...
The Gov't. Cleaning Kit above packed in the Case shown above it.
$15.95 each…
Black (cleankitB)***, or Camouflage*** (cleankitC) ***or Olive Drab*** (cleankitOD)

New TetraGun ProSmith™ Cleaning Rods… We chose to offer their sturdy 3/16" diameter ".30 caliber" rod as it will fit in the bore of everything from .22 rimfire and .223 on up to big bore magnums. It is made from #416 heat-treated stainless steel and is Corvel M coated for maximum barrel protection. ProSmith™ rifle cleaning rods are equipped with a free-spinning Delrin handle with screw-on bushing and brass collar for maximum comfort and cleaning efficiency. These rifle rods may be used with most commonly available brushes, jags and other cleaning tools, and are available in 29" or 36" lengths.
TetraGun ProSmith™ Cleaning Rod - 29"… (920-C) ***$23.95***
TetraGun ProSmith™ Cleaning Rod - 36"… (925-C) ***$24.95***

ORDERS 24 hrs.
1 800 998 7928



The Tetra Gun Cleaning Pack… (5337100802) ***$19.99***
A superior firearms maintenance and preservation system based on a revolutionary breakthrough in patented synthetic polymer technology that will fight corrosion - reduce friction - reduce wear - improve performance - and make gun cleaning easier. The Tetra Gun Cleaning Pack Contains…

- ***1 oz. Tetra Gun Lubricant:*** Synthetic polymer based lubricant and barrel conditioner for action, levers, and all moving parts.
- ***1 oz. Tetra Gun Grease:*** Synthetic polymer based white grease for use on all metal to metal contact surfaces.
- ***3.75 oz. Tetra Gun Spray:*** Synthetic polymer based cleaner and light lubricant - removes dirt, combustion residue, conventional lubricants and solvents, and offers corrosion protection.
- ***4 oz. Tetra Copper Solvent:*** Concentrated copper, lead, powder, and plastic remover. Removes stubborn fouling from barrels and provides fast, effective cleaning without "barrel etching".

Tetra Gun Blue & Rust Remover… (5337100001) ***$4.99*** 3 fl. oz.
Removes old blueing and rust quickly and effectively without damage to base metal - necessary before reblueing or browning.

Tetra Gun Liquid Gun Blue… (5337100002) ***$4.99*** 3 fl. oz.
A great product for touchup or complete re-blueing of firearms. Fast-acting cold liquid yields a non-streaky, uniform blue-black finish to steel (won't work on stainless steel, aluminum or non ferrous metals).



TETRA FIELD KIT… (TETRAFIELDKIT) ***$7.45*** All the necessities to keep your gun functioning on the range or field. Includes: 1 oz. tube Tetra Gun Grease and 1 oz. plastic bottle Tetra Gun Oil.

TETRA GUNSMITH'S KIT… (TETRAKIT) ***$29.95*** Professional quantities of high quality Tetra products: 2 - 1 oz. tubes of Tetra Gun Grease / 8 oz. Tetra Gun Oil / 8 oz. Tetra Gun Spray.

Tetra Gun Copper Solvent… (5337100501) ***$7.99***



Removes stubborn fouling without "barrel etching". All-in-one copper, lead, powder and plastic remover in concentrated liquid form. 4 fl. oz.

PATCHES - Bag of 100… (923) ***$4.99***
Sized for the AR15/M16 riflebore, 100 soft white cotton flannel cleaning patches - a necessity for all firearms maintenance !

INDIVIDUAL TETRA PRODUCTS...
Tetra Gun Grease…
1 oz. tube (5337100005) ***$4.95***
Tetra Gun Oil…
1 oz. (5337100006) ***$3.99***
4 oz. (5337100303) ***$7.25***
8 oz. (5337100304) ***$12.25***
Tetra Gun Spray Cleaner…
3.75 oz. (5337100201) ***$6.99***
8 oz. (5337100202) ***$10.99***



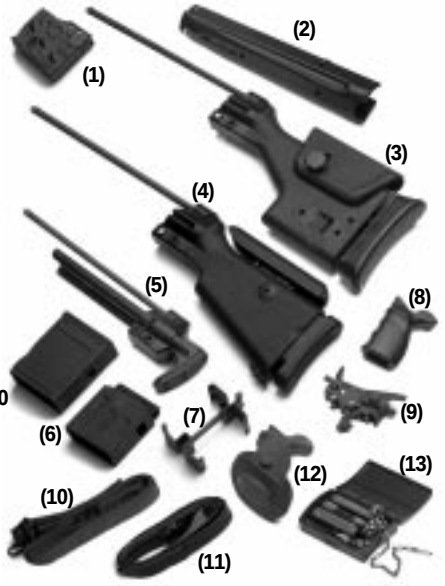
High Quality Birchwood Casey Gun Refinishing Products …
Birchwood Casey Super Black Touch-Up Pens… $6.50 ea. Touch-up nicks, and scratches on black anodized aluminum, polished and matte finished alloy gun receivers, trigger guards, scopes or black painted surfaces. Fast drying, lead-free paint with superior adhesion and durability in a "chisel point" felt tip touch up pen. 1/3 fl. oz. ***Gloss Black*** (Gloss - 15101) ***/ Flat Black*** (15102) ***$6.50 each***
Birchwood Casey Aluminum Black Metal Finish... (15125) ***$7.95*** Room temperature chemical used by gunsmiths and industry to blacken aluminum parts. Restores scratched and marred areas quickly. Fast acting liquid is easy to apply with no dimensional change. Color will vary from deep gray to black depending on aluminum alloy. 3 fl. oz.
Birchwood Casey Sheath Rust Preventative… Provides long-lasting protection from rust for your firearms. Drives out moisture and desposits transparent coating to seal surfaces. Withstands humidity and salt corrosion. ***4.5 fl. oz. $4.95*** (33128) ***or 6 oz. Aerosol $5.95*** (33135)

BIRCHWOOD CASEY

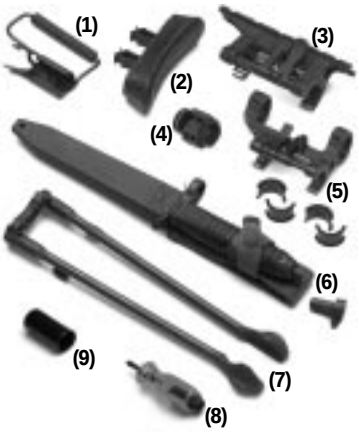
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1 800 998 7928

Heckler & Koch HK-91 Accessories…

(1) HK-91 Five Round Magazine (206709) **$49.00**
(2) HK-91 Wide Forearm/Black (206340) **$89.00**
(3) HK PSG1 Buttstock, adjustable (224721) **$690.00**
(4) HK MSG-90 Buttstock, adjustable (225669) **$450.00**
(5) HK-91 Retractable Metal Stock (206728) **$475.00**
(6) HK-91 Mag. Loader/Unloader Set (700035) **$89.00**
(7) HK-91 Dual Magazine Clamp (222151) **$59.00**
(8) HK-91 Pistol Grip - Black (205814) **$49.00**
(9) HK PSG1 Trigger Mechanism (212493) **$475.00**
(10) HK-91/93 Web Sling, MultiPurpose (205501) **$59.00**
(11) HK-91/93 Leather Sling (200574) **$49.00**
(12) HK PSG1 Adjustable Contoured Grip (224823) **$195.00**
(13) HK-91/94 Cleaning Kit (211023) **$45.00**



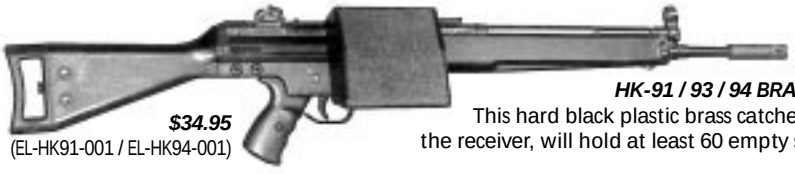
HK Owners Manuals (not shown here)**… Are available for any rifle. Please specify your model, we'll send the manual you need… $14.95**



Accessories Common to HK-91 / 93 / 94…

(1) HK-91/93 Carrying Handle (203362) **$49.00**
(2) HK-91/93 Rubber Buttstock Extension (221223) **$49.00**
(3) A.R.M.S. 91/93/94 Scope Mount (claw lock snap-on type) accepts standard Weaver type rings and NATO STANAG mounts (also fits SP89) (700212) **$250.00**
(4) HK-91/93 1200 Meter Sight (221137) **$195.00**
(5) HK-91/93/94 Scope Mount (claw lock/snap-on) w. 30mm Rings & 1 inch inserts (also fits SP89) (700039) **$491.00**
(6) HK-91/93 Bayonet with Adapter (700040) **$135.00**
(7) HK-91/93 Light Bipod (203399) **$225.00**
(8) HK-91/93 Sight Adjustment Tool (also fits HK-94 & SP89) (300009) **$40.00**
(9) HK-91/93 Plastic Muzzle Cap (211013) **$4.00**

We're proud to offer these first quality Heckler & Koch factory parts. Not all stocked parts are listed or shown here - ask about your specific needs.



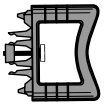
$34.95
(EL-HK91-001 / EL-HK94-001)

HK-91 / 93 / 94 BRASS CATCHER
This hard black plastic brass catcher snaps onto the receiver, will hold at least 60 empty shell casings.



Discreet Carrying Case for fixed stock HK94 / MP5… (DC-22) ***$79.95*** These "discreet" cases are designed for use where a low profile is required and personal protection has to be readily available. Made of quality black Cordura nylon with closed-cell foam padding inside - includes three interior magazine pockets, and a padded outside pocket to protect your accessories. It ships with a sturdy, padded shoulder strap for hands-free carrying. Available for all sizes & types of submachine guns.

H&K Adjustable Length Stock Extension… Adds 1/2"; 1" or 1 1/2" to your stock to achieve proper trigger pull length. High impact, glass filled black nylon - an easy installation on your H&K 91/93 stock. (EL-HK91/93-001) ***$29.95***

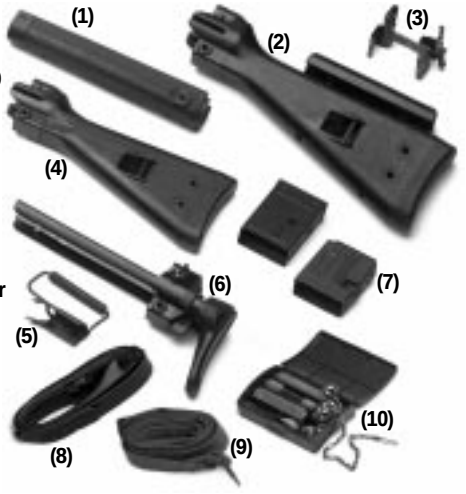


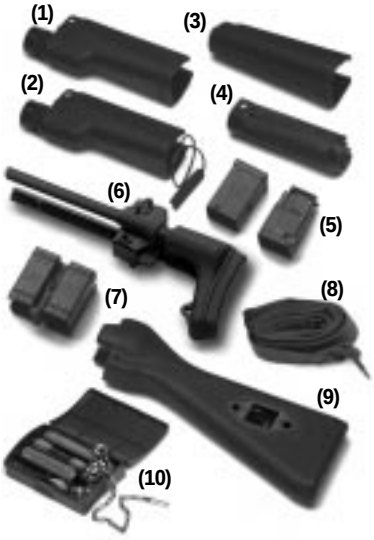
ORDERS 24 hrs.
1 800 998 7928

HK-93 Accessories…

(1) HK-93 Slimline Forearm - Black (202024) **$79.00**
(2) HK-93 Stock w. Adj. Cheekpiece (224278) **$275.00**
(3) HK-93 Dual Magazine Clamp (222158) **$59.00**
(4) HK-93 Std. Stock,Hi Impact Plastic (224164) **$175.00**
(5) HK-91/93 Carrying Handle (203362) **$49.00**
(6) HK-93 Retractable Metal Stock (225772) **$390.00**
(7) HK-93 Mag. Loader/Unloader Set (700037) **$89.00**
(8) HK-93 Leather Sling (200574) **$49.00**
(9) HK-93 Web Sling, Multi-Purpose (205506) **$48.00**
(10) HK-93 Cleaning Kit (211024) **$45.00**

HK Owners Manuals (not shown here)**… Are available for any rifle. Please specify your model, we'll send the manual you need… $14.95**





HK-94 Accessories…

(1) HK Tactical Forearm with Light (Model 628 with forearm switch pad, H28 Housing, L60 Lamp Module & DL223AC Battery) (700594) **$240.00**
(2) HK Tactical Forearm with Light (Model 629 w. dual switch option, forearm switch pad and optional pistol grip pad, H29 Housing, L60 Lamp Module & DL223AC Batt.) (701163) **$264.00**
(3) HK-94 Forearm - Wide Model (206657) **$89.00**
(4) HK-94 Slimline Forearm - Black (224007) **$88.00**
(5) HK-94 Mag. Loader/Unloader Set (700042) **$89.00**
(6) HK-94 Retractable Metal Stock (214367) **$475.00**
(7) HK-94 Dual Magazine Clamp (222144) **$59.00**
(8) HK-94 Web Carrying Sling (205506) **$59.00**
(9) HK-94 Standard Stock (205586) **$99.00**
(10) HK-94 Cleaning Kit (211023) **$45.00**
HK-94 SD Barrel Shroud *(not shown)* (700582) **$58.00**

HK-91/93/94 Spare Parts Kits - $110.00 each Includes one each: Firing Pin and Spring; Extractor and Spring; Buttstock Pin; Nylon Guide Ring and Set Rivet. Please specify your model. ***$110.00 ea.*** (HK91 SPARTS / HK93 SPARTS / HK94 SPARTS)



B-Square Scope Mount for HK-91/93/94/MP5… (18513) ***$89.95***
A "no-gunsmithing" military scope mount for the HK-91/93/94/MP5, this mount snaps over the gun's scope mount lugs and clamps on for a rugged, no movement mount. "See-thru" design utilizes the rifle's existing iron sights with the scope installed. This mount includes 1" dovetail rings so most scopes or optical devices can be used. Your scope is positioned forward for correct eye relief and won't interfere with the gun's buffers or other accessories.



"AK Type" Muzzle Brake for HK-91... (MMT-0017) ***$24.95***



Due to popular demand, we've machined a version of our AK74 Style Muzzle Brake to fit the HK-91.

NEW! Choate "Mark 6 Police" Shotgun Stock for Rem. 870… (01-01-14) ***$94.95***

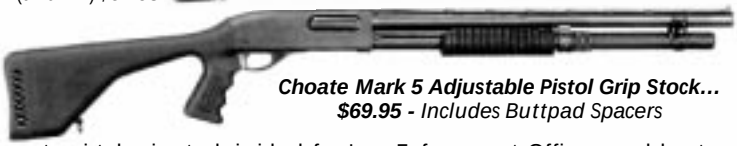


This new skeleton style stock (designed for the ***Remington 870 only)*** makes an excellent accessory for the home protection or L. E. gun. It incorporates a shell holder for up to 5 rounds of 2 3/4"; 3" or 3 1/2" 12 ga. ammo - the tension on the shells can be set by tightening adjuster screws on the stock's side. This pistol-grip style stock provides a comfortable, secure fit, and includes a buttpad of non-skid rubber which is adjustable for length of trigger pull (1/4" thick spacers fit under the buttpad). A sling swivel is supplied - attached to the bottom of stock as shown (*sling & shells not included*).

Choate Top Folding Shotgun Stock… A top folding stock of 20% glass filled polymer and 4140 steel - locks in both shooting and folded position. The buttpad is non-skid rubber and will not scratch the gun when folded. Supplied with sling swivels attached to side of receiver extension and bottom of grip. This stock fits riot guns with rifle sights and ventilated barrels - a compact package ideal for law enforcement or home protection. Please specify:
Remington 870… (01-01-12) ***$94.95***
Mossberg 500/600… (02-01-12) ***$94.95***



Choate Mark 5 Adjustable Pistol Grip Stock… $69.95



Choate Mark 5 Adjustable Pistol Grip Stock… $69.95 - *Includes Buttpad Spacers*

This black polycarbonate pistol grip stock is ideal for Law Enforcement Officers, and hunters appreciate it as well. It reduces felt recoil and muzzle climb to make second shots faster and more accurate. Included are two buttpad spacers 1/2" spacers and longer screws to allow the shooter to adjust length of trigger pull from 13" to desired length by adding spacers (*additional spacers available by special order in 1/4"; 1/2" and 3/4" thicknesses*).
Models available for: Remington 870 (01-01-02-B) ***/ Remington 870 Light 20 gauge*** (01-01-07-B) ***/ Remington 1100/1187*** (01-01-34-B) ***/ Mossberg 500/600*** (02-01-02-B) ***/ Mossberg 5500/9200*** (02-01-07-B)

Remington Pistol Grip Stocks…



These are durable heat resistant polycarbonate stocks, that require no modification of the gun and install with simple tools. Follow up shots are easier - recoil and muzzle climb are reduced. The non-slip buttplate offers storage space for cleaning gear, etc. Stock has two 1" sling swivels mounted, a third is included for top sling mounting. Unconditionally warranteed.
Remington 1100 or 1187… (01-01-02) ***$69.95 / Remington 870…*** (01-01-02) ***$69.95***

Pistol Grip Forends… $32.95 each
Easier to point and aim, a pistol grip forend offers better control in rapid fire situations. Slide operation is in a more natural angle for the hand than conventional forends. Lifetime guaranteed, This black fiber reinforced polymer grip - waterproof and impervious to temperature extremes - installs easily with the supplied key - no special tools are required. . Please specify your shotgun.
Remington 870… (01-02-04) ***$32.95 / Mossberg 500/600…*** (02-02-04) ***$32.95***



Tactical Pistol Grip Forends for Remington & Mossberg

ORDERS 24 hrs.
1 800 998 7928

Recoil Pad for original Choate Remington 870 Pistol Grip Stock...
A heavy rubber recoil pad to fit the orginal Choate 870/1100 pistol grip stock (which came without pad). (01-10-12) ***$9.95***

Spool-Type Forends for Pump Shotguns…



Made of durable black fiberglass filled plastic - impervious to water or cracking and will last a lifetime - unconditionally warranteed.

Remington 870 (01-02-02) ***/ Mossberg 500/600*** (02-02-02) ***/ Ithaca 37*** (04-02-02) ***$17.95 each***

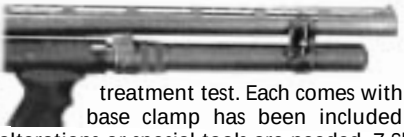
Forend for Remington Shotguns… (01-02-12) ***$32.95***

"Field style" forend fits Remington 1100 or 1187. Provides a durable alternative to wood for the L.E. Officer or the hunter. Installs with simple tools - unconditionally warranteed.



Shotgun Barrel Heat Shields - $19.95 ea. Made of heat resistant nylon to fit 12 gauge pump shotguns without vent rib or rifle sights. Installs easily without modification to the weapon. Specify if for:
Mossberg (BW11A)
Winchester (BW11B)
Remington (BW11C)
$19.95 each





7 and 8 Shot Magazine Extensions… Quality extensions made of solid blued steel to match your factory finish - they've passed every abuse and rough treatment test. Each comes with spring and installation instructions, and a sling swivel base clamp has been included with each extension for additional support. No alterations or special tools are needed. 7 Shot models are for 18" barrels and 8 Shot models are for 20" barrels. Remington models are available in a Parkerized finish - ask your salesperson.
7 & 8 Shot Magazine Extension Kits… $41.95 ea. (Includes sling swivel base clamp kit described below.)

9 & 10 Shot Magazine Extension Kits… Increase capacity by 100% from 5 shots to 10 shots. These have the same features as our 7 and 8 shot extensions and a sling swivel base clamp is included with each extension to support the added length. The 9 shot extension is made for 22" barrels; the 10 shot is made for 26" barrel lengths. Blued steel finish.
9 & 10 Shot Magazine Extension Kits… $47.95 ea. (Includes sling swivel base clamp kit described below.)

Part #s for Magazine Extensions…

Rem. 870/1100/1187	**/ Mossberg 5500**	**/ Win. 1200**
7 SHOT… (01-04-02)	(02-04-02)	(03-04-02)
8 SHOT… (01-04-03)	(02-04-03)	(03-04-03)
9 SHOT… (01-04-04)	(02-04-04)	(03-04-04)
10 SHOT.. (01-04-05)	(02-04-05)	(03-04-05)

Extra Magazine Extension Springs... $4.95 ea. If you leave your shotgun loaded, with the magazine spring fully depressed you will need fresh springs every 3 to 4 months as springs stored fully depressed lose their tension - this is why the military doesn't clip up their ammo before they go to war. Please Specify…
7-8 Shot Magazine Extension Spring (60-09-11)
9-10 Shot Magazine Extension Spring (60-09-12)

Riot Gun Silent Slings... 1.25" wide soft, black nylon webbing with two black metal buckles. Available in 54" or 72" lengths.



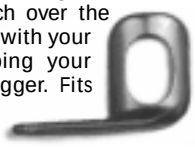
1 1/4" x 54"… (53-08-05) ***$5.95***
1 1/4" x 72"… (53-08-07) ***$6.95***

Sling Swivel Base / Extension Clamp Kit…
These units add strength to the magazine extension - they're included in all of the extension kits sold above, and we recommend them for any magazine extensions you may already have. Blued finish steel, a wood screw swivel is included for use on the buttstock. ***For Remington & Winchester 12 Ga. Shotguns…***



Loops for 1" sling…
(55-08-01) ***$9.95***
Loops for 1 1/4" sling…
(55-08-04) ***$9.95***
NOTE: Not for use on Browning A5 or other reciprocating barrel shotguns.

Remington 1100 Combat Bolt Handle...
A larger handle for the Remington 1100 bolt - allows you to reach over the gun and operate the bolt with your "off" hand, while keeping your other hand near the trigger. Fits Remington 1100 only.
(01-10-02) ***$8.95***



ORDERS 24 hrs.
1 800 998 7928



Shotgun Shell Sling…
(SS-15L) ***$17.95***
Snap 15 rounds of additional capability onto your scattergun in seconds. Fastex spring hooks mount this 2" black nylon webbed sling to your existing standard sling swivels. Made with 1 1/2" wide elastic to hold the shells firmly in place. Lifetime Guaranteed.



Spare Shell Holder...
(60-09-50) ***$4.95***
Carry two extra 12 gauge shells almost anywhere with this tough shell holder. Molded of black fiberglass filled plastic - mount it on a sling, wear it on your belt or screw it onto your boat's seat.

Open Style Shotshell Carrier… Mounts to your shotgun stock with heavy black elastic straps and velcro. The shell carrier then velcros onto the straps so shells can be stored until needed in the field.



Open Style Shotshell Carrier…
(GSAC-12)
$19.95

Closed Style Shotshell Carrier… Same tough black Cordura construction buttstock shell carrier as above model, but includes a velcro closure flap to protect shells against dirt, dust and rain.



Closed Style Shotshell Carrier…
(GSAC-12W)
$23.95

Remington Steel Spring Follower…
(01-05-03) ***$6.95*** Remington 870 and 1100 shotguns come with a light, hollow plastic, spring follower. When this follower breaks, your magazine spring will enter the receiver and hopelessly jam the action. To eliminate this problem, we offer this high quality steel replacement spring follower.



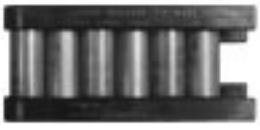
ORDERS 24 hrs.
1 800 998 7928

Fits Remington 870 and 1100 shotguns only.



Shotgun Bandoleer
(BDL-56)
$26.95
Carry plenty of extra shotshells, with this quality bandoleer. It is designed to be worn over the shoulder and draped around the body, and holds 54 shells in heavy 1 1/2" wide elastic webbing on a 2 1/4" wide, black web belt.

Speed Loader Shot Shell Caddy...
(60-09-22) ***$18.95***
A black plastic, belt mounted holder for six extra 2 3/4" - 12 gauge shells. Offers easy accessibility and instant reloading.



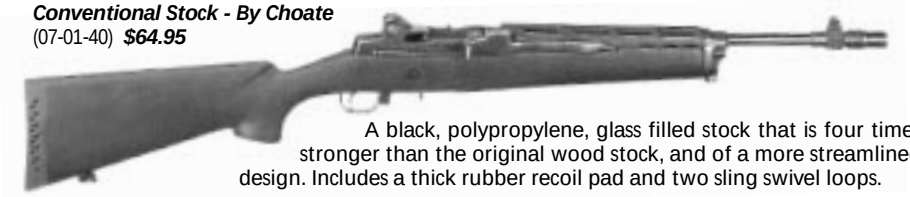


Remington and Mossberg Shell Followers…
These high visibility followers protect your magazine spring. If, under stressful firing conditions, you lose count and try to force in one too many shells when reloading, you can overcompress the magazine spring. The coils then overlap and tangle. With this bright orange Shell Follower this can never happen - you'll see instantly whether the gun is loaded or not, and you'll avoid damaging the magazine spring.
For Remington 870/1100/1187 (01-05-02) ***$5.95***
For Mossberg *(12 Gauge only)* (02-05-02) ***$5.95***

Regarding the Bushmaster ArmPistol...

We have some parts for the Original Bushmaster ArmPistol and Assault Rifle. If you need parts for these out-of-production models, write to us stating if your Rifle (or ArmPistol - please specify) was of Gwinn or Bushmaster manufacture. We will then quote price and availability on your parts needs.

Mini 14 / Mini 30
Conventional Stock - By Choate
(07-01-40) ***$64.95***

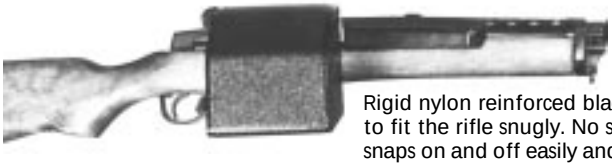


A black, polypropylene, glass filled stock that is four times stronger than the original wood stock, and of a more streamlined design. Includes a thick rubber recoil pad and two sling swivel loops.



Mini 14 / Mini 30 Full Length Pistol Grip Stock - By Choate
(07-01-12) ***$69.95***

This stock is made of a quality polymer material (20% glass filled). Unlike the original wood stocks, this one won't crack if you should ever get it wet and it's almost impossible to break. Design improvements include the installation of a 1" thick rubber recoil pad, which increases the length of pull and improves comfort for most shooters. This pad will not slip; the stock stays on your shoulder - wheres it's placed. 3/8" thick "webbing" reduces weight by skeletonizing the buttstock - this webbing in no way decreases strength or rigidity. This stock includes an off-hand notch in the buttstock, similar to the Russian RPK and HK21 Squad Auto. This feature allows you to hold the stock with your "off" hand when shooting with a bipod in the prone position.
Note - this stock is made for 181 and newer series rifles only.



Ruger Mini 14 / Mini 30 or Ranch Rifle Brass Catcher

Rigid nylon reinforced black plastic construction - molded to fit the rifle snugly. No swinging bag to spoil your aim - snaps on and off easily and holds a minimum of 60 cases.

For Ruger Mini 14… (EL-M-14-001) ***$34.95 / For Ruger Mini 30 & Ranch Model…*** (EL-M-30-001) ***$34.95***



Mini 14 / Mini 30
Rifle and Carbine Cases…
41" Rifle Case… (RC-4123) ***$74.95***
36" Carbine Case… (RC-36) ***$74.95***

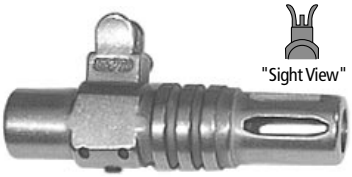
Cases are available for all Mini 14 / Mini 30 models with folding or standard type stocks - ask your Quality Parts Salesman about the best fit for your rifle *(carbine model case RC-36 is shown here).* Constructed of #1000 denier abrasion resistant Cordura nylon and closed-cell foam padding for maximum shock protection. Each case has a cargo compartment and velcro adjustable magazine pouches. Quality construction includes wide reinforced carrying handles; heavy duty YKK zippers; padded 2" wide shoulder strap attached with welded steel D-rings.



Mini 30 Slip-on Flash Suppressors… This heavy duty suppressor locks securely in place around the rifle's front sight (requires removal of front sight pin, new pin included) and hides flash while it reduces muzzle jump. Machined from Blued Steel or Stainless Steel (shown).
Mini 30 Slip-on Flash Suppressor - Blued Steel… (RM30) ***$29.95***
Mini 30 Slip-on Flash Suppressor - Stainless Steel… (RM30N) ***$34.95***

ORDERS 24 hrs.
1 800 998 7928

70 Ruger Mini 14 & 30 / 10-22 / M1



Choate Mini 14 Flash Suppressor / Front Sight Units…
These flash suppressors for your Mini 14 are made of solid steel - both models feature a sight that looks like the original M-124 sight, but gives a much better picture than the factory sight. They permanently attach to your gun's barrel with a 1/8" spring steel roll pin, just as the original sight. Complete instructions are included. It's a simple installation for any gunsmith. The suppressor's bottom two slots have been omitted so that muzzle blast won't kick up dust when you're shooting in the prone position. The ends are enclosed, not forked, to prevent snagging on underbrush or limbs. Offered in blued finish or stainless steel (shown).
Mini 14 Bird Cage Suppressor/Sight… Blued (7-07-12) ***$44.95 / Stainless Steel…*** (7-07-13) ***$47.95***

AK-74 Type Muzzle Brake for Mini 14… (MMT-0018) ***$29.95*** Reduces felt recoil 70% - reduces muzzle climb 90%. This brake is a .223 caliber copy of the Russian Military brake - standard on their AK-74 Assault Rifle. It slips on around front sight and pins in place. Muzzle climb is reduced by directing gas upward through three vertical gas ports. Recoil is diminished by four 45° ports which direct gas away from the weapon, and a contoured flat at the end of the brake directs gas sideways. The two gas streams cancel each other and the force of recoil is absorbed as the brake redirects the gas pressure.





"Silent Style" Sling… (12624561) ***$4.95***
1.25" Black nylon webbing with 2 black finished steel buckles.



Mini 14 Slings…
Heavy nylon webbing with Cordura covered shoulder padding & black steel buckles…
Black- 1" webbing (AS-60-1) ***$11.95***
Black- 1.25" webbing (AS-60) ***$11.95***
Camouflage - 1" webbing (AS-60C-1) ***$15.95***
Camouflage - 1.25" webbing (AS-60C) ***$15.95***

Mini 14 Steel Magazines… Good quality steel magazines guaranteed for reliability, functionality and durability. Quantities are limited - order now to ensure availability. ***Choose from:***

- ***20 Round - Blued…*** (MG-0093) ***$14.95***
- ***20 Round - Nickel Finish…*** (MG-0197) ***$31.90***
- ***30 Round - Blued…*** (MG-0094) ***$19.95***
- ***30 Round - Nickel Finish…*** (MG-0198) ***$29.95***
- ***40 Round - Blued…*** (MG-0095) ***$29.95***
- ***40 Round - Nickel Finish…*** (MG-0199) ***$34.95***



Dewey Delrin Cleaning Rod Guides… $6.95 each
Maintain the original accuracy of your rifle by protecting the all important muzzle of the barrel - use these guides with all types of cleaning rods. Dewey Delrin Guides direct your cleaning rod straight into the barrel and prevent it from contacting the muzzle - some models have brass inserts for rod wear protection. ***Models available for:***

Ruger 10-22… (DEWEY-800) ***$6.95***
Mini 30… (DEWEY-700) ***$6.95***
Mini 14… (DEWEY-600) ***$6.95***
M14 & M1A… (DEWEY-500) ***$6.95***
M1 Garand… (DEWEY-400) ***$6.95***
AR15/M16 PreBan… (DEWEY-300) ***$6.95***
AR15/M16 Postban… (DEWEY-1100) ***$8.95***



ORDERS 24 hrs.
1 800 998 7928

Mini 14 Scope Mount…



This sturdy mount from B-Square adds new versatility to your Mini-14. A view-under type mount that allows use of your existing iron sights, it requires no gunsmithing and installs in minutes with a single knurled knob (replaces the existing bolt stop coverplate of the rifle). The mount's standard dovetail rail base includes heavy 1" scope rings to accomodate a variety of scopes. Blued or Stainless finish.

Blued finish… (14502) ***$59.95 / Stainless finish…*** (14506) ***$69.95***



Mini 14 Stripper Clip Guide (1408) ***$6.95***

Sight Adjustment Tool for Ruger Mini 14… Heavy blued steel. (ray-003) ***$7.95***



Mini 14 / Mini 30 Vented Handguard… (07-02-04) ***$12.95***



Molded of durable black polymer composite, this upper handguard snaps on easily to dissipate excess heat during rapid fire and reduce barrel whip. Will fit either the Mini 14 or the Mini 30.

Ruger 10-22 10 Round Factory Magazine… (2213) ***$17.95***



Ruger 10-22 Front & Rear Sight Set… (2206K) ***$24.95***



Ruger 10-22 Extended Magazine Catch… (2207) ***$7.95***





Ruger 10-22 Pistol Grip Stock by Choate... Molded of black 20% glass filled polymer with 1" rubber recoil pad and 1" sling swivels - lifetime warranty. Includes the ventilated handguard as shown. (07-01-02) ***$69.95***



Ruger 10-22 "Dragunov" Stock… Molded of tough black fiberglass filled polymer. Includes a rubber recoil pad; one 1/2" thick spacer and 1" swivels. Shown with *Optional* Cheekpiece (see below).

For Standard Diameter Barrel (includes upper handguard) (07-01-08) ***$65.95***
For Bull Barrel (no handguard available) (07-01-10) ***$65.95***

Optional Dragunov Stock Cheekpiece… for comfort and proper cheekweld (shown in photo above). Black fiberglass filled polymer… (18-04-02) ***$11.95***

Additional Dragunov Stock Spacers… for those with long arms! Black rubber, available in 3 thicknesses. ***1/4"*** (18-05-03); ***1/2"*** (18-05-05); ***or 3/4"*** (18-05-07) ***… $3.50 each***

Bullpup Stock & Accessory Set for Ruger 10-22 / Mini 14 & 30 / Marlin Camp Carbine… $99.95 ea.

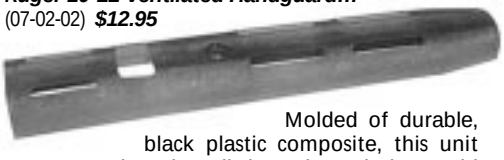


Upgrade the looks of your 10-22 *(or other rifles listed)* with this easily installed bullpup style stock. A scope mount and sling are included in this package. Please specify your rifle…

- ***Ruger 10-22…*** (MWG-03)
- ***Mini 14 & Mini 30…*** (MWG-100)
- ***Marlin 9mm Camp Carbine…*** (MWG-200)

ORDERS 24 hrs. 1 800 998 7928

Ruger 10-22 Ventilated Handguard…
(07-02-02) ***$12.95***



Molded of durable, black plastic composite, this unit snaps onto barrel to dissipate heat during rapid fire - extends barrel life, and reduces barrel whip.

Ruger 10-22 and Mini 14 Buttpad…(07-10-04) ***$21.95***
This rubberized plastic buttpad adds 1 inch to the overall stock length, improves your trigger pull, and sticks to your shoulder to help get you on target fast. Also fits the Ruger 44 Magnum Carbine and the Ruger #3 Single Shot.

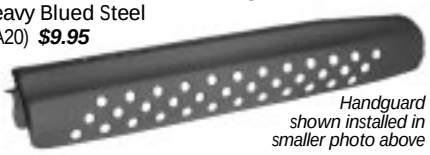


Choate M1 Pistol Grip Stock… (08-01-02) ***$69.95*** A lightweight "skeleton" style stock complete with a 1" rubber recoil pad and 1" sling swivel, molded of 20% glass filled polymer. This durable stock is many times stronger than wood and is backed with a lifetime warrantee. Available in Black for military model rifles. Stocks for "Universal" models are available on special order.





M1 Carbine Ventilated Handguard…
Heavy Blued Steel
(CA20) ***$9.95***



Handguard shown installed in smaller photo above

Brass Catcher for .30 Cal. Carbine…
(EL-30-CAR-01)
$34.95
Constructed of rigid nylon reinforced black plastic - holds at least 60 shells - snaps on and off easily.





M1 Carbine Magazines...
5 Rd. - Blued Steel
(lower right SCH-006) ***$9.95***
10 Rd. - Blued Steel
(upper right SCH-007) ***$12.95***
30 Rd. - Blued Steel
(left SCH-004) ***$24.95***

.30 Caliber M1 Carbine Government Armorers Manual… (TF-001) ***$4.95***
Gov't. Issue - Covers all aspects of assembly, disassembly, repair, maintenance, and any tools unique to the M1.



M1 Carbine Scope Mount...
(BC-A01) ***$17.25***
No drilling or tapping required. Secured with an Allen bolt (bolt and wrench included). Accepts standard Weaver rings - machined of hard T6 heat treated aluminum / black anodize finish. *Note: will not fit "Universal" model carbines.*



M1 Carbine Jungle Clip...
Holds two thirty round mags in a side-by-side configuration under spring pressure. Heavy gauge blued steel clip - weighs 2.5 oz.
(MG-0183) ***$7.25***
(magazines not included)



M1 Recoil Pad... (CA501) ***$14.95***
Sturdy molded black rubber pad that helps take out the sting. Uses your existing single buttplate screw, but the pad should also be glued in place to prevent its rotation.



ORDERS 24 hrs.
1 800 998 7928



AK-47 Adjustable Length Stock Extension (EL-AK-2) ***$29.95***
Adds 1 3/4"; 2 1/4" or 2 3/4" length to your AK buttstock for proper trigger pull - made of high impact, glass filled black nylon. Includes a set of replacement screws for easy installation.

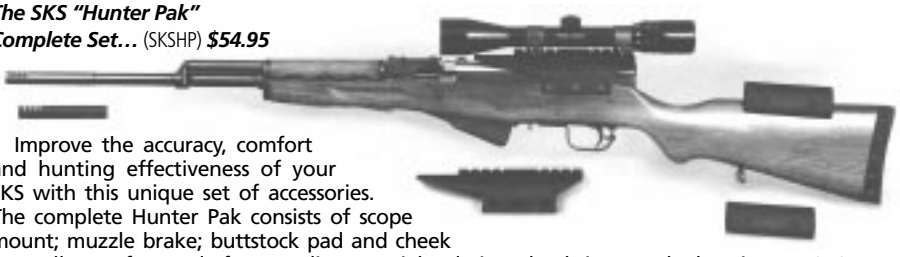


AK Brass Catcher... (EL-AK-47-1) ***$34.95***
Molded of rigid nylon reinforced black plastic. Snaps on and off easily, and holds a minimum of 60 empty cases.



Muzzle Brake for AK's... (MMT-0015A) ***$34.95***
Precision machined in 7.62 x 39 with the metric left hand thread for any type of Pre-Ban AK47. Looks like latest Russian AK 74 design - reduces muzzle climb and absorbs recoil - black finish.

The SKS "Hunter Pak" Complete Set… (SKSHP) ***$54.95***



Improve the accuracy, comfort and hunting effectiveness of your SKS with this unique set of accessories. The complete Hunter Pak consists of scope mount; muzzle brake; buttstock pad and cheek rest - all manufactured of top quality materials - designed to bring out the best in your SKS.

All HUNTER PAK items are also sold individually...

Hunter Pak Scope Mount… (SKSHP-01) ***$27.95*** Of aluminum for lightweight strength, this mount has an improved design which accepts full-size scopes and protects them from shell ejection. It is fastened to the receiver wall for maximum durability and guaranteed not to loosen or lose "zero". Includes scope mounting base; all finished in black anodize; with simple mounting instructions.

Hunter Pak Muzzle Brake… (SKSHP-02) ***$14.95*** Reduces muzzle climb and recoil, allowing for rapid fire with minimal sight deviation and it gives the rifle a more sporting look. This muzzle brake is designed to replace the front sight, with a secure fit that won't work loose.

Hunter Pak Butt Pad… (SKS01) ***$14.95*** This butt pad lengthens the short SKS stock by an inch and a cut-away center allows access to the cleaning kit in your stock. Made of heavy black rubber, this pad will increase shooting comfort and maintain the contour of the stock. .

Hunter Pak Cheek Rest… (SKSHP-05) ***$8.95*** Made specifically for the SKS and ergonomically shaped to support the head when sighting through a scope. Made of Santoprene, it puts the finishing touch of comfort on your SKS stock.



SKS RIFLE STOCK - by Choate…

A quality SKS replacement molded of durable black DuPont Rynite SST-35, this lifetime warranteed stock features drop-in fit (no inletting required); a texturized matte finish; and 13 5/8" trigger pull length (much longer than the original wood stock). Includes rubber recoil pad; grip cap and 1" sling swivels. ***Black SKS Stock…*** (18-01-02) ***$59.95***

ORDERS 24 hrs.
1 800 998 7928



AK47-AKM-AKS-MAK90-SKS Receiver Scope Mounts...
A quality mount that attaches easily to any of these popular military rifles - includes any necessary pins or mounting bolts. It's a see-under design that allows use of the existing iron sights. Includes a standard dovetail base and a pair of quality scope mounting rings.

AK47/ AKM / AKS / MAK90... (18600) ***$59.95*** ***/ SKS...*** (18563) ***$49.95***

SKS Shooting & Maintenance Instruction Manual... A complete guide to the SKS including history, detailed assembly instructions, photographs and illustrations - 20 pages. ***SKS Manual*** (ATI0700) ***$3.95***

Uzi Brass Catcher... for Uzi Pistol (EL-UZI-P-001) ***$34.95 / for Mini Uzi*** (EL-UZI-CAR-001) ***$34.95***
For either 9mm or .45 cal., molded of rigid, nylon reinforced black plastic, this brass catcher snaps on and off easily and holds a minimum of 60 shells - no swinging bag to spoil your aim.



Uzi Auto Recoil Spring...
A top quality spring assembly - tension tested to ensure a consistent cycle rate of 600 RPM. (MMT-0009) ***$19.95***

Uzi Combat Grip...
This forward vertical offers excellent control, and helps eliminate burnt fingers from hot barels . Mounts directly onto barrel - two different models available - please specify.
A2 Style Standard Grip...
(FWD GRIP-S) ***$19.95***
A2 Style Stow Grip... with trapdoor storage compartment for cleaning kit or spare parts.
(FWD GRIP-WS-S) ***$26.95***



Uzi 9mm Carbine and Pistol Magazines...
32 Round... Blued Steel (left: UZI MAG 32) ***$33.90***
25 Round... Steel with green finish. (right: UZI100) ***$29.95***
Has four numbered inspection holes: 10/15/20/25 rds.



Uzi 9mm Barrels... The finest barrel you can buy for your Uzi - better than Israeli factory production. Machined from Chrome Moly Vanadium barrel steel (Mil spec-s-11595), they're Manganese Phosphate coated for complete rust protection, and are inter-changeable in both semi- and full-auto UZI's.
10" Barrel Short SMG... (BBLU10) ***$59.95***
16" Carbine Barrel... (BBLU16) ***$59.95***
18" Carbine Barrel... (BBLU18) ***$69.95***
California and Michigan residents - our 18" barrels make your UZI legal as of Jan. 1, 1990.



Uzi SMG Bolt...
(MMT-Z-200) ***$150.00***
Machined from 4140 quality gun steel bar stock - not weak or porous castings. Sear notch tolerance held to plus or minus one degree to assure precision lockup and eliminate sear wear.



Uzi Barrel Shrouds... (LE-200) ***$44.95*** For long barrelled guns - easily installs to replace the barrel nut. Heavy blued steel construction - ventilated all around for maximum heat dissipation.



ORDERS 24 hrs.
1 800 998 7928



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16" Carbine Barrel... (BBLU16) ***$59.95***
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California and Michigan residents - our 18" barrels make your UZI legal as of Jan. 1, 1990.



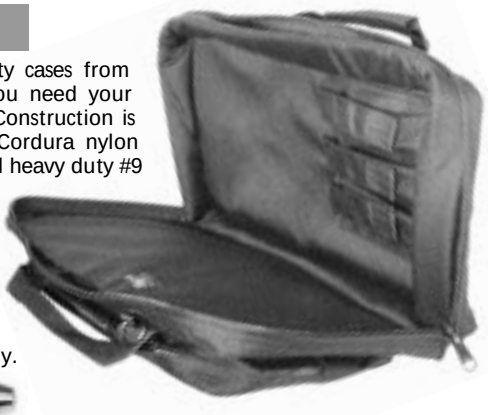
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Machined from 4140 quality gun steel bar stock - not weak or porous castings. Sear notch tolerance held to plus or minus one degree to assure precision lockup and eliminate sear wear.



Uzi Barrel Shrouds... (LE-200) ***$44.95*** For long barrelled guns - easily installs to replace the barrel nut. Heavy blued steel construction - ventilated all around for maximum heat dissipation.



ORDERS 24 hrs.
1 800 998 7928



Uzi Discreet Carrying Cases... These quality cases from Eagle are designed for situations when you need your personal protection immediately available. Construction is of #1000 denier, abrasion resistant, black Cordura nylon with 3/8" thick, closed cell foam padding and heavy duty #9 YKK zippers. Three interior magazine pockets and a padded external cargo pocket are included.
Uzi Short Barrel SMG Model… (DC-22) ***$79.95***

FN Headspace Gauges… $16.95 each
For use with any .308 cal. rifle. Packaged with complete instructions - Sold individually.



GO Gauge
(HG0243G)
NO GO Gauge
(HG0243N)
FIELD Gauge
(HG0243F)



Original FN Magazine Loader…
(MAT-001) ***$7.95***



FN 20 Round Magazine…
(MAT-004)
$19.95
Genuine FAL magazines. New, no converts.

Brass Catcher for FN-FAL/FNC...
(EL-FN-FAL-001) **$34.95**
Nylon reinforced black plastic easily snaps on and off. Holds at least 60 shells.



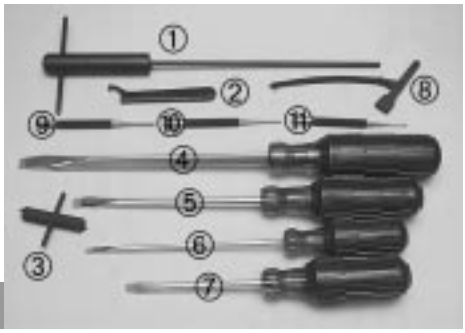


(RC-3223 shown here)

FN Rifle Cases…
Top quality cases for your FN from Eagle Manufacturing. All heavy black Cordura construction with magazine pockets and YKK zippers.
For FNC Para 30" or LAR Para 30" - $74.95 (RC-3223)
For FAL 44½" & LAR-HB 45" - $74.95 (RC-4608)

FN Armorers Tool Kit… (FN ARM) ***$99.95***
Quality tools for complete assembly and disassembly of all LAR's. ***Individual tools also sold separately (order by part numbers below)***

Complete Kit ($99.95) Includes:
1. Buttstock Disassembly Tool (MMT-0004) **$19.95**
2. Gas Cylinder Key Spanner (MMT-0003) **$19.95**
3. Foresight Adjusting Key (MMT-0001) **$19.95**
4. thru 7. 4 Screwdriver Set (FN DRIVER KIT) **$29.95**
8. Extractor Stripping Spanner (MMT-0002) **$19.95**
9. thru 11. Punches - set of 3 (FNPNCHSET) **$19.95**



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Order Form 77

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(If available - see catalog label)

Address: _____

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State: _____ **ZIP:** _____

Telephone Number: () _____ **E-mail Address** (if available) _____

Phone # & Email are optional. However, if any questions arise about your order, this will assist us in its speedy processing.

Method of Payment: ❑ Check or Money Order Enclosed (Personal Checks are held for 15 Days to Clear.)

❑ MasterCard ❑ VISA ❑ American Express ❑ Discover ❑ C.O.D.*

ALL CREDIT CARD ORDERS MUST INCLUDE PHONE NUMBER AND MUST BE SHIPPED TO ADDRESS WHERE CARDHOLDER RECEIVES CREDIT CARD BILLING.

Credit Card Account No.: _____ **Date of Expiration:** _____

Customer's SIGNATURE: _____

Ship Via: ❑ UPS *(United Parcel Service is our preferred method.)*
❑ U.S. Mail - PARCEL POST (No C.O.D.s*)

UPS C.O.D. is available. UPS accepts only Postal Money Orders as C.O.D. payment.

Have you ordered from us before? ❑ Yes ❑ No Would you like to receive future catalogs? ❑

PAGE NO.	QTY.	PART NO.	DESCRIPTION	PRICE EACH	AMOUNT

Shipping, Handling & Insurance Charges for Parts only - UPS Ground Service or U.S. Mail:
Other UPS Services (Red/Blue/Orange Label) are available - consult your salesperson.

$ 0.00 - $19.99 = $ 6.50 **$20.00 - $49.99 = $ 8.50**
$50.00 - $99.99 = $10.50 **$100.00 - $249.99 = $13.25**
$250.00 - $499.99 = $16.50 **$500.00 and up.... = $19.50**

Standard Rifle - UPS Ground - $15.00 ea. / DCM Rifle - UPS Ground - $18.00
Shipping will be free on backordered "Parts" only.
Shipping Charges on parts orders over 20 lbs. will be calculated by weight only using our UPS published rates plus insurance of .35¢ per $100.00 value.
UPS C.O.D. Fee – $7.00 per package. (Note: UPS accepts only Postal Money Orders as C.O.D. payment!)
Call about orders to Hawaii, Alaska and U. S. Territories. We can only ship Pre-Paid via U.S. Mail to Puerto Rico.
SATISFACTION GUARANTEED OR YOUR MONEY BACK.
PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

SUBTOTAL	
Maine Residents Add 5% Sales Tax	
Shipping, Handling & Insurance	
TOTAL AMOUNT	

999 Roosevelt Trail • P.O. Box 1479
Windham, Maine 04062 U.S.A

BUSHMASTER®

See also: Ordering Instructions / Shipping Information - Pg. 80

NOTE! The sale of assemblies in "Pre-Ban" configurations (i.e. with bayonet lugs, flash suppressors, telescoping stocks) are intended for use as repair parts only. Such assemblies may not be used to create new assault weapons as defined by Gun Legislation of 1994.

LIMITED ONE-YEAR WARRANTY Bushmaster Firearms Inc. products are warranteed to be free from defects in material and workmanship. Warranty cards are included with all firearms and should be filled out and sent to Bushmaster Firearms, Inc. to activate the terms of the warranty. Any such defect of which Bushmaster Firearms Inc. is given written notice, as provided below, within one year and ten days from the date of first purchase by a customer will be remedied by Bushmaster Firearms Inc. without notice. This warranty is granted by Bushmaster Firearms Inc., 999 Roosevelt Trail, Windham, ME 04062. Warranty claims (in writing) and the firearm concerned should be directed (transportation charges prepaid), to the Warranty Service Department, Bushmaster Firearms Inc., 999 Roosevelt Trail, Windham, ME 04062.

Warranty claims should state the model and serial number of the gun concerned, a description of the difficulty experienced, and the date of purchase. It is recommended that shipment be insured by owner, since Bushmaster Firearms, Inc. will accept no responsibility for loss or damage in transit. Transportation and insurance charges for return to owner will be paid by Bushmaster Firearms Inc. if the related claim is a proper claim for warranty work.

Under no circumstances shall Bushmaster Firearms Inc. be responsible for incidental or consequential damages with respect to economic loss or injury to property, whether as a result of breach of express or implied warranty, negligence or otherwise. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation may not apply to you. Bushmaster Firearms Inc. will not be responsible for the results of careless handling; unauthorized adjustments; defective, low quality, reloaded or improper ammunition; corrosion; neglect; ordinary wear and tear; or unreasonable use. Furthermore, the liability of Bushmaster Firearms Inc. under this warranty shall be limited solely to the obligation to replace or repair the firearm and to pay the related transportation charge to the facility of Bushmaster Firearms Inc.

This warranty gives you specific legal rights. You may have other rights which vary from state to state.

Sale of machinegun components are made solely for their use in registered NFA weapons and only to F.F.L. Dealers, Class III dealers or individuals possessing an NFA Tax Stamp (Form 4).

All parts or kits are available as a high quality, lower cost alternative. It is intended they be used in the repair and/or improved function of **semi-automatic weapons only!! Manufacture of a full automatic weapon is illegal without prior BATF approval.** The purchaser assumes all liability for use of these parts and the purchaser is responsible for obtaining legal approvals prior to ordering, if required.

EXCHANGE We have a "no questions asked" exchange policy. Should the item you order not be to your expectations please return the item (unused) with an invoice copy within 30 days. We will do everything possible to speed your exchange. No refunds are allowed after 15 days of invoice date. Restocking Charge 20%. We pride ourselves on our Quality Control.

SERVICE Our telephone personnel are highly experienced and well informed firearms enthusiasts. Whether you're calling in an order or just need some questions answered, you'll find a courteous member of our firm willing to go "the extra mile". We will also be happy to answer your questions, or order inquiries, via E-mail to: **Customerservice@bushmaster.com** …we'll respond promptly - or call our Toll-Free Customer Service line **(1-800-883-6229)** between 8:30 am - 6:00 pm, Monday through Friday, E.S.T.

DELIVERY We make every attempt to deliver from available stock - immediately. Should there be a backorder on a part, we'll ship the bulk of your order and WE pay the shipping on the backordered part (with the exception of complete rifles). In a hurry? - UPS Red Label Next Day Service, UPS Blue Label 2 Day Service or UPS Orange Label 3 Day Service are available at additional charge. For C.O.D. Service from UPS, please add $7.00 per package (*Note: UPS only accepts Postal Money Orders as payment*).

BUSHMASTER GUNSMITHING Our company policy is to offer gunsmithing assembly at no charge when parts are purchased from us (with the exception of sightbases). We will also offer our professional gunsmithing services to any customers who care to ship us their firearms or assemblies for repair or buildup. Gunsmithing time is charged at $35.00 per hour - please call **1-800-998-7928** for an estimate on your gunsmithing needs (or E-mail to: **Techsupport@bushmaster.com**).

A SAFETY NOTE REGARDING LEAD... Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead, a substance known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure to lead.

This second order form is for your future ordering convenience, or you can pass it along to a friend. ***Remember, you can order directly from our Website anytime.*** Go to: ***http://www.bushmaster.com*** Or, you can fax orders to: 1-207-892-8068. For questions regarding orders, use our toll-free Customer Service line (1-800-883-6229) during business hours (8:30–6:00, Monday - Friday, E.S.T.) or E-mail to: ***Customerservice@bushmaster.com***

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See also: Ordering Instructions / Shipping Information - Pg. 80

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Orders will be shipped promptly via United Parcel Service (UPS) or First Class U.S. Mail. **UPS Red Label Next Day Service, UPS Blue Label 2 Day Service and UPS Orange Label 3 Day Services are available upon request.** All orders must be accompanied with Cash; Credit Card Information; Money Order or Cashier's Check or they will be shipped UPS C.O.D. (C.O.D. to Continental U.S., Alaska and Hawaii and only by UPS - $7.00 fee extra per package - UPS only accepts Postal Money Orders as payment). We request telephone numbers and/or email address when you order to provide the best possible service in case of questions. In an effort to preserve your privacy, we do not sell our mailing lists. F.F.L.s are only required for the purchase of Complete Rifles, XM15E2 Lower Receivers, or M16 conversion components. Personal checks are held 15 days to clear. No refunds after 15 days of invoice date. Restocking Charge 20%.

NOTE: UPS now requires *"CONFIRMATION DELIVERY"* with Receiving Adult Signature Necessary (21 yrs. or older) for any Lower Receiver shipments - from Stripped Lowers up to, and including, Complete Rifles. This Adult Signature requirement is a UPS regulation and cannot be waived.

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Please enclose your invoice with your return - you can use its upper left corner as a return label. Return all pieces of kits - wrap and package them securely. Insure the package you are returning for your protection. Indicate the reason for returning each item in an accompanying letter to us.

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$20.00 - $49.99 = $8.50	**$100.00 - $249.99 = $13.50**	**$500.00 and up = $19.50**

For shipping rifles: Standard Rifle - UPS Ground - $15.00 ea. / DCM Rifle - UPS Ground - $18.00

Free Shipping on backordered "Parts" only. Shipping Charges on parts orders over 20 lbs. will be calculated by weight only using our UPS published rates plus insurance of .35¢ per $100.00 value.

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Ordering Instructions / Shipping Information
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